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FORM PTO-1595 (modified)	11-21-2	002	U.S. [DEPARTMENT OF COMMEN
(Rev 6-93) RE			SHEET	Patent and Trademark C
	1022884			
To the Director of the United States Patent	and Trademark Office:	Please recom	u the attached original do	cuments or copies there
 Name of conveying party(ies): 		2. Name a	nd address of receiving	party(ies):
Cross & Trecker Corporati	on			
N	1.1402	142 D	ngs & Lewis, Inc Ooty Street du Lac, Wisconsi	
Additional conveying party(ies)	ю			
3. Nature of conveyance:				
Merger				
Execution Date: September 13, 199	99	Additional r	name(s) & address(es)	attached? NO
 Application number(s) or patent num 	iber(s):	• • • • • • • • • • • • • • • • • • • •		
If this is being filed together with a r	new application, the	e execution d	ate of the application is	5: · · · · · · · · · · · · · · · · · · ·
A. Patent Application Number	(s):	В.	Patent Number(s): 5,173,613 D335,088 Re. 33,254	
	Additional numbe	 ers attached?]		
 Name and address of party to whom correspondence concerning document should be mailed: 		6. Total nu	umber of applications/p	
Marshall J. Brown		7. Total fe	e (37 C.F.R. § 3.41):	\$120.00
FOLEY & LARDNER		Check	Enclosed	
One IBM Plaza 330 North Wabash Avenu	a. Suite 3300	X Charg	e to deposit account	
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	DO NOT USE	THIS SPACE		
9. Statement and signature: To the best of my knowledge an is a true copy of the original document. fees which may be required in this matt	The Commissioner	is hereby au	ithorized to charge any	
Marshall J. Brown	Manhall	1h		11/12/02
Name of person signing	· /	Signatu	re	Date
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CERTIFICATE OF MERGER MERGING CROSS & TRECKER CORPORATION (a Michigan corporation) INTO GIDDINGS & LEWIS, INC. (a Wisconsin corporation)

SEP 1 5 1999

Administrator CORP. SECURITIES & LAND DEV. BUREAU

Pursuant to Section 450.1735 of the Michigan Business Corporation Act, the undersigned GIDDINGS & LEWIS, INC., a Wisconsin corporation (the "Surviving Corporation"), owning 100 percent of the outstanding shares of each class and series of CROSS & TRECKER CORPORATION, a Michigan corporation (the "Subsidiary Corporation"), adopts the following Certificate of Merger.

FIRST: The names of the corporations participating in the merger and the states under which they are respectively incorporated are as follows:

Name of Corporation

State

Giddings & Lewis, Inc. 623-022 Wisconsin Cross & Trecker Corporation 006-440 Michigan

SECOND: This merger is permitted by the laws of the State of Wisconsin, the jurisdiction under which the Surviving Corporation is incorporated, and the plan of merger was adopted and approved by the board of directors of the Surviving Corporation in accordance with the laws of that jurisdiction.

THIRD: The name of the Surviving Corporation is Giddings & Lewis, Inc., and such corporation shall be governed by the laws of the State of Wisconsin.

FOURTH: The number of outstanding shares of the sole class of outstanding stock of the Subsidiary Corporation and the number of shares of that class owned by the parent, Surviving Corporation are as follows:

Name of Subsidiary Corporation	Designation of Sole Class of Outstanding Stock	Number of Outstanding Shares	Number of Shares of the Sole Class Owned by the Parent Corporation
Cross & Trecker Corporation	Common Stock	1,000	1,000

FIFTH: The Surviving Corporation agrees that it may be served with process in Michigan in any proceeding for the enforcement of any obligation of the Subsidiary Corporation.

SIXTH: This Certificate of Merger shall be effective, and the merger shall take effect, in accordance with the Plan of Merger, at 1:15 p.m., central time, on September 16, 1999.

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SEVENTH: The Surviving Corporation appoints The Corporation Company, 30600 Telegraph Road, Bingham Farms, Michigan 48025, as its agent for service of process in any proceeding.

Dated this 13th day of September, 1999.

GIDDINGS & LEWIS, INC. (Surviving Corporation)

By:

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Todd A. Dillmann, Secretary

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ARTICLES OF MERGER MERGING **CROSS & TRECKER CORPORATION** (a Michigan corporation) INTO **GIDDINGS & LEWIS, INC.** (a Wisconsin corporation)

ARTICLES OF MERGER, executed as of the 13th day of September, 1999, by GIDDINGS & LEWIS, INC., a Wisconsin corporation (the "Surviving Corporation"), as the surviving corporation in the merger of CROSS & TRECKER CORPORATION, a Michigan corporation and wholly owned subsidiary of the Surviving Corporation (the "Subsidiary Corporation"), with and into the Surviving Corporation, approved in accordance with Sections 180.1104, 180.1105 and 180.1107 of the Wisconsin Business Corporation Law (the "WBCL").

The Plan of Merger, as set forth in resolutions of the Board of FIRST: Directors of the Surviving Corporation, is attached hereto as Exhibit A.

SECOND: The Board of Directors of the Surviving Corporation, in accordance with its Articles of Incorporation and Bylaws and Section 180.1104 of the WBCL, and in accordance with Section 450.1735 of the Michigan Business Corporation Act, approved and adopted such Plan of Merger and the transactions contemplated thereby on September 10, 1999.

THIRD: These Articles of Merger shall be effective, and the merger shall take offect, in accordance with the Plan of Merger, at 1:15 p.m., central time, on September 16, 1999.

IN WITNESS WHEREOF, the undersigned Surviving Corporation has executed these Articles of Merger as of the date first written above.

CROSS & TRECKER CORPORATION a Michigan corporation By: Todd A. Dillmann, Secretary **GIDDINGS & LEWIS, INC.** a Wisconsia-corporation By:

Todd A. Dillmann, Secretary

This document was drafted by, and a copy hereof should be returned to, Thomas E. Hartman of Foley & Lardner, 777 East Wisconsin Avenue, Milwauke, Wisconsin 53202.

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Exhibit A

RESOLUTIONS OF THE BOARD OF DIRECTORS OF GIDDINGS & LEWIS, INC.

Merger of Cross & Trecker Corporation (the "Subsidiary Corporation") and Giddings & Lewis, Inc. (the "Company")

NOW, THEREFORE, BE IT HEREBY RESOLVED, that the following plan of merger (the "Plan of Merger") be and it hereby is, approved by and on behalf of the Company:

(i) The name, state of incorporation, number of outstanding shares and the designation of the sole class of outstanding stock of the Company and the Subsidiary Corporation, each share of which is entitled to a vote, are as follows:

		Designation of the Sole			
Name of Corporation	State of Incorporation	Class of Outstanding Stock	Number of Shares		
Giddings & Lewis, Inc	Wisconsin	Common Stock	100		
Cross & Trecker Corporation	Michigan	Common Stock	1,000		

(ii) The Subsidiary Corporation shall be merged (the "Merger") with and into the Company in accordance with Sections 180.1104 and 180.1107 of the Wisconsin Business Corporation Law and Sections 450.1711 and 450.1735 of the Michigan Business Corporation Act, and the Company shall be the surviving corporation of the Merger;

(iii) Upon effectiveness of the Merger, each issued and outstanding share of capital stock of the Subsidiary Corporation shall be automatically cancelled and the certificates therefor shall be surrendered and cancelled.

(iv) The Articles of Incorporation of the Company shall not be amended or restated pursuant to this Merger;

(v) The Company hereby waives the mailing requirements of Section 180.1104(3) of the Wisconsin Business Corporation Law; and

(vi) The Merger shall be effective at 1:15 p.m. central time, on September 16, 1999.

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