01-27-2003

General Motors Corporation Legal Staff Mail Code 482-C23-B21 P.O. Box 300 Detroit, MI 48265-3000

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FINANCE SECTION

Box Assignments Commissioner for Patents

1-22.03

Commissioner for Patents Washington, D.C. 20231

Enclosed for recording is Assignment documentation for the following patent application:

Attorney Docket No.

GP-301360

) Assignor/Inventors:

PAUL EDWARD KRAJEWSKI

GEORG M. BARTON GARY A. KRUGER

(2) Assignee:

GENERAL MOTORS CORPORATION

DETROIT, MICHIGAN

(3) Assignment of patent application

(4) Application number:

10/278,600

If blank, this documentation is filed together with the patent application.

(5) Address correspondence to:

KATHRYN A MARRA

General Motors Corporation

Legal Staff

Mail Code 482-C23-B21

P.O. Box 300

Detroit, MI 48265-3000

(6) Number of applications:

1

Total Fee:

40.00

(7) Date documentation executed:

September 13, 2002; September 23, 2002

- (8) Not applicable
- (9) To the best of my knowledge and belief, the information contained on this cover sheet is true and correct and any copy submitted is a true copy of the original document.

Title:

METHOD OF PRODUCING SURFACE FEATURES IN SHEET METAL USING

SUPERPLASTIC FORMING

Please charge the \$40.00 assignment recording fee to GENERAL MOTORS CORPORATION Deposit Account

No. 07-0960.

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KATHRYN A MARRA

313/665-4708

Total number of pages including cover sheet, attachments and document: \_\_3\_\_\_\_

Enclosures

PATENT REEL: 013685 FRAME: 0289

## **ASSIGNMENT**

Pursuant to an agreement with my employer, I formally assign to GENERAL MOTORS CORPORATION, the entire right, title and interest, in all countries, in the improvements set forth in the United States patent application GP-301360 entitled

## METHOD OF PRODUCING SURFACE FEATURES IN SHEET METAL USING SUPERPLASTIC FORMING

filed, I authorize atto	on here in parentheses ( 10/278600	pplication number and filing
Inventor's signature	Paul Chrizeum	Date $9/13/02$
Full name:	PAUL EDWARD KRAJEWSKI	Declaration dated:
Residence:	STERLING HEIGHTS, MI	9/13/02
Inventor's signature		Date
Full name:	GEORG M. BARTON	Declaration dated:
Residence:	D-65423 RUSSELSHEIM, GERMANY	<del></del>
Inventor's signature Full name:	Jany G. Kruson GARY A. KRUGER	Date $9/3/c2$ Declaration dated:
		, <i>i</i>

Residence:

TROY, MI

PATENT REEL: 013685 FRAME: 0290

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## METHOD OF PRODUCING SURFACE FEATURES IN SHEET METAL USING SUPERPLASTIC FORMING

for which I executed a declaration dated as indicated below. If the patent application has been

,	rney KATHRYN A MARRA to insert the a on here in parentheses ( 10/278600	
Inventor's signature		Date
Full name:	PAUL EDWARD KRAJEWSKI	Declaration dated:
Residence:	STERLING HEIGHTS, MI	
Inventor's signature Full name: Residence:	GEORG M. BARTON D-65423 RUSSELSHEIM, GERMANY	Date 23. SEPT. 2002.  Declaration dated:  23. SEPT. 2002
Inventor's signature		Date
Full name:	GARY A. KRUGER	Declaration dated:
Residence:	TROY, MI	

**RECORDED: 01/22/2003** 

PATENT REEL: 013685 FRAME: 0291