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Washington, DC 20231

January 27, 2003

Atty. Ref.: MP-349

2.503

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Name of Conveying Party(ies): Leonard L. ERVIN

Name and Address of Receiving Party(ies):

HOWMET RESEARCH CORPORATION 1500 S. Warner St. Whitehall, MI 49461

Nature of Conveyance:

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Execution Date of Document: January 7, 2003

If this document is being filed together with a new application, the execution date of the application is: --

Patent Application Numbers:

Patent Numbers:

10/285 344

Total Number of Applications and Patents Involved: 1. An enclosed check includes the recording fee of \$40.00. The Commissioner is hereby authorized to credit any overpayment, or to charge any additional recording fee required by this paper, to Deposit Account No. 20-1124.

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Respectfully submitted,

Edward J. Timmer

Total number of pages, including cover sheet, attachments and documents 2

> **PATENT** REEL: 013729 FRAME: 0267

ASSIGNMENT

WHEREAS, I (1) Leonard L. ERVIN hereinafter called "ASSIGNOR", residing at (1) 7750 North Carefree Drive, Whitehall, Michigan 49461 has invented certain new and useful improvements in DIE CASTING for which application Serial No. 10/285 344 for United States Letters Patent was filed on October 30, 2002; and

WHEREAS, HOWMET RESEARCH CORPORATION hereinafter called "ASSIGNEE", a corporation of the State of Delaware having a place of business at 1500 S. Warner St., Whitehall, Michigan 49461 is desirous of acquiring the entire right, title and interest in and to said invention and in and to any Letters Patent that may be granted therefor in the United States and in any and all foreign countries.

NOW THEREFORE, in consideration of the sum of One Dollar (\$1.00) to me in hand paid, the receipt whereof is hereby acknowledged, and other valuable consideration, I the ASSIGNOR has sold, assigned and transferred, and by these presents do sell, assign and transfer unto said ASSIGNEE the full and exclusive right to said invention in the United States and its territorial possessions and in all foreign countries and the entire right, title and interest in and to any and all Letters Patent which may be granted therefor in the United States and its territorial possessions and in any and all foreign countries and in and to any and all divisions, reissues, continuations and extensions thereof.

I hereby authorize and request the Patent Office Officials in the United States and in any and all foreign countries to issue any and all of said Letters Patent, when granted, to said ASSIGNEE as the assignee of the entire right, title and interest in and to the same, for the sole use and behoof of said ASSIGNEE, its successors and assigns.

FURTHER, I agree that I will communicate to said ASSIGNEE or its representative any facts known to me respecting said invention, and testify in any legal proceedings, sign all lawful papers, execute all divisional, continuation, substitution, renewal and reissue applications, execute all necessary assignment papers to cause any and all of said Letters Patent to be issued to said ASSIGNEE, make all rightful oaths or declarations, and generally cooperate with said ASSIGNEE, its successors and assigns, to obtain and enforce proper protection for said invention in the United States and in any and all foreign countries.

Signed in the presence/of:	/ .
Signed in the presence of:	Signed: Ceman Envi
	Leonard L. ERVIN
STATE OF MICHIGAN	
STATE OF MUSKE CON)ss.	
eonard L. ERVIN, to me known and known	2003 personally appeared before me the above-named to me to be the person described in and who executed the same to be his free act and deed in and for the
ourposes set forth in said instrument.	7/10000

Notary Public

SEAL

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PATENT RECORDED: 02/05/2003 REEL: 013729 FRAME: 0268