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March 4, 2001

Atty. Ref.: Kanzaki C-175

Please record the attached original document or copy thereof.

Name of Conveying Party(ies): Kenichi TSUKANO, Masaaki EDA, Shinya KAMORI,
Katsunori TANIKAWA

Name and Address of Receiving Party(ies):

Shibuya Kogyo Co., Ltd.

Koh, 58-Banchi, Mameda-Honmachi, Kanazawa-Shi, Ishikawa-Ken, Japan

Nature of Conveyance:

[X] Assignment [] Security Agreement [] Merger [] License
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Execution Date of Document: February 18, 2002

If this document is being filed together with a new application, the execution
date of the application is: February 18, 2002

Patent Application Numbers:

Patent Numbers:

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Total Number of Applications and Patents Involved: 1. An enclosed check includes
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Mail correspondence concerning
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To the best of my knowledge and belief, the foregoing information is true and
correct, and any attached copy is a true copy of the original document.

Respectfully submitted,

Terryence F. Chapman

TFC/ad

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ASSIGNMENT

United States (Sole or Joint)
(Excluding Foreign Rights)

WHEREAS, I/We, Kenichi Tsukano, Masaaki Eda, Shinya Kamori,
Katsunori Tanikawa

residing at Koh, 58-Banchi, Mameda-Honmachi, Kanazawa-Shi,
Ishikawa-Ken, Japan, c/o Shibuya Kogyo Co., Ltd., respectively

have invented certain new and useful improvements in

Filling apparatus and filling method therefor

for which an application for United States Letters patent was

signed by us on February 18, 2002

WHEREAS, Shibuya Kogyo Co., Ltd.

having a place of business at Koh, 58-Banchi, Mameda-Honmachi,
Kanazawa-Shi, Ishikawa-Ken, Japan.

hereinafter called the "Assignee", is desirous of acquiring the entire
right, title and interest in and to said invention and in and to any
Letters Patent that may be granted therefor, in the United States and
its territorial possessions.

NOW, THEREFORE, in consideration of the sum of One Dollar (\$1.00)
and other valuable considerations, the receipt whereof is hereby
acknowledged, I/we have sold, assigned and transferred, and by these
presents do sell, assign, transfer and confirm in and to said Assignee
my/our full and exclusive right to the said invention in the United
States and its territorial possessions and my/our entire right, title
and interest in and to said application and any and all Letters Patent
Which may be granted therefor in the United States and its territorial
possessions and in and to any and all divisions, reissues, continuations
and extensions thereof.

I/We hereby authorize and request the Patent Office Officials in
the United States to issue any and all of said Letters Patent, When
granted, to said Assignee for the sole use and behoof of the said
Assignee, its successors and assigns.

IN TESTIMONY WHEREOF, I/we have hereunto set my/our hand(s).

Witnessed by :

Shinichiro Kanazaki

Inventor(s) :

Date :

Kenichi Tsukano

February 18, 2002

Masaaki Eda

February 18, 2002

Shinya Kamori

February 18, 2002

Katsunori Tanikawa

February 18, 2002