

PATENT
REEL: 013026 FRAME: 0713

ASSIGNMENT

WHEREAS WE, Richard A. Weaver, John W. Schaefer, and Michael G. Howe,
citizens of The United States and residing at Linden, Burton, and Holly, Michigan,
respectively have invented certain new and useful improvements in

METHODS AND APPARATUS FOR FOLDING SHEET MATERIAL

for which we have executed an application for United States Letters Patent on even
date herewith

AND WHEREAS CONTOUR FABRICATORS, INC., a Michigan corporation organized and
existing under the laws of the State of Michigan, and having a place of business at
Fenton, Michigan hereinafter called Assignee, is desirous of acquiring an interest in
and to said application and the inventions and improvements therein disclosed;

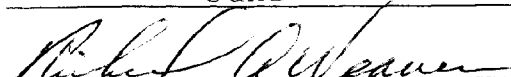
NOW, THEREFORE, in consideration of the sum of Ten Dollars (\$10.00) in hand
paid, and other good and valuable considerations, the receipt and sufficiency of
which are hereby acknowledged, we do hereby assign, sell, transfer, and set over unto
said Assignee our entire right, title and interest in and to said application and the
inventions and improvements therein disclosed for the United States of America and
all foreign countries, including all of our rights under the International Convention
for the Protection of Industrial Property, and any Letters Patent which may issue
therefor in the United States of America and all foreign countries, and all
divisions, reissues, continuations, renewals, reexaminations and/or extensions
thereof, said Assignee to have and to hold the interests herein assigned to the full
ends of the terms of said Letters Patent and any and all divisions, reissues,
continuations, renewals, and/or extensions thereof respectively, as fully and
entirely as the same would have been held and enjoyed by us had this assignment not
been made.

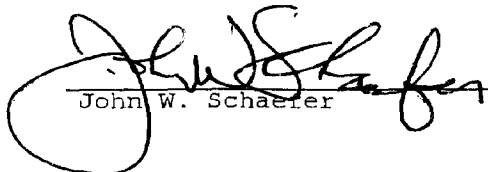
We hereby authorize and request the Patent Office officials in the United
States and any and all foreign countries to issue any and all said Letters Patent,
when granted, to said CONTOUR FABRICATORS, INC.
as assignee of our entire right, title, and interest in and to the same.

And for the considerations aforesaid, we agree that we will communicate to said
Assignee or the representatives thereof any facts known to us respecting said
inventions and improvements, and will, upon request, testify in any legal
proceedings, sign all lawful papers, execute all divisional, reissue, continuation,
renewal, reexaminations and/or extension applications, make all rightful oaths and
generally do all other and further lawful acts deemed necessary or expedient by said
Assignee or by counsel for said Assignee to assist or enable said Assignee to obtain
and enforce full benefits from the rights and interest herein assigned.

This assignment shall be binding upon our heirs, executors, administrators or
legal representatives, as the case may be, and shall inure to the benefit of the
heirs, executors, administrators, successors, legal representatives and/or assigns,
as the case may be, of said Assignee.

IN TESTIMONY WHEREOF WE have hereunto set our hands this 14th day of
June, 2002.


Richard A. Weaver


John W. Schaefer


Michael G. Howe

STATE OF MICHIGAN)
) ss:
COUNTY OF ~~GENESEE~~)
)
SAGINAW

Before me, a notary public in and for the said county and state, personally
appeared Richard A. Weaver, John W. Schaefer, and Michael G. Howe, who acknowledged
that they are the persons who executed the foregoing assignment and acknowledged it
to be their free and voluntary act and deed.

Witness my hand and notarial seal this 14th day of June,
2002.


Notary Public
My commission expires:

SEAL

CAROLE L. WILLIAMS

Notary Public, Saginaw County, Mich.

My Commission Expires December 27, 2002