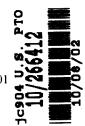
10-8-02

Attorney Docket No. 2418.50US01

2. Name and address of receiving party(ies):

ARACO KABUSHIKI KAISHA

25, Kamifujiike, Yoshiwara-cho Toyota-shi, Aichi-ken, 473-8512



FORM PTO-1595 U.S. DEPARTMENT OF COMMERCE 1/31/92 Patent and Trademark Office

## RECORDATION FORM COVER SHEET **PATENTS ONLY**

To the Honorable Commissioner of Patents and Trademarks. Please record the attached original documents or copy thereof.

1. Name of conveying party(ies):

Jiro Aizaki

		<b>0</b> • <b>2</b> ,	JAPAN
		Additional name(s) of conveying party(ies) attached? Yes _X_ No	Additional name(s) & address(es) attached? Yes _X_ No
	3.	Nature of conveyance:	
		Assignment Merger Other:	/
		Execution Date(s): September 30, 2002	10/266412
	4.	Application number(s) or patent number(s):	1 0-
		If this document is being filed together with a new non-p October 8, 2002	provisional application, the execution date of the application is:
		A. Patent Application No(s).	B. Patent No(s).
		Additional numbers a	attached? Yes _X_ No
	5.	Name and address of party to whom correspondence concerning document should be mailed:	<ol> <li>Total number of applications and patents involved: 1</li> </ol>
		Customer No. 24113 Douglas J. Christensen Patterson, Thuente, Skaar & Christensen, P.A. 4800 IDS Center 80 South 8th Street	7. Total fee (37 CFR 3.41): \$40.00  X Enclosed Authorized to be charged to deposit account
		Minneapolis, Minnesota 55402-2100	<ol> <li>Deposit Account Number: 16-0631         (Attach duplicate copy of this page if paying by deposit account)     </li> </ol>
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-	9.	Statement and signature.  To the best of my knowledge and belief, the foregoing in of the original document.	nformation is true and correct and any attached copy is a true cop
		Douglas J. Christensen Name of Person Signing	Signature
		October 8, 2002 Date	Total number of pages comprising cover sheet: 3

PATENT REEL: 013379 FRAME: 0680

## ASSIGNMENT FOR US PATENT APPLICATION

WHEREAS, the undersigned inventor(s), Jiro Aizaki of 46-1, Mukaiyashiki, Wakabayashinishimachi, Toyota-shi, Aichi-ken, Japan, (hereinafter referred to as "the Assignor(s)") has/have invented certain new and useful improvements in "METHODS AND APPARATUS FOR MANUFACTURING PRESS FORMED ARTICLES," for which a patent application will be filed in the US, and the serial number and filing date will be entered below by the Assignor(s) or its designate, when that information becomes available; and

WHEREAS, ARACO KABUSHIKI KAISHA, a corporation duly organized under and pursuant to the laws of Japan, and having a principal place of business at 25, Kamifujiike, Yoshiwara-cho, Toyota-shi, Aichi-ken, 473-8512, Japan, (hereinafter referred to as "the Assignee") is desirous of acquiring the entire right, title and interest of the Assignor(s) in and to said improvements, the entire right, title and interest of the Assignor(s) in and to any US patent application(s) based on said improvements, and in and to any Patent(s) of the United States, to be obtained therefor and thereon;

NOW, THEREFORE, for good and valuable consideration, the receipt of which is hereby acknowledged, the Assignor(s) has/have sold, assigned, transferred, and set over, do hereby scll, assign, transfer, and set over, unto the Assignee, its successors, legal representatives, and assigns, the entire right, title, and interest of the Assignor(s) in and to the above-mentioned improvements, the entire right, title and interest of the Assignor(s) in and to any US patent applications and any and all Patent of the United States of America that may be granted therefor and thereon, and in and to any and all applications claiming priority to said applications, divisions, continuations, and continuations-in-part of said applications, and reissues and extensions of said Patents, and all rights under the International Convention for the Protection of Industrial Property, the same to be held and enjoyed by the Assignee, for its own use and behalf and the use and behalf of its successors, legal representatives, and assigns, to the full end of the term or terms for which Patents may be granted as fully and entirely as the same would have been held and enjoyed by the Assignor(s) had this sale and assignment not been made;

AND for the same consideration, the Assignor(s) hereby covenant(s) to and agree(s) with the Assignee, its successors, legal representatives, and assigns, that, at the time of execution and delivery of these presents, the Assignor(s) is/are the sole and lawful owner(s) of the entire right, title, and interest in and to the improvements set forth in said above-mentioned application, and that the same right, title, and interest are unencumbered, and that the Assignor(s) has/have good and full right and lawful authority to sell and convey the same in the manner herein set forth;

AND for the same consideration, the Assignor(s) hereby covenant(s) to and agree(s) with the Assignee, its successors, legal representatives, and assigns that the Assignor(s) will, whenever counsel of the Assignee, or the counsel of its successors, legal representatives, and assigns, shall advise that any proceeding in connection with said improvements or said applications for Patents, or any proceeding in connection with Patents for said improvements in the United States of America, including interference proceedings, is lawful and desirable, or that any application claiming priority to said application, division, continuation, or continuation-in-part of any applications for Patents, or any reissue or extension of any Patents to be obtained thereon, is lawful and desirable, sign all papers and documents, take all lawful oaths, and do all acts necessary or required to be done for the procurement, maintenance, enforcement, and defense of Patents for said improvements, without charge to the Assignee, its successors, legal representatives, and assigns, but at the cost and expense of the Assignee, their successors, legal representatives, and assigns;

PATENT REEL: 013379 FRAME: 0681

AND Assignor(s) her anyone it may properly design patent application, when said	nate, to insert below the	ssignee, its successors and assigns, or e filing date and serial number of sat umber become available:	or id			
US Patent Application Serial I	No	Filing Date	•			
AND the Assignor(s) hereby request(s) the Commissioner of Patents and Trademarks to issue any and all said Patent(s) of the United States to the Assignee as the Assignee of said improvements, the Patent(s) to be issued for the sole use and behalf of the Assignee, its successors, legal representatives, and assigns.						
Date: 2002/09/30	Name of Assignor	Jiro Alzaki Jiro Aizaki	_			

2

PATENT REEL: 013379 FRAME: 0682