PATENT ASSIGNMENT

Electronic Version v07 Stylesheet Version v02

SUBMISSION TYPE:

NEW ASSIGNMENT

APPLICATION NUMBER
10/707328

NATURE OF CONVEYANCE:

ASSIGNMENT OF ASSIGNOR'S INTEREST

CONVEYING PARTY DATA

Name	Execution Date	
Peter Friedman	2003-12-03	
Richard Allor	2003-12-03	
George Luckey Jr.	2003-12-03	
Warren Copple	2003-12-03	

RECEIVING PARTY DATA

Name	Street Address	Internal Address	City	State/Country	Postal Code
Ford Motor Company	The American Road		Dearborn	MICHIGAN	48121

CORRESPONDENCE DATA

FAX NUMBER: 313-322-7162

Correspondence will be sent via US Mail when the fax attempt is unsuccessful.

When the customer number has been provided, the Office of Public Records will obtain the correspondence data from the

official record on file at the USPTO. CUSTOMER NUMBER: 028395

 NAME OF PERSON SIGNING:
 Frank A. Angileri

 DATE SIGNED:
 2003-12-05

Total Attachments: 1 source=inventorasgn.tif

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PATENT REEL: 014176 FRAME: 0337

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

ASSIGNMENT

WHEREAS, THE UNDERSIGNED,

has/have invented certain new and useful improvements in:

Attorney Docket No. 81091768 (203-0696) entitled: APPARATUS AND METHOD FOR FORMING AN ARTICLE AND PERFORMING A SECONDARY OPERATION IN-SITU

for which I/we intend to make application for Letters Patent of the United States listing the following as inventors:

Peter Friedman Richard Allor George Luckey Jr. Warren Copple; and

WHEREAS, FORD MOTOR COMPANY, a corporation organized and existing by virtue of the laws of the State of Delaware, having its principal place of business at Dearborn, County of Wayne, and State of Michigan, is desirous of acquiring an interest therein;

COMPANY, or by full and exclusive described in the s	rmy contractual obligation, I right for the United States specification executed by me	my employment agreement heretofore do sell, assign and transfer unto FOR of America and for all foreign countries on the date listed below, preparatory authorize my attorneys to insert the se	D MOTOR COMPANY the is to the said invention, as to obtaining Letters Patent
herein: Serial No.	, Filing Date), and I hereby red	quest the Commissioner of
Patents and Tra Executed by:	demarks to issue said Le), and I hereby red tters Patent to FORD MOTOR COM	PANY as the assignee.
		SIGNATURE:	1
Name: Home Address: City, State, Zip:	Peter Friedman 1050 Olivia Ave, Ann Arbor, MI 48104	Ste Film	Date:/3 / 0.3
Country:	United States of America	0/100	1
Name: Home Address: City, State, Zip:	Richard Allor 36294 Clarita, Livonia , MI 48152,	Hehd & aller	Date: 12/03/03
Country:	United States of America	014/1	12/2/
Name: Home Address: City, State, Zip:	George Luckey Jr. 23829 Hollander St., Dearborn, MI 48128,	They had f	
Country:	United States of America	A Pulpo	
Name: Home Address:	Warren Copple 2901 Blossom,	Of ana. D. Coffee	_ Date: <u>/2/3/03</u>
City, State, Zip: Country:	Trenton, Mi. 48183, United States of America		

Ray Coppiellie

PATENT REEL: 014176 FRAME: 0338

RECORDED: 12/05/2003