

General Motors Corporation Legal Staff Mail Code 482-C23-B21 P.O. Box 300 Detroit, MI 48265-3000

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Box Assignments Assistant Commissioner for Patents Washington, D.C. 20231

Enclosed for recording is Assignment documentation for the following patent application:

Attorney Docket No. :	GP-302132			
(1) Assignor/Inventors :	CHIH-CHANG CHEN CHI-MOU NI MICHAEL GERARD POSS ALEXANDER MICHAEL TURLEY DANIEL C. HUTCHINSON			
(2) Assignee :	GENERAL MOTORS CORPORATION DETROIT, MICHIGAN			
(3) Assignment of patent application	2/19/03			
(4) Application number: $10/322, 131$ If blank, this documentation is filed together with the patent application.				
(5) Address correspondence to :	LAURA C. HARGITT General Motors Corporation Legal Staff Mail Code 482-C23-B21 P.O. Box 300 Detroit, MI 48265-3000			
(6) Number of applications : Total Fee :	1 40.00			
(7) Date documentation executed:	November 11, 12, 2002			

- (8) Not applicable
- (9) To the best of my knowledge and belief, the information contained on this cover sheet is true and correct and any copy submitted is a true copy of the original document.

Title : METHOD FOR SINGLE SIDED SPOT WELDING

Please charge the \$40.00 assignment recording fee to GENERAL MOTORS CORPORATION Deposit Account No. 07-0960.

Laure C. Vargett

LAURA C. HARGITT 313/665-4710

Total number of pages including cover sheet, attachments and document: 3

	Enclosures	
20/2003	LMUELLER 00000157 07096	0 10322131
FC:8021	40.00 CH	

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PATENT REEL: 013762 FRAME: 0648

ASSIGNMENT

Pursuant to an agreement with my employer, I formally assign to GENERAL MOTORS CORPORATION, the entire right, title and interest, in all countries, in the improvements set forth in the United States patent application GP-302132 entitled

METHOD FOR SINGLE SIDED SPOT WELDING

for which I executed a declaration dated as indicated below. If the patent application has been filed, I authorize attorney LAURA C. HARGITT to insert the application number and filing date of said application here in parentheses (10/322131 filed 11-DEC-02) when known.

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Inventor's signature

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Date Nov. 11 2002

Declaration dated :

Nov. 11, 2002

Date Nov 11, 2002

Declaration dated :

Nov. 11, 2002

Date Nov 12, 2002

Declaration dated :

Nov.12,2002

Date 11-12-02

Declaration dated :

11-12-02

PATENT REEL: 013762 FRAME: 0649

GP-302132, Page 2

Inventor's signature

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Date

Declaration dated : 11/12/02

RECORDED: 02/19/2003