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RECORDATION FORM COVER SHELL **PATENTS ONLY**

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EDE PUBLIC SU FORM PTO-1619A Expires 06/30/99	300RDS /	03-27-2003 102402045	U.S. Department of Commarce Patent and Trademark Office PATENT ment(s) or copy(ies). Agreement of Name
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		Please record the attached original docu	ment(s) or copy(ies).
Submission Ty New Resubmission Document ID	(Non-Recordation)	Conveyance Type ⊠ Assignment □ Security □ License □ Change	Agreement of Name
Correction of Reel # Corrective Do	Frame #	☐ Merger ☐ Other U.S. Gove (For Use ONLY by U.S. G	overnment Agencies)
∐ Reel#	#	☐ Departmental File	Secret File
Name (line 1) Name (line 2) Second Party Name (line 1) Name (line 2)	Raycon Corporation	☐ Mark if additional names of conveying	g parties attached Execution Date Month Day Year 07 17 2001 Execution Date Month Day Year
Receiving Party Name (line 1)	Amchem Limited	☐ Mark if additional names o	☐ If document to be recorded
Name (line 2) Address (line 1)			is an assignment and the receiving party is not domiciled in the United States, an appointment of a domestic
Address (line 2)	Centurion House Roman Way, Coleshill		representative is attached. (Designation must be a separate document from Assignment.)
Address (line 3)	Birmingham City	England State/Country	B46 1HQ Zip Code
Domestic Repr	esentative Name and A	ddress Enter for the first Receiv	ing Party only.
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Public burden reporting for this collection of information is estimated to average approximately 30 minutes per Cover Sheet to be recorded, including time for reviewing the document and gathering the data needed to complete the Cover Sheet. Send comments regarding this burden estimate to the U.S. Patent and Trademark Office, Chief Information Officer, Washington, D.C. 20231 and to the Office of Information and Regulatory Affairs, Office of Management and Budget, Paperwork Reduction Project (0651-0027), Washington, D.C. 20503. See OMB Information Collection Budget Package 0651-0027, Patent and Trademark Assignment Practice. DO NOT SEND REQUESTS TO RECORD ASSIGNMENT DOCUMENTS TO THIS ADDRESS.

Mail documents to be recorded with required cover sheet(s) information to: Commissioner of Patents and Trademarks, Box Assignments , Washington, D.C. 20231

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PATENT

REEL: 013879 FRAME: 0476

FORM PTO-1619 Expires 06/30/99 OMB 0651-0027	B Page 2	U.S. Department of Commerce Patent and Trademark Office PATENT		
Correspondent	Name and Address Area Code and Telephone Number	248-689-3500		
Name	Mr. Eric T. Jones, Reising, Ethington, Barnes, Kisselle, Lea	arman & McCulloch, P.C.		
Address (line 1)	P.O. Box 4390			
Address (line 2)	Troy, Michigan 48099-44390			
Address (line 3)				
Address (line 4)				
Pages	Enter the total number of pages of the attached conveyance of including any attachments	document # 7		
		nal numbers attached.		
	ne Patent Application Number or the Patent Number (DO NOT ENTER BOTH			
		ent Number(s)		
09/503,059	4,670,635	4,725,705 4,782,203		
	5,181,177	5,159,167		
If this document is being signed by the first name	filed together with a <u>new</u> Patent Application, enter the date the patent application inventor.	ation was Month Day Year		
Patent Cooperat	ion Treaty (PCT)			
<u>only if</u> a l	r application number PCT PCT PCT PCT	PCT		
Number a	s not been assigned. PCT PCT	PCT		
Number of Prop	erties Enter the total number of properties involved.	# 6		
Fee Amount	Fee Amount for Properties Listed (37 CFR 3.41):	\$ [240.00]		
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Enter for paym	ent by deposit account or if additional fees can be charged to the account.)	# 50-0852		
	Deposit Account Number:	# 50-0852		
The property of the state of th	Authorization to charge additional fees:	Yes 🛛 No 🗍		
Statement and S	_			
To the best of my knowledge and belief, the foregoing information is true and correct and any attached copy is a true copy of the original document. Charges to deposit account are authorized, as indicated herein.				
Eric T. Jones		21 MAR 03		
Name of Perso	n Signing Signature	Date		
1				

PATENT REEL: 013879 FRAME: 0477 AGREEMENT REGARDING ASSIGNMENT AND LEASE
OF INTELLECTUAL PROPERTY

THIS AGREEMENT is entered into this 17 day of July, 2001 between Raycon

Corporation, a corporation organized under the laws of the State of Michigan (hereinafter,

"Assignor") and Amchem Limited, a corporation organized under the laws of the United

Kingdom, (hereinafter "Assignee").

WHEREAS, Assignor desires to sell and assign all of Assignor's right, title and interest

in and to the patents, machine and brand names, know how and other intellectual property rights

more specifically identified herein, including its right to sue for and collect for past infringement

thereof.

NOW, THEREFORE, in exchange for payment by Assignee to Assignor in the amount

of US\$100,000 and other good and valuable consideration, the receipt and sufficiency of which

the parties hereby acknowledge, and intending to be legally bound hereby, the parties agree as

follows:

1. The Assignor does hereby sell, assign, transfer and set over unto the Assignee its

entire right, title and interest in and to, respectively, (i) the Patents identified in Schedule A

hereto, (ii) all machine names and brand names of Assignor set forth on Schedule B hereto, (iii)

the manufacturing rights, know how, plans, specification and drawings of Assignor set forth on

<u>Schedule C</u> hereto, and (iv) such other intellectual property rights as are set forth on Schedule D.

hereto (items (i) through (iv) are collectively referred to as the "Intellectual Property Rights"). In

addition to such other rights as are set forth herein, this assignment shall include Assignor's right

to sue for and collect damages and other recoveries for past infringement on any part of the

Intellectual Property Rights, the same to be held and enjoyed by the Assignee, its successors and

REEL: 013879 FRAME: 0478

assigns, as fully as the same would have been held and enjoyed by the Assignor had this assignment not been made.

2. Assignor agrees that it will, upon request, execute and deliver to Assignee any and all additional papers and generally do all other and further lawful acts deemed necessary by said Assignee to carry out the intent and purpose of this Agreement Regarding Assignment and Lease of Intellectual Property Rights.

3. Assignee hereby grants to Assignor an exclusive, perpetual, royalty-free, nontransferable license to use the Intellectual Property Rights and any derivative works thereof, including the right to sublicense or otherwise transfer the rights to use the Intellectual Property Rights and any enhancements thereto in a manner consistent with Assignors' past business practices.

EXECUTED this <u>17</u> day of July, 2001.

ASSIGNOR:

Raycon Corporation

BA:-

Norman Scherr, CEO

ASSIGNEE:

Amchem Limited

By:

Richard Trinder Chief Executive

2

STATE OF MICHIGA

SS:

COUNTY OF WASHTENAW:

The foregoing instrument was acknowledged before me in the City of Ann Arbor, this 11th day of July, 2001, by Norman Scherr of Raycon Corporation, a Michigan corporation, on behalf of the corporation.

Notary Public

My Commission Expires:

CAROL A. SANFORD-TAYLOR NOTARY PUBLIC-WASHTENAW CTY., MICH. MY COMMISSION EXPIRES 9-23-2001

(Notarial Seal)

STATE OF MICHIGAN:

SS:

COUNTY OF WASHTENAW:

The foregoing instrument was acknowledged before me in the City of Ann Arbor, this And day of July, 2001, by Richard Trinder of Amchem Limited, a corporation organized under the laws of the United Kingdom, on behalf of the corporation.

Notary Public

My Commission Expires:

CAROL A. SANFORD-TAYLOR NOTARY PUBLIC-WASHTEN NY CTY., MICH.

(Notarial Seal)

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untry	Status	Process	1	Inventor	200 I	1000	F:10	Patent	Fynir	File
					Firm	No.	Date	Date	Date	No.
S K	Active	EDM	Electronic Depth Controller for EDM Apparatus	J. MacGregor	Reising	8302661	2/1/83	10/23/85	2/1/03	FP-330
JSA	Active	EDM	Improved Electronic Depth Controller for EDM Apparatus	J. MacGregor	Reising	375501	5/6/82	58/6/1	4/9/02	P-331
USA	Active	EDM	Multi-electrode Electrical Discharge Machining Apparatus	M. Johnson	Reising	639546	8/10/84	6/2/87	6/2/04	P-336
USA	Active	ЕБМ	Method & Apparatus for Electric Discharge Machining	D. Holland	Reising	781115	9/27/85	2/16/88	2/16/05	P-338
anada	Active	EDM	Method & Apparatus for Electric Discharge Machining	D. Holland	Reising	515874	8/13/86	11/27/90	11/27/07	FP-338
Ŧ.	Active	EDM	Method & Apparatus for Electric Discharge Machining	D. Holland	Reising	86306354.1	8/18/86	3/20/91	8/18/06	FP-338
JAN I										
Japan	Active	EDM	Method & Apparatus for Electric Discharge Machining	D. Holland	Reising	229480/1986	9/20/86	3/11/97	9/20/06	FP-338
RE	Active	ЕБМ	Wire Guide for Electric Discharge Machine	J. Check	Reising	39065	4/14/87	4/16/87	4/16/04	P-341
L: 0 3	Active	ЕБМ	Wire Guide for Electric Discharge Machine	J. Check	Reising	563295	4/5/88	5/26/92	5/26/09	FP-341
ATENT 379 FRAN	Active	EDM	Wire Guide for Electric Discharge Machine	J. Check	Reising	88 100367.7	1/13/88	3/17/93	1/13/08	FP-341
ЛЕ: 0 481	Active	EDM	Wire Guide for Electric Discharge Machine	J. Check.	Reising	63-085512	4/8/88	8/8/97	80/8/+	FP-341

ıntry	Status	Process	Title	Inventor	Law	Appl.	File	Patent	Expir.	File
					Firm	No.	Date	Date	Date	Š.
лада	Active	ЕРМ	Method and Apparatus for Noncontact Machining with Dynamic Feedback Control	R. Bond	Reising	2015469	4/26/90	4/11/00	4/26/07	FP-355
7.	Active	EDM	Method and Apparatus for Noncontact Machining with Dynamic Feedback Control	R. Bond	Reising	90 111041.1	6/12/90	9/29/93	6/12/10	FP-355
X										
ıpan	Active	EDM	Method and Apparatus for Noncontact Machining with Dynamic Feedback Control	R. Bond	Reising	02-141738	06/1/9	7/29/99	01/1/9	FP-355
JSA	Active	EDM	Method and App. for Non-Contact Machining with Dynamic Feedback Control (Contin. of P-355)	R. Bond	Reising	773240	10/6/01	1/19/93	1/19/10	P-356
JSA	Pending	EDM	Multi-Electrode EDM Machine	D.M. Higgins	Reising		2/12/00	Pending		P-3001
JSA	Active	EDM	Structure For and Method of Electrical Discharge Machining	S. Chaikin	Gifford	718002	3/29/85	10/27/92	10/27/09	
REEL: 013879	11ife of the s 1-3: Due life of the	11-1/2 for e patent annually e patent	rears 1-4, 5-8, & 9-11 US: After 8Jun95: expires 20 yr. from the life of the patent days. Expires 20 yr. from the life of the patent days. Expires 20 yr. from the life of the patent days.	yr. from file date; date. date. yr. from file date;	1 11	Prior to: 17 yr. from patent date. Prior to: 17 yr. from patent date	yr. from yr. from	from patent date		
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PATENT REEL 013879 FRAME: 0482

OFFICE OF PUBLIC RECORDS

. FORM P10-1613	MAR 21 PM 3: 2 IANCE SECTION	_	U.S. Department of Commerce Patent and Trademark Office PATENT	
Correspondent	Name and Addres	S Area Code and Telephone Number	248-689-3500	
Name	Mr. Eric T. Jones, R	leising, Ethington, Barnes, Kisselle, Le	earman & McCulloch, P.C.	
Address (line 1)	P.O. Box 4390			
Address (line 2)	Troy, Michigan 480	99-44390		
Address (line 3)				
Address (line 4)				
Pages	Enter the total numb including any attach	er of pages of the attached conveyance ments	document # 7	
If this document is being signed by the first name Patent Coopera Enter Poonly if a Number Number of Prop Fee Amount Method of I Deposit Ac	g filed together with a new Pad executing inventor. Ition Treaty (PCT) Trapplication number U.S. Application as not been assigned. Derties Enter to Fee American Payment:	er or the Patent Number (DO NOT ENTER BOT	# 6 # 240.00	
	·	: Account Number: zation to charge additional fees:	# 50-0852	
Statement and To the besi attached co indicated h	Signature t of my knowledge and opy is a true copy of th	belief, the foregoing information is true e original document. Charges to deposi	and correct and any	
Name of Perso	on Signing	Signature	Date	

 $(x_1, x_2, \dots, x_n) = \sum_{i=1}^n (x_i, x_i, \dots, x_n)$

RECORDED: 03/21/2003

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