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To the Honorable Commissioner of Patents and Trademarks: Please record the attached original documents or copy thereof.

1. Name of conveying party(ies): Rodney Moore, Hugh Smith, Andreas Luttringhaus-Henkel. Additional name(s) of conveying party(ies) attached? Yes No

8-27-02

2. Name and address of receiving party(ies) Name: Tetra Laval holdings & finance S.A. Internal Address:

3. Nature of conveyance: Assignment, Security Agreement, Other, Merger, Change of Name. Execution Date: 7/22/2002

Street Address: 70, Avenue General-Guisan CH-1009 Pully, Switzerland. City: State: Zip: Additional name(s) & address(es) attached? Yes No

4. Application number(s) or patent number(s): If this document is being filed together with a new application, the execution date of the application is: 8/19/2002. A. Patent Application No.(s) B. Patent No.(s)

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Additional numbers attached? Yes No

5. Name and address of party to whom correspondence concerning document should be mailed: Name: Dunn & Associates. Internal Address: Street Address: P.O. Box 10. City: Newfane State: NY Zip: 14108

6. Total number of applications and patents involved: 1. 7. Total fee (37 CFR 3.41): \$ 40.00. Enclosed, Authorized to be charged to deposit account

8. Deposit account number: 04-1790

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9. Signature. To the best of my knowledge and belief, the foregoing information is true and correct and any attached copy is a true copy of the original document; however, the above information is not to be used to interpret the document which speaks for itself. Michael L. Dunn Name of Person Signing Signature Date Aug 27, 02 Total number of pages including cover sheet, attachments, and documents: 5

Mail documents to be recorded with required cover sheet information to: Commissioner of Patents & Trademarks, Box Assignments Washington, D.C. 20231

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PATENT REEL: 014134 FRAME: 0912

WSP:209 US

ASSIGNMENT OF INVENTION

HUGH ~~SMITH~~

WHEREAS, we, RODNEY MOORE, ~~HUGH SMITH~~ and ANDREAS LUTTRINGHAUS-HENKEL, residing at 67 Bickford Hill Road, Gardener, MA 01440, U.S.A.; 82 Nottawasaga Crescent, Brampton, Ontario L6Z IB9, Canada; and Carsonweg 49, 64289 Darmstadt, Germany, respectively, have invented certain new and useful improvements in:

MACHINE FOR COATING HOLLOW BODIES

for which we are making application for Letters Patent in the United States;

AND WHEREAS, TETRA LAVAL HOLDINGS & FINANCE S.A., 70, Avenue General-Guisan, CH-1009 Pully, Switzerland, organized in the Country of Switzerland, is desirous of acquiring all interest of the above-named inventors in said invention, said application disclosing the invention and any Letters Patent which may be granted therefor:

NOW THIS INDENTURE WITNESSETH, that for the sum of One Dollar, and other valuable consideration to us in hand paid, the receipt whereof is hereby acknowledged, we hereby assign, sell and transfer unto said TETRA LAVAL HOLDINGS & FINANCE S.A. our entire right, title and interest in said invention, said application, including any divisions and continuations thereof, and in and to any and all Letters Patent of the United States, and countries foreign thereto, which may be granted for said invention, and in and to any and all priority rights, Convention rights, and other benefits accruing or to accrue to us with respect to the filing of applications for patents or securing of patents in the United States and countries foreign thereto;

And we hereby authorize and request the Commissioner of Patents to issue said United States Letters Patent to said TETRA LAVAL HOLDINGS & FINANCE S.A., as the Assignee of our whole right, title and interest thereto;

And we further agree to execute all necessary and lawful future documents, including assignments in favor of TETRA LAVAL HOLDINGS & FINANCE S.A., or its designee as TETRA LAVAL HOLDINGS & FINANCE S.A. or its Assignee may from time-to-time present to us in order to perfect title in said invention, modifications, and improvements in

said invention, applications and Letters Patent of the United States and countries foreign thereto;

And we further agree to sign and properly execute such necessary and lawful papers for application for foreign patents, for filing subdivisions of said application for patent, and/or, for obtaining any reissue or reissues of any Letters Patent which may be granted for our aforesaid invention, as the Assignee thereof shall hereafter require and prepare at its own expense.

WITNESS, my hand and seal this 20 day of July, 2002.

WITNESS:

Frank O'Leary

Rodney Moore
Rodney Moore

WITNESS:

Sean Phibbs

WITNESS, my hand and seal this _____ day of _____, 20____.

WITNESS:

Huge Smith

WITNESS:

WITNESS, my hand and seal this _____ day of _____, 20____.

WITNESS:

Andreas Luttring-Haus-Henkel

WITNESS:

[Signature]

said invention, applications and Letters Patent of the United States and countries foreign thereto;

And we further agree to sign and properly execute such necessary and lawful papers for application for foreign patents, for filing subdivisions of said application for patent, and/or, for obtaining any reissue or reissues of any Letters Patent which may be granted for our aforesaid invention, as the Assignee thereof shall hereafter require and prepare at its own expense.

WITNESS, my hand and seal this _____ day of _____, 20____.

WITNESS:

Rodney Moore

WITNESS:

WITNESS, my hand and seal this 18 day of JULY, 2002.

WITNESS:

[Signature] _____
[Signature] _____
Hugh Smith

WITNESS:

[Signature] _____
HUGH
[Signature]

WITNESS, my hand and seal this _____ day of _____, 20____.

WITNESS:

Andreas Luttring-Haus-Henkel

WITNESS:

[Handwritten mark]

said invention, applications and Letters Patent of the United States and countries foreign thereto;

And we further agree to sign and properly execute such necessary and lawful papers for application for foreign patents, for filing subdivisions of said application for patent, and/or, for obtaining any reissue or reissues of any Letters Patent which may be granted for our aforesaid invention, as the Assignee thereof shall hereafter require and prepare at its own expense.

WITNESS, my hand and seal this _____ day of _____, 20____.

WITNESS:

Rodney Moore

WITNESS:

WITNESS, my hand and seal this _____ day of _____, 20____.

WITNESS:

Huge Smith

WITNESS:

WITNESS, my hand and seal this 22 day of July, 2002.

WITNESS:

D. Henkel _____ A. Luttringhaus - Henkel
Andreas Luttringhaus-Henkel

WITNESS:

Luttringhaus-Henkel
Henkel