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and original documents or copy thereof.

1. Name of conveying party(ies):
Klaus Gisbert SCHMITT
Michael KRENGEL

07/10/02

Additional name(s) of conveying party(ies) attached? Yes No

2. Name and address of receiving party(ies)
Name: Emhart LLC
Internal Address: Drummond Plaza Office Park
Street Address: 1423 Kirkwood Hwy
City: Newark State: DE Zip: 19711

Additional name(s) & address(es) attached? Yes No

3. Nature of conveyance:
 Assignment Merger
 Security Agreement Change of Name
 Other

Execution Date: 05/14/2002

4. Application number(s) or patent number(s):
If this document is being filed together with a new application, the execution date of the application is: 05/14/2002

A. Patent Application No.(s) _____ B. Patent No.(s) _____

10/169899 Additional numbers attached? Yes No

5. Name and address of party to whom correspondence concerning document should be mailed:
Name: Edward D. Murphy
Internal Address: The Black & Decker Corporation
Mail Stop TW199
07/15/2002 SNAJARRO 00000081 022550 10169899
02 FC:581 40.00 CH
Street Address: 701 E. Joppa Rd.
City: Towson State: MD Zip: 21286

6. Total number of applications and patents involved: 1

7. Total fee (37 CFR 3.41).....\$ _____
 Enclosed
 Authorized to be charged to deposit account

8. Deposit account number:
02-2550 (See Form PTO-1390)

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9. Signature.
Edward D. Murphy
Name of Person Signing

Edward D. Murphy
Signature

9 July 02
Date

Total number of pages including cover sheet, attachments, and documents: 3

Mail documents to be recorded with required cover sheet information to: Commissioner of Patents & Trademarks, Box Assignments Washington, D.C. 20231

ASSIGNMENT

WHEREAS, we, **KLAUS GISBERT SCHMITT** of Alicenstrasse 22, 35390 Giessen, Germany; and **MICHAEL KRENGEL** of Wisecker Weg 40, 35396 Giessen, Germany have made an invention of certain new and useful improvements in a **METHOD AND DEVICE FOR MULTIPLE STAGE ARC-WELDING** for which we are about to file an application for Letters Patent in the United States Patent and Trademark Office. We believe that we are the original and first inventors of the subject matter which is claimed and for which patent is sought;

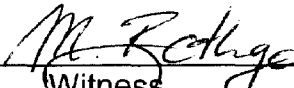
AND WHEREAS, **EMHART LLC**, a Limited Liability Company organized and existing in the State of Delaware, and having its principal office at Drummond Plaza Office Park, 1423 Kirkwood Highway, Newark, Delaware 19711, U.S.A., is desirous of acquiring an interest in the United States and all foreign countries, in and to the said invention and the Letters of Patent to be obtained therefor;


NOW, THEREFORE, TO ALL WHOM IT MAY CONCERN, be it known that, for good and valuable considerations, the receipt of all of which is hereby acknowledged, we have sold, assigned and transferred, and by these presents do sell, assign and transfer unto said **EMHART LLC** the entire right, title and interest in and to said invention in the United States and all foreign countries as fully set forth and described in the application filed in the United States Patent and Trademark Office, assigned **U.S. Serial No.** _____ and identified by attorney **Docket No. GER5427**; and we do hereby authorize and request the Commissioner of Patents to issue said Letters of Patent on said application, and any and all Letters Patent that may be issued upon any and all revivals, refilings, continuations, continuations-in-part, divisions and reissues thereto, to the said **EMHART LLC** as assignee of the entire right, title and interest in and to the same, for the sole use and behalf of **EMHART LLC**, its successors and assigns; and we do hereby agree that **EMHART LLC** may apply for foreign Letters Patent on said invention and that we will execute all papers necessary in connection with the United States and foreign applications when called upon to do so by **EMHART LLC**, its successors or assigns.

IN TESTIMONY WHEREOF, we have hereunto set our hands.

L.S. 
Klaus Gisbert Schmitt

Date: 17-Mai-2002



Witness


Witness

L.S. 
Michael Krenzel

Date: 05/14/2002


Witness


Witness