

FORM PTO-1595 (Rev. 03/01)		RECORDATION FORM COVER SHEET PATENTS ONLY		U.S. DEPARTMENT OF COMMERCE Patent and Trademark Office	
OMB No. 0651-0027 (exp. 5/31/2002)					
To the Honorable Commissioner of Patents and Trademarks: Please record the attached original documents or copy thereof.					
1. Name of conveying party(ies): Jeffrey Hale Blumenthal Michael Joseph Lamping Donald Louis Wires Additional name(s) of conveying party(ies) attached: <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No			2. Name and address of receiving party(ies): Name: <u>The Procter & Gamble Company</u> Internal Address: <u>Attention: Chief Patent Counsel</u> <u>6090 Center Hill Road</u> <u>Cincinnati, OH 45224</u> Additional name(s) & address(es) attached? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No		
3. Nature of conveyance: <input checked="" type="checkbox"/> Assignment <input type="checkbox"/> Merger <input type="checkbox"/> Security Agreement <input type="checkbox"/> Change of name <input type="checkbox"/> Other _____ Execution Date: <u>July 26, 2002</u>					
4. Application number(s) or patent number(s): If this document is being filed together with a new application, the execution date of the application is: _____ A. Patent Application No(s). <u>10/197,023</u> B. Patent No(s). Date Filed: <u>July 27, 2002</u> Confirmation No.: <u>7066</u> P&G Case: <u>8173R</u> Additional numbers attached? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No					
5. Name and address of party to whom correspondence concerning document should be mailed: Name: <u>CENTRAL DOCKETING</u> Internal Address: <u>THE PROCTER & GAMBLE COMPANY</u> Street Address: <u>Intellectual Property Division</u> <u>Winton Hill Technical Center - Box 161</u> <u>6110 Center Hill Avenue</u> <u>Cincinnati, OH 45224</u>			6. Total number of applications and patents involved: [1] 7. Total fee (37 CFR 3.41):.....\$40.00 <input type="checkbox"/> Enclosed <input checked="" type="checkbox"/> Authorized to be charged to deposit account 8. Deposit account number: <u>16-2480</u> (Attach duplicate copy of this page if paying by deposit account)		
DO NOT USE THIS SPACE					
9. Statement and signature. <i>To the best of my knowledge and belief, the foregoing information is true and correct and any attached copy is a true copy of the original document.</i> <u>Michael P. Hayden</u> <u>Michael P. Hayden</u> <u>18 Sept 2002</u> Name of Person Signing Signature Date Total number of pages including cover sheet, attachments, and documents: [5]					

Mail documents to be recorded with required cover sheet information to:

Commissioner of Patents & Trademarks
Box Assignments
Washington, D.C. 20231Recordation Central Docketing.doc
(Revised for P&G use 12/10/01)

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PATENT
REEL: 013097 FRAME: 0223

GLOBAL GENERAL ASSIGNMENT

WHEREAS I/we, the undersigned inventor(s) herewith declare that I am the sole inventor/we are the joint inventors and I/we have made a certain invention as set forth in a patent application (including industrial designs and utility models) entitled **METHOD AND APPARATUS UTILIZING SERVO MOTORS FOR PLACING PARTS ONTO A MOVING WEB**, Attorney's Docket No. 8173R and filed in the United States Patent Office as Number 10/197,023, on July 17, 2002 (the hereinafter named assignee being authorized to insert said Number and filing date when ascertained):

JEFFREY HALE BLUMENTHAL of 4092 Woodmont Drive, Batavia, OH 45103;
MICHAEL JOSEPH LAMPING of 10148 Spiritoaks Lane, Colerain Township, OH 45242;
DONALD LOUIS WIRES of 2592 Ashwood Drive, Loveland, OH 45140;

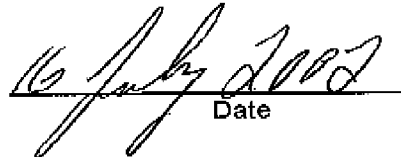
I/We made said invention set forth in said patent application while employed by, or otherwise under an obligation to assign said invention to The Procter & Gamble Company or one of its Affiliates (including, Procter & Gamble Asia Pacific Ltd.; Procter & Gamble Australia Pty. Ltd.; Procter & Gamble Technology (Beijing) Co., Ltd.; Procter & Gamble Far East, Inc.; Procter & Gamble Hong Kong Ltd.; Procter & Gamble India, Ltd.; Procter & Gamble Indonesia; Procter & Gamble Korea, Inc.; Procter & Gamble Malaysia Sdn. Bhd.; Procter & Gamble Philippines, Inc.; Procter & Gamble Taiwan Ltd; Procter & Gamble Manufacturing (Thailand) Ltd.; Procter & Gamble (Guangzhou) Ltd.; P&G Northeast Asia Pte Ltd; Max Factor K.K.; P&G K.K.; Procter & Gamble Asia Pte. Limited; Procter & Gamble de Mexico; Procter & Gamble de Venezuela and P&G-Clairol, Inc.) and acknowledge my/our obligation at the time the invention was made to assign said invention to The Procter & Gamble Company or the Affiliate, respectively. Pursuant to said obligation and (in the case of employment by or obligation to the Affiliate) at the request of the Affiliate, I/we assign to The Procter & Gamble Company, its legal representatives, successors and assigns, the entire right, title and interest (including the right to claim priority of the filing date of said patent application under international conventions) in said invention as set forth in said patent application, and in all patents of the United States and of any other country which may be issued for said invention, as fully and completely as the same would have been held by me/us had this assignment not been made. The entire right, title and interest shall vest irrevocably in The Procter & Gamble Company. I/We further agree upon request, without additional compensation but at no expense to me/us, to execute or assent to applications, and to execute all other legal documents as may be necessary or desirable to vest the enjoyment of the rights assigned to The Procter & Gamble Company, its legal representatives, successors and assigns, or as said Company may direct.

I/We request the Commissioner of Patents and Trademarks to issue any Letters Patent of the United States which may be issued for said invention herein assigned and as set forth in U. S. Application Serial Number 10/197,023 (the hereinafter named assignee being authorized to insert said U.S. Serial Number when ascertained) to The Procter & Gamble Company, its legal representatives, successors or assigns, as the sole owner of the entire right, title, and interest in said patent and the invention and the invention covered thereby.

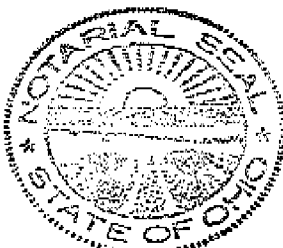
The ASSIGNMENT of said invention is effective as of the earlier of 1) the date of execution shown below or 2) the filing date of said patent application.


JEFFREY HALE BLUMENTHAL

State of Ohio }
 } SS
 County of Hamilton }


 Date

On this 16th day of July, 2002, before me personally appeared **JEFFREY HALE BLUMENTHAL**, to me known to be the person named in and who executed the above instrument, and acknowledged to me that he executed the same for the uses and purposes therein set forth.




 Notary Public/Witness

DONNA M. LEIDENHEIMER
 Notary Public, State of Ohio
 My Commission Expires Oct. 14, 2004


MICHAEL JOSEPH LAMPING

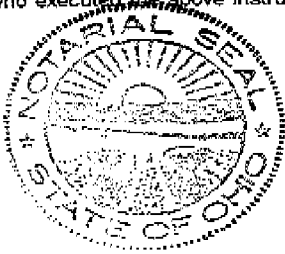
State of Ohio


} SS

County of Hamilton

16 July 02
Date

On this 16th day of July, 2002, before me personally appeared MICHAEL JOSEPH LAMPING, to me known to be the person named in and who executed the above instrument, and acknowledged to me that he executed the same for the uses and purposes therein set forth.




Notary Public/Witness
DONNA M. LEIDENHEIMER
Notary Public State of Ohio
My Commission Expires Oct. 14, 2004


DONALD LOUIS WIRES

State of Ohio

} SS

County of Hamilton

16 July 02
Date

On this 16th day of July, 2002, before me personally appeared DONALD LOUIS WIRES, to me known to be the person named in and who executed the above instrument, and acknowledged to me that he executed the same for the uses and purposes therein set forth.




Notary Public/Witness

DONNA M. LEIDENHEIMER
Notary Public, State of Ohio
My Commission Expires Oct. 14, 2004

REVISED: April 3, 2002