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Name (line 1) STOLZER, ARMIN	Month Day Year 04152002		
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Second Party	Month Day Year		
Name (line 1)			
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Receiving Party Name (line 1) KEURO BESITZ GMBH & (Mark if additional names of receiving parties attached		
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Name (IIne 2) EDV-DIENSTLEISTUNGS KG domiciled in the United States, an appointment of a domestic			
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PATENT REEL: 012780 FRAME: 0475

FORM PTO-1619B Expires 06/30/99 OMB 0651-0027	Page 2	U.S. Department of Commerce Patent and Trademark Office PATENT
Correspondent Name and Addres	S Area Code and Telephone Number	(215) 568-6400
Name RANDOLPH J. HUIS		
Address (line 1) VOLPE AND KOEN	G, P.C.	
Address (line 2) SUITE 400, ONE PE	NN CENTER	
Address (line 3) 1617 JOHN F. KENNEDY BLVD.		
Address (Ilne 4) PHILADELPHIA, PA	19103	
Pages Enter the total number of including any attachment	f pages of the attached conveyance docum nts.	ent #
Application Number(s) or Patent N		dditional numbers attached
Patent Application Number(s 10/104,400	the Patent Number (DO NOT ENTER BOTH numbers for patent patent patent patent patent application, enter the date the patent application	Number(s)
Enter PCT application number <u>only if</u> a U.S. Application Num has not been assigned.		РСТ РСТ
Number of Properties	e total number of properties involved. #	1
Fee Amount Fee Amo	unt for Properties Listed (37 CFR 3.41): \$	40
Deposit Account	nclosed Deposit Account X additional fees can be charged to the account.) Deposit Account Number: # Authorization to charge additional fees:	Yes No X
Statement and Signature		
To the best of my knowledge and belief, the foregoing information is true and correct and any attached copy is a true copy of the original document. Charges to deposit account are authorized, as indicated herein. Randolph J. Huis		
Name of Person Signing Reg. No. 34,626	Signature/	Date

PATENT REEL: 012780 FRAME: 0476

Express Mail Label No. EL940598581US Atty. Docket No. LBP-PT018 (19 450sü) ASSIGNMENT

194JO

Armin Stolzer, residing at Holzmattweg 3, DE-77830 Bühlertal, Germany, a citizen of Germany (hereafter the undersigned), is the inventor of

METHOD AND APPARATUS TO REMOVE PIECES CUT FROM A BAR-SHAPED WORKPIECE WITH A CUTTING MACHINE

for which the undersigned executed an application for United States Letters Patent, U.S. Patent Application No. ______, filed ______, 2002.

The undersigned hereby authorizes assignee or assignee's representative to insert the Application Number and the filing date of this application if they are unknown at the time of execution of this assignment.

KEURO Besitz GmbH & Co. EDV-Dienstleistungs KG, a German company, having its principal place of business at Industriestrasse 14, DE-77855 Achern, Germany, (hereafter referred to as the assignee), is desirous of acquiring the entire right, title and interest in said invention, all applications for and all letters patent issued on said invention.

For good and valuable consideration, the receipt and sufficiency of which is acknowledged, the undersigned, intending to be legally bound, does hereby sell, assign and transfer to the assignee and assignee's successors, assigns and legal representatives the entire right, title and interest in said invention and all patent applications thereon, including, but not limited to, the application for United States Letters Patent entitled as above, and all divisions and continuations thereof, and in all letters patent, including all reissues thereof, throughout the world, including the right to claim priority under the Paris Convention.

It is agreed that the undersigned shall be legally bound, upon request of the assignee, to supply all information and evidence relating to the making and practice of said invention, to testify in any legal proceeding relating thereto, to execute all instruments proper to patent the invention throughout the world for the benefit of the assignee, and to execute all instruments proper to carry out the intent of this instrument.

The undersigned warrants that the rights and property herein conveyed are free and clear of any encumbrance.

, 2002

at _ Witnes

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Solae (L.S.)

Armin Stolzer

RECORDED: 06/07/2002

PATENT REEL: 012780 FRAME: 0478