Form PTO-1595 (Rev.10/02) OMB No. 0651-0027 (exp. 6/30/2005)	11-19-20 1022846	U.S. DEPARTMENT OF COMMERC
Tab settings ⇔ ⇔ ♥ To the Honorable Commissioner of		Please record the attached original documents or copy thereof.
1. Name of conveying party(ies): Vinyl Visions, LLC	-13-0Z	2. Name and address of receiving party(ies) Name: Crane Plastics Company LLC Internal Address:
Additional name(s) of conveying party(ies	s) attached? 🛛 Yes 🛛 No	
3. Nature of conveyance:	·	
 Assignment Security Agreement Other 	 Merger Change of Name 	Street Address: 2141 Fairwood Avenue
		City: Columbus State: Ohio Zip., 43216
Execution Date: September 16, 200	2	Additional name(s) & address(es) attached?
 Application number(s) or patent If this document is being filed tog A. Patent Application No.(s) 09/510,764 	gether with a new applica	ation, the execution date of the application is: B. Patent No.(s) 5,876,021; 6,076,807
5. Name and address of party to w		
concerning document should be mailed:		7. Total fee (37 CFR 3.41)\$120.00
Name: Jeffrey S. Standley	· · · · · · · · · · · · · · · · · · ·	 Enclosed Authorized to be charged to deposit account
Street Address: Standley & Gilcro	est LLP	8. Deposit account number:
495 Metro Place		19-4076
City: Dublin State: Ohio		(Attach duplicate copy of this page if paying by deposit account)
	DO NOT USE	E THIS SPACE
is a true copy of the original doo Jeffrey S. Standley, Reg. No. 34 Name of Person Signing Tota nu	documents to be recorded with Commissioner of Patents & T	information is true and correct and any attached copy November 7, 2002 Signature Date er sheet, attachments, and documents h required cover sheet information to: Trademarks, Box Assignments n, D.C. 20231
	~	PATENT REEL: 013484 FRAME: 02

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ASSIGNMENT

This assignment is made by **Vinyl Visions, LLC**, a limited liability company organized under the laws of the State of Ohio and having an office at 398 Starbuck Road, City of Wilmington, State of Ohio 45177, ("ASSIGNOR") to **Crane Plastics Company LLC**, a limited liability company organized under the laws of the State of Ohio and having an office at 2141 Fairwood Avenue, P.O. Box 1047, City of Columbus, State of Ohio 43216 ("ASSIGNEE").

FOR ONE U.S. DOLLAR (\$1.00) AND FOR OTHER GOOD AND VALUABLE CONSIDERATION, the receipt of which is hereby acknowledged, ASSIGNOR does hereby sell, assign and transfer to ASSIGNEE the entire right, title and interest, together with all rights of priority, in and to the following U.S. patents and U.S. patent applications:

PATENT NO./	ISSUED/			
APP. NO.	FILED	TITLE		
09/510,764 2/23/2000	2/23/2000	MANUFACTURING PROCESS INCLUDING		
		EXTRUSION WITH IN-LINE BLOW MOLDING		
5,876,021	3/2/1999	RAILING SPINDLE OR BALUSTER		
6,076,807	6/20/2000	FENCE OR DECK POST CAP		

ASSIGNOR further does hereby sell, assign and transfer to ASSIGNEE the entire right, title and interest, together with all rights of priority, in and to ASSIGNOR'S inventions as described and/or claimed in any and all applications for patents based on the invention, including divisionals, continuations, renewals, substitutes and reissues thereof, and all rights of priority resulting from any of these patent applications, as well as all foreign counterparts and extensions thereof, together with all patents issuing on any of these applications for the full terms of all of the patents which may be granted on the invention.

ASSIGNOR HEREBY AUTHORIZES ASSIGNEE to make applications for, to prosecute such applications, and to receive patents for the invention in the United States and any foreign countries, in ASSIGNEE's name.

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ASSIGNOR HEREBY PROMISES AND AGREES that ASSIGNOR will execute or procure any further necessary assurance of title to the invention and any patents which may issue on the invention. ASSIGNOR will, at any time, upon the request and without further consideration, but at the expense of ASSIGNEE, deliver any testimony in any legal proceedings and execute all papers and do all other things that may be necessary or desirable to perfect the title to the invention, or any patents which may be granted therefor, in ASSIGNEE, its successors, assigns, or other legal representatives. ASSIGNOR will, at any time, upon the request and at the expense of ASSIGNEE, execute any continuations, divisionals, reissues, or any other additional applications for patents for the invention or any part or parts thereof and any patents issuing thereon are hereby assigned to ASSIGNEE. ASSIGNOR will make all rightful oaths, and do all lawful acts required for procuring and enforcing any of the patents, without further compensation, but at the expense of ASSIGNEE, its successors, assigns or other legal representatives.

ASSIGNOR HEREBY AUTHORIZES AND REQUESTS the Commissioner of Patents and Trademarks to issue any and all Letters Patent of the United States for the invention, resulting from any of the aforesaid applications to the ASSIGNEE.

> VINYL VISIONS, LLC "ASSIGNOR"

By:

James Christopher Cook, President

STATE OF OHIO

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SS.

:

COUNTY OF FRANKLIN

Before me personally appeared James Christopher Cook, to me known to be the same person described in and who executed the foregoing instrument, and acknowledged that he executed the same, of his own free will and for the purposes set forth.

rden M. Hochert





ANDREW M. HACKETT ANDREW M. HACKETT Attorney at Law Notary Public, State of Ohio My Commission Has No Expiration Section 147.03 R.C.