	Form ĐÌ Ñớ ëçë (Rev. 03/01)	U.S. DEPARTMENT OF COMMERCE				
	OMB No. 0651-0027 (ovp. 5/31/2002)	O.O. I aten and Hademan Office				
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	To the Honorable Commissioner of Patents and Trademarks: Please record the attached original documents or copy thereof.					
	Name of conveying party(ies):	Name and address of receiving party(ies) National Standard Company National Standard Company				
	Foothill Capital Corporation	Name: National Standard Company				
	10-15-02	Internal Address:				
	Additional name(s) of conveying party(ies) attached? Yes V No					
	3. Nature of conveyance:					
	Assignment Merger	1619 Torminal Bood				
	Security Agreement Change of Name	Street Address: 1618 Terminal Road				
	Other_Release of Security Interest					
·	and Assignment	City: NilesState: MI Zip: 49120				
	Execution Date: September 26, 2002	Additional name(s) & address(es) attached? Yes Vo				
	Application number(s) or patent number(s):					
		lication, the execution date of the application is:				
	A. Patent Application No.(s)	B. Patent No.(s) 4681558; 4701154; 4326579; 4312670; 4298383; 4253624;				
		4020079, 4012070, 4290303, 4293024,				
	Additional numbers attached? Ves No					
	5. Name and address of party to whom correspondence concerning document should be mailed:					
	Name: John G. Bisbikis	7. Total fee (37 CFR 3.41)\$_680.00				
	Internal Address:	Enclosed				
	McDermott, Will & Emery	Authorized to be charged to deposit-account				
	Street Address: 227 West Monroe	8. Deposit account number:				
	Sueet Address	13-0206				
	City: Chicago State: LZip: 60606-5096					
	DO NOT USE THIS SPACE					
10/24/2006 01 FC:8021	680.00 CH John G. Bisbikis Name of Person Signing	Signature Date				
	Total number of pages including cover sheet, attachments, and documents:					
	Commissioner of Patents & Trademarks, Box Assignments Washington, D.C. 20231					

PATENT

REEL: 013403 FRAME: 0415

RECORDATION FORM COVER SHEET - PAGE 2 PATENTS ONLY

MWE DOCKET: 59410-010

4. Patent No.(s) - (Continued)

CHI99 3996487-1.059410.0010

RELEASE OF ASSIGNMENT FOR SECURITY OF PATENTS

THIS RELEASE is made as of this 26th day of September, 2002 by Foothill

Capital Corporation, ("Foothill") a California corporation, in favor of National Standard

Company, an Indiana corporation ("Company").

FOR GOOD AND VALUABLE CONSIDERATION, the receipt and

adequacy of which are hereby acknowledged, Foothill hereby unconditionally and expressly

releases, terminates, and extinguishes any and all of its right, title and interest in and to, and

any and all liens and security interests it may have upon, all of the patents listed on Exhibit A

attached hereto and made a part hereof, which liens and security interests were established

under and pursuant to that certain Patent Collateral Assignment, dated as of May 24, 1994,

by and among Foothill and Company, and that certain Amendment No. 1 to Patent Collateral

Assignment, dated as of June 16, 2000 between Company and Foothill. All obligations and

duties listed under the Agreement to the extent they relate solely to the items listed on

Exhibit A are hereby released and terminated, and Foothill hereby expressly releases and

discharges without limitation all claims, demands and causes of action that it may now have

or might subsequently accrue to it arising out of or connected with directly or indirectly, the

Agreement to the extent they relate solely to the items on Exhibit A.

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1989.039

This Release shall be binding upon Foothill's legal representatives, assigns and successors.

FOOTHILL CAPITAL CORPORATION

Ву: _ Name:

Title:

PILESIDENT

Issued U.S. Patents of Grantor

Patent No.	Issue Date	Inventor	Title
4681558	7/21/87	Rausch	Reinforced Polymeric Component and Method of Manufacture
4701154	10/20/87	Rausch	Reinforced Belt Assembly and Method of Manufacture
4326579	4/27/82	Pond/Winter	Method of Forming a Filament through Melt Extraction
4312670	1/26/82	Colucci	System for Stretch Casting Filamentary Shaped Bodies
4298383	11/3/81	Joyce	Low Viscosity Composition for Forming Shaped Bodies
4253624	3/3/81	Colbert	Welding Wire Dispenser
4170257	10/9/79	Pond	Method of Apparatus for Producing
			Filamentary Articles by Melt Extraction

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A-1.

Pending U.S. Patent Applications of Grantor

Serial No.

Filing Date

Inventor

Titic

None

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A-2.

U.S. Patent Licenses

Patent No. Issue Date/Filing Date

Inventor

Tille

Nature of License

None

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A-3.

Foreign Patents of Grantor

Country	Patent No.	<u>Issue</u> Date	Inventor	<u>Title</u>
Belgium	899819	6/4/84	Cassel	Wire Coil Package
Canada	1262064	10/3/89	Rausch	Reinforced Belt Assembly and Method of Manufacture
Canada	1286525	7/23/91	Rausch	Reinforced Polymeric Component and Method of Manufacture
Canada	2024498-4	3/9/91	Yonker	Improved Gas Metal Arc Welding Wire
Canada	1115479	1/5/82	Pond/Winter/ Tibbetts	Method & Apparatus for Producing Filamentary Articles for Melt Extraction
Canada	1165738 & 1165739	4/17/84 4/17/84	Colbert	Welding Wire Dispenser
Canada	1247500	12/28/88	Cassel	Wire Coil Package
Canada	1176134	10/16/84	Stauffer	Apparatus & Method for Reducing the Waste of Welding Gas
European - (EPO)	0062497	4/1/82	Cole/Mallory/ Bourgess	Bead Filler Assembly Machine & Method of Operation Thereof
European - (EPO)	0199545	11/14/90	Rausch	Reinforced Polymeric Component & Method of Manufacture
European - (EPO)	88311565.1	12/7/87	Rausch	Rubberless Tire Bead Assemblies & Method of Making Same
Germany	P31033008.4	1/29/81	Colucci	System for Stretch Casting Filamentary Shaped Bodies
Great Britain	2068049	8/24/83	Colucci	Stretch Casting Filamentary Shaped Bodies
Great Britain	2130610	7/10/85	Colbert	Apparatus for Dispensing Filamentary Material from a Stationary Core
Italy	1177921	8/26/87	Cassel	Wire Coil Package
Japan	1259589	4/12/85	Stauffer	Apparatus & Method for Reducing the Waste of Welding Gas
Japan	1374169	4/7/87	Joyce	Low Viscosity Composition for Forming Shaped Bodies

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A-4.

AMENDMENT NO. 1 TO SCHEDULE A

Patent Description	Patent Number
Grid material for electromagnetic shielding	6,054,647
Wire transfer assembly	5,971,308
Battery electrode substrates and methods of making the same	5,728,490
Battery electrode substrates and methods of making the same	5,722,134
Battery electrode substrates and method of making same	5,589,301
Stackable dispensing apparatus for wire reels	5,588,372
Rubberless tire bead assemblies and methods of making same	5,141,033
Rubberless tire bead assemblies and methods of making same	5,141,033
Gas metal arc welding wire	4,987,288
Rubberless tire bead assemblies and methods of making same	4,938,437
Tire bead assembly	4,820,563

** TOTAL PAGE.53 **