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To the Assistant Commissioner for Patents: Please r	record the attached original documents or copy thereof.
l. Name of conveying party(ies): Fimothy Allen Hale, Robert Michael Mason, Josefina Tseng Chapman, James Clarence Day, Chorng-Shyuan Tsay	2. Name and address of receiving party(ies): Name: ROHM AND HAAS COMPANY
additional name(s) of conveying party(ies) attached? [] Yes [X] No	Internal Address: Patent Department
3. Nature of conveyance:	Street Address: 100 Independence Mall West
[X] Assignment [] Change of Name [] Security Agreement [] Merger [] Other	City: Philadelphia State: PA Zip: 19106-2399
Execution Dates: Timothy Allen Hale,Robert Michael Mason - (8/30/99) Josefina Tseng Chapman, James Clarence Day (8/20/99) Chorng-Shyuan Tsay – (9/15/99)	Additional name(s) and address(es) attached? [] Yes [X] No
1. Application number(s) or patent number(s):	<u>.</u>
If this document is being filed together with a new applica	ation, the execution date of the application is:
A. Patent Application No.(s)	B. Patent No.(s)
Serial No. 09/593,631 filed <u>6/13/00</u>	44 11
	<u> </u>
Additional numbers at	ttached? [] Yes [X] No
Name and address of party to whom correspondence concerning document should be mailed:	6. Total no. of applications and patents involved: [1]
Name: ALAN HOLLER	7. Total fee (37 CFR 3.41): \$40.00
Internal Address: ROHM AND HAAS COMPANY	[] Enclosed [X] Authorized to be charged to deposit account
Patent Department, 7th Floor	8. Deposit account number:
Street Address: 100 Independence Mall West	18-1850
City: Philadelphia State: PA Zip: 19106-2399	(Attach duplicate copy of this page if paying by deposit account)
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ALAN HOLLER Clan	Holler 11/1/02
Attorney (or Agent) Name Signature	Date
Registration No. 29,266	
Registration No. 29,266	luding cover sheet and document: 5

PATENT REEL: 013483 FRAME: 0425

ASSIGNMENT

WHEREAS, Timothy Allen Hale residing at 5906 McKnight St, Houston, TX 77035; Robert Michael Mason, residing at 13526 Scenic Glade, Houston, TX 77059; Josefina Tseng Chapman, residing at 8003 Fair View Lane, Norristown, PA 19043; James Clarence Day, residing at English Village Apartments, Bldg 5, Apt A3, 700 Lower State Rd., North Wales, PA 19454 and Chorng-Shyuan Tsay, residing at No. 7, Lane 75, Jiang Kwo Road, Long Tang Shung, Tao Yuan Hsien, Taiwan, China R.O.C. (hereafter "Assignor(s)"), invented certain new and useful improvements in Process for Preparing (Meth) Acrylic Acid (hereafter "INVENTION") for which on the date below Assignor executed an application for Letters Patent of the United States of America;

WHEREAS at the time the INVENTION was made, Assignor was under an obligation to assign all right, title and interest in Assignor's INVENTION to ROHM AND HAAS COMPANY, a Delaware corporation having its principal place of business at 100 Independence Mall West, Philadelphia, Pennsylvania, 19106-2399, which wants to formalize the assignment and its ownership of the entire interest in the INVENTION and in any and all applications for patent thereon and in any and all Letters Patent which may be granted thereon;

NOW, THEREFORE, for valuable consideration received by Assignor, receipt and sufficiency of which is hereby acknowledged, Assignor has assigned and by this Assignment does assign to ROHM AND HAAS COMPANY, for the United States of America and for all foreign countries, the entire right, title, and interest in and to the INVENTION including the right to apply for patents, and to claim International Convention priority, in all such foreign countries; Assignor further agrees without further consideration to testify in any proceedings, to execute all papers, execute all divisional, continuing, reissue and foreign applications, and make all rightful oaths and declaration relating to the INVENTION, requested by the ROHM AND HAAS COMPANY; and Assignor does hereby authorize and request the Commissioner of Patents and Trademarks of the United States of America and the corresponding official in any foreign country to issue any Letters Patent which may be granted in the United States or foreign country, respectively, to ROHM AND HAAS COMPANY for its sole use and benefit and for its successors and assigns, to the full end of the term for which said Letters Patent may be granted.

> PATENT REEL: 013483 FRAME: 0426

-	ests insertion herein of the Serial Number of said application when officially
IN TESTIMONY WHEREOF, hereunto affixed its signature(s).	Assignor intending to be legally bound has
8/30/99	Tinto alle K
Date	Timothy Allen Hale
STATE OF TEXAS	
COUNTY OF	· ·
the execution of the foregoing instrur	nent is an act of free will and deed of this 30 th
day of Augustinian BROWS. [SEAL]	The second of the second
SATE OF TEXT	Notary Public
8/30/99	Modest Wilm Arhson
Date	Robert Michael Mason
STATE OF TEXAS:	
COUNTY OF Jarra	:
	peared before me and acknowledged to me that
A	ment is an act of free will and deed of this 30th
day of, 1999.	
[SEAL]	Lungette Marie
ANT OF TEAS	Notary Public
The OF THE STATE O	2

PATENT REEL: 013483 FRAME: 0427

<u>8/20/99</u> Date	Josefina Tseng Chapman Josefina Tseng Chapman
STATE OF PENNSYLVANIA	:
COUNTY OF MONTGOMERY	_ :
	ppeared before me and acknowledged to me strument is an act of free will and deed of this Acres I Chapman Notary Public
8/30/99 Date	James Clarence Day
STATE OF PENNSYLVANIA	:
COUNTY OF MONTHUMERY	_ :

[SEAL]

Notarial Seal
Henry L. Chapman, Notary Public
Lower Gwynedd Twp., Montgomery County
My Commission Expires March 12, 2001
Member, Pennsylvania Acceptation of Notaria

day of AUGUST, 1999.

Alexang & Chapman - Notary Public

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James Clarence Day personally appeared before me and acknowledged to me that

the execution of the foregoing instrument is an act of free will and deed of this 20

9-15-99
Date

Chorng-Shyvan Bay
Chorng-Shyuan Tsay

Chorng-Shyuan Tsay personally appea	ared before me and acknowledged to me that
the execution of the foregoing instrume	ent is an act of free will and deed of this
day of, 1999.	
[SEAL]	
	Notary Public