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4,584,173				
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If this document is being filed together with a <u>new</u> Patent Application, enter the date the patent application was <u>Month Day Y</u> signed by the first named executing inventor.	ar			
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Lance G. Johnson September 5, 2002				
Name of Person Signing Signature Date				

<u>ASSIGNMENT</u>

WHEREAS, Alcan International Limited of 1188 Sherbrooke Street West, Montreal, Quebec, H3A 3G2, Canada, is the owner of U.S. Patent to Alan Gray and William S. Miller No. 4,584,173, hereinafter ASSIGNOR, and desires to assign said patent to British Aluminium Limited, Company Registration No. 3981390, P.O. Box 68, Waunarlwydd Works, Swansea, SA1 1XH, United Kingdom.

WHEREAS, British Aluminium Limited desires to acquire said Patent,

NOW THEREFORE, in consideration of one dollar (\$1.00) and other good and valuable consideration, Alcan International Limited hereby transfers its entire right, title and interest in said Patent No. 4,584,173 to British Aluminium Limited, to have and to hold from this time and thereafter.

Dated this

day of AUGUST

, 2002

Alcan International Limited, ASSIGNOR

Authorised Signature

PAUL J. LEMIEUX

VICE - PRESIDENT

Dated this

day of AUGUST

,2002

British Aluminium Limited, ASSIGNEE

RECORDED: 09/05/2002

Authorised Signature

Ian Trevor Faull

Director

PATENT REEL: 13258 FRAME: 0760