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ASSIGNMENT

I, the undersigned

CASALNUOVO, Albert Loren

Hereby declare that

I am the true and first inventor of an invention relating to

proper patent protection for said inventions in any and all countries.

HYDROXYLATION OF B-DICARBONYLS WITH ZIRCONIUM CATALYSTS which is disclosed in PCT International Application, PCT/US02/17755 filed the 6th day of May, 2002 (Case No. BA9281PCT); in which the United States of America is a designated state for Letters Patent; and, for valuable consideration, the receipt and adequacy of which is hereby acknowledged and in fulfillment of my pre-existing obligation of assignment, I hereby sell, assign, and transfer unto E. I. du Pont de Nemours and Company, a corporation organized and existing under the laws of the State of Delaware in the United States of America and having its principal place of business at Wilmington, Delaware, hereinafter referred to as the assignee, the entire right, title, and interest in and to the aforesaid application for Letters Patent, including any priority rights derived from the aforesaid application for Letters Patent by virtue of the International Convention for the Protection of Industrial Property for any and all member countries of the aforesaid International Convention, and the entire right, title and interest in and to any and all my inventions, whether joint or sole, disclosed in the aforesaid application for Letters Patent, and in and to any and all applications for Letters Patent for any such inventions in any country whatsoever, and in and to any and all patents for any such inventions in any country whatsoever, with the sole right to file such applications in its name or mine, including the sole right to file such applications under the aforesaid International Convention, together with the sole right to have said patents granted in its name or mine and to enforce said patents and to sue for and recover profits and damages for any and all infringements thereof, and hereby agree, whenever requested, to communicate to said assignee, its successors, assigns, and legal representatives, any facts known to me respecting said inventions, to testify in any legal proceeding, to execute all applications, papers or instruments necessary or required by said assignee, its successors, assigns and legal representatives to carry into effect any of the provisions of this instrument, and generally to do everything possible to aid said assignee, its successors, assigns, and legal representatives to obtain and enforce

CASALNUOVO, Albert Loren

DATE: July 24, 2002

RECORDED: 11/04/2003

PATENT REEL: 014100 FRAME: 0557