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Address (line 2) Address (line 3) Chicago, Illinois 60604 Application Number or Patent Number	will -
Application Number or Patent Number	
Patent Application Number	Patent Number
	US 6,184,508 (A Division of US Patent No. 5,951,903)
If this document is being filed together with a new Patent Application of the first named executing inventor.	
application was signed by the first named executing inventor. Fee Amount Fee Amount for Properties Fee Amount for Properties	roperties Listed (37 CFR 3.41) \$
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Catherine L. Gemrich Catherine	2 Lemich November 20, 2002
Name of Person Signing Sign	ature Date

Attorney Docket Number: 5705 F166 (Orum & Roth)

Page 1 of 1

Patent Numbers: US 6,184,508

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Application Number or Patent Number	
Patent Application Number	Patent Number
	6,184,508 (A division of US Application No. 08/513,279) p. optor the date the patent. Month Day Year
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Fee Amount Fee Amount	erties Listed (37 CFR 3.41) \$ 40.00
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Andrew D. Babcock	June 11, 2001
Name of Person Signing Signati	ure Dat e

Attorney Docket Number: 5705
F166 (Orum & Roth)

POIPE	\
	In consideration of the mof One Dollar (\$1.00) in hand paid, and one good and valuable consideration, receipt of which hereby acknowledged, the undersigned
First Diameter	Shigeru ISOYAMA, Takeshi HIRABAYASHI, Hideyuki NIKAIDO, Toshiaki AMAGASA, Nozomu TAMU.
Fire Mableday	Takahiro YAMASAKI, Masashi OSADA, Hirosuke YAMADA, Toshisada TAKECHI, Novio TAKASHIN
•	Junzo NITTA, Shuji AMANUMA
	hereby sell, assign and transfer to
Mssignee	KAWASAKI STELL CORPORATION, STEEL DEVELOPMENT & PRODUCTION DIVISION, CHI
Name and Address	WORKS, 1, Kawasaki-cho, Chuo-ku, Chiba-shi, CHIBA 260 JAPAN
•	(hereinafter called the Assignee) the entire right, title, and interest in and to any and all improvements whare disclosed in the Application for United States Letters Patent entitled
Title of Invention	"METHOD AND APPARATUS JOINING METAL PIECES"
	which application was
Complete	a) executed by the undersigned on the day of 19
either	b) filed on the .8th. day of August 1995
a) or b)	Serial No
	including any and all United States Letters Patents which may be granted therefore and any and all extensio divisions, reissues, substitutes, renewals or continuations thereof, and the right to all benefits under International Convention for the Protection of Industrial Property.
	It is hereby authorized and requested that the Commissioner of Patents issue any and all of said Letters Pate when granted, to said Assignee.
i	Further, it is agreed that, when requested, without charge to but at the expense of said Assignee, undersigned will execute all divisional, continuing, substitute, renewal, and reissue patent applications; execute all rightful other papers; and generally do everything possible which said Assignee shall consider desirable aiding in securing and maintaining proper patent protection.
. e	Signed at Tokyo, Japan
	this day of December
	this day of
Inventor(s) Full	INVENTOR(S):
Signature(s)	
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	Shigeru Isoyama
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	Takeshi Hirubayashi
	Hideyuki NIKAIDO
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Norio TAKASHIMA	Rorio Takashina
Junzo NITTA	Jungo Notta
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RECORDED: 12/03/2002