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To the Honorable Commissioner of P

atched original documents or copy thereof.

1. Name of conveying party(ies):

James A. Donovan
Patrick J. Lamb

Additional name(s) of conveying party(ies) attached? Yes No

2. Name and address of receiving party(ies)

Name: Blue Heron Limited

Internal Address: _____

Street Address: 199-1260

plaza colonial, ESCAZU

City: San Jose State: _____ ZIP: _____

Costa Rica

Additional name(s) & address(es) attached? Yes No

3. Nature of conveyance:

- Assignment Merger
- Security Agreement Change of Name
- Other _____

Execution Date: 10/9/2002

4. Application number(s) or patent number(s):

If this document is being filed together with a new application, the execution date of the application is: _____

A. Patent Application No.(s)

09/999,460

B. Patent No.(s)

Additional numbers attached? Yes No

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5. Name and address of party to whom correspondence concerning document should be mailed:

Name: John S Munday

Internal Address: _____

Street Address: P O Box 423

City: San Jose State: Mn ZIP: 55040

6. Total number of applications and patents involved: 1

7. Total fee (37 CFR 3.41).....\$ _____

- Enclosed
- Authorized to be charged to deposit account

8. Deposit account number: _____

(Attach duplicate copy of this page if paying by deposit account)

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9. Statement and signature.

To the best of my knowledge and belief, the foregoing information is true and correct and any attached copy is a true copy of the original document.

John S Munday
Name of Person Signing

[Signature]
Signature

10/16/02
Date

Total number of pages including cover sheet, attachments, and document: 1

Mail documents to be recorded with required cover sheet information to:
Commissioner of Patents & Trademarks, Box Assignments
Washington, D.C. 20231

PATENT
REEL: 013412 FRAME: 0094

**IN THE UNITED STATES PATENT AND TRADEMARK OFFICE
ASSIGNMENT**

WHEREAS, James A. Donovan and Patrick J. Lamb, hereinafter referred to as ASSIGNORS, have invented and are the owners of an invention entitled METHOD AND APPARATUS FOR MANUFACTURING LATEX FREE MATERIALS FIELD OF THE INVENTION, said invention being fully set forth and described in the application for Letters Patent of the United States which has been prepared in connection with said invention and filed on November 23, 2001 having Serial Number 09/999,460:

WHEREAS, BLUE HERON LIMITED, a Corporation engaged in business at 199-1260, Plaza Colonial, Escazu, San Jose, Costa Rica, hereinafter referred to as ASSIGNEE, is desirous of acquiring the said invention and any and all applications for Letters Patent of the United States which may be issued therefor:

NOW, THEREFORE, THIS IS TO WITNESS that in consideration of the sum of One Dollar, (\$1.00) paid to ASSIGNORS by ASSIGNEE, the receipt of which is hereby acknowledged, and for other good and valuable considerations, ASSIGNORS have sold, assigned and set over and hereby does sell, assign and set over, unto ASSIGNEE, its successors and assigns, the entire right, title and interest for, to and within the United States, in and to the aforesaid invention and in and to any and all applications for Letters Patent which may be issued therefor in the United States.

And ASSIGNORS hereby authorize and request the Commissioner of Patents and Trademarks to issue any and all Letters Patent of the United States to ASSIGNEE, its successors and assigns, as the owner of all right, title and interest therein.


And for said consideration, it is hereby covenanted and agreed that at the request and expense of ASSIGNEE, its successors and assigns, ASSIGNORS will execute any further papers and to such other acts and things as may be necessary and proper to procure Letters Patent for said invention in the United States as ASSIGNEE, its successors and assigns may elect, and vest the full title thereto in ASSIGNEE, its successors and assigns.

IN WITNESS WHEREOF, this ASSIGNMENT has been executed as noted below by each signature.



James A. Donovan

DATE: 10/7/02



Patrick J. Lamb

DATE: 10/7/02