FORM PTO-1619A Expires 06/30/99 OMB 0651-0027 07-15-2003



U.S. Department of Commerce
Patent and Trademark Office
PATENT

102497054 RECURDATION FORM COVER SHEET

	PATENTS ONLY				
TO: The Commissioner of Patents and Trademarks: Please record the attached original document(s) or copy(ic)					
Submission Type - CA Conveyance Type					
X New	7.2.03	X Assignment Securi	ity Agreement		
Resubmis Documen	ssion (Non-Recordation) t ID#	License Chang	ge of Name		
Correctio Reel #	n of PTO Error Frame #	Merger Other U.S. Gove			
Corrective Reel #	Prame #	(For Use ONLY by U.S. Go	overnment Agencies)		
Conveying P	arty(ies)	X Mark if additional names of conve	ying parties attached Execution Date Month Day Year		
Name (line 1)	F.R. Gross, Inc.		06/30/03		
Name (line 2)			Execution Date		
Second Party			Month Day Year		
Name (line 1)	Timothy W. Womer		d6/30/03		
Name (line 2)			106/2209		
Receiving Pa	arty	Mark if additional i	names of receiving parties attached		
Name (line 1)	New Castle Industrie	s, Inc.	If document to be recorded is an assignment and the receiving party is not		
Name (line 2)			domiciled in the United States, an appointment		
Address (line 1)	1399 Countyline Road		of a domestic representative is attached. (Designation must be a separate document from		
Address (line 2)	P.O. Box 7359		Assignment.)		
Address (line 3)	New Castle City	Pennsylvania State/Country	16107 Zip Code		
Domestic Representative Name and Address Enter for the first Receiving Party only.					
Name	Robert J. Herberger				
Address (line 1)	500 City Centre One				
Address (line 2)	P.O. Box 507				
Address (line 3)	Youngstown, Ohio 445	01-0507			
Address (line 4)					
		R OFFICE USE ONLY	ecorded, including time for reviewing the document and		

gathering the data needed to complete the Cover Sheet. Send comments regarding this burden estimate to the U.S. Patent and Trademark Office, Chief Information Officer, Washington, D.C. 20231 and to the Office of Information and Regulatory Affairs, Office of Management and Budget, Paperwork Reduction Project (0651-0027), Washington, D.C. 20503. See OMB Information Collection Budget Package 0651-0027, Patent and Trademark Assignment Practice. DO NOT SEND REQUESTS TO RECORD ASSIGNMENT DOCUMENTS TO THIS ADDRESS.

Mail documents to be recorded with required cover sheet(s) information to:

Commissioner of Patents and Trademarks, Box Assignments, Washington, D.C. 20231

FORM PTO-1619C Expires 06/30/99 OMB 0651-0027

RECORDATION FORM COVER SHEET CONTINUATION PATENTS ONLY

U.S. Department of Commerce Patent and Trademark Office PATENT

Conveying Par	rty/ioo)	.01
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Enter additional Co		Month Day Year
Name (line 1)	Bradley C. Quick	06/30/03 7
Name (line 2)		Execution Date
		Month Day Year
Name (line 1)	George R. Cozzarin	06/30/03
Name (line 2)		Execution Date
Name (line 1)		Month Day Year
Name (line 2)		
Receiving Par	tv(ies) Mark if additional names of receiving n	artice attached
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-		If document to be recorded
Name (line 1)		is an assignment and the receiving party is not
Name (line 2)		domiciled in the United States, an appointment of a domestic representative
Address (line 1)		is attached. (Designation must be a separate
Address (line 2)		document from Assignment.)
Address (line 3)	City State/Country Zip	Code
Name (line 1)		
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Name (line 1)		is an assignment and the receiving party is not domiciled in the United
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Name (line 2)		is an assignment and the receiving party is not domiciled in the United States, an appointment of a domestic representative is
Name (line 2)		is an assignment and the receiving party is not domiciled in the United States, an appointment of a domestic representative is attached. (Designation must be a separate document from Assignment.)
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FORM PTO-16 Expires 06/30/99 OMB 0651-0027	19B	Page 2	U.S. Department of Commerce Patent and Trademark Office PATENT	
Correspondent	Name and Address A	rea Code and Telephone Numbe	r (330) 744-4481	
Name	Robert J. Herberger			
Address (line 1)	500 City Centre One			
Address (line 2)	P.O. Box 507			
Address (line 3)	Youngstown, Ohio 44	501-0507		
Address (line 4)			///	
	nter the total number of pages cluding any attachments.	of the attached conveyance doc	ument # 5	
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	<u> </u>			
If this document is being filed together with a <u>new</u> Patent Application, enter the date the patent application was <u>Month Day Year</u> signed by the first named executing inventor.				
Patent Coopera	ation Treaty (PCT)			
-	CT application number	PCT	PCT	
	U.S. Application Number Po	РСТ	PCT	
has not	been assigned.			
Number of Properties Enter the total number of properties involved. # 1				
Fee Amount	Fee Amount for P	roperties Listed (37 CFR 3.41):	\$ 40.00	
Method of Payment: Enclosed X Deposit Account Deposit Account				
(Enter for payment by deposit account or if additional fees can be charged to the account.) Deposit Account Number: # 13-2494				
	Autho	orization to charge additional fees:	Yes X No	
Statement and	Signature			
To the bes	t of my knowledge and belief,	the foregoing information is true	e and correct and any	
attached c	opy is a true copy of the origin	nal document. Charges to depos	-	
indicated I	nerein.			
Robert J.	Herberger	LA D. Rell	July 2, 2003	
Name of Person Signing Signature Date				

ASSIGNMENT

WHEREAS, TIMOTHY W. WOMER, BRADLEY C. QUICK and GEORGE R. COZZARIN,

are the inventors of a certain new and useful heat transfer roll invention disclosed in an application

for United States Letters Patent titled "ROLL HAVING MULTIPLE FLUID FLOW

CHANNELS FOR USE IN PRODUCING AND PROCESSING SHEET MATERIAL" and

having Attorney Docket No. 3522.19 (hereinafter called "Patent Application"), which is being filed

in the U.S. Patent and Trademark Office; and

WHEREAS, NEW CASTLE INDUSTRIES, INC, a corporation organized, existing and in good

standing under the laws of the State of Pennsylvania, having its current business address at 1399

Countyline Road, P.O. Box 7359, New Castle, Pennsylvania 16107, is to acquire the entire and

undivided right, title and interest in and to said Patent Application (hereinafter with any successors,

legal representatives and assigns thereof, called "Assignee"); and

WHEREAS, F.R. GROSS, INC., is a corporation organized, existing and in good standing

under the laws of the State of Ohio having its business address at 1397 Commerce Drive, Stow, Ohio

44224;

WHEREAS, TIMOTHY W. WOMER, is an employee of New Castle Industries, Inc. and an

individual residing at R.D. 2, East River Road, Edinburg, Pennsylvania, 16116; BRADLEY C. QUICK,

is an employee of F.R. Gross, Inc., and an individual residing at 1109 Winchell Road, Aurora,

Ohio 44202; and GEORGE R. COZZARIN, is an employee of F.R. GROSS, INC., and an individual

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residing at 3776 Baumberger Road, Stow, Ohio 44224,

WHEREAS, F.R. GROSS, INC., TIMOTHY W. WOMER, BRADLEY C. QUICK and GEORGE

R. COZZARIN (hereinafter with any successors, legal representations and assigns thereof, called

"Assignors") is to assign all rights, title and interest in and to said Patent Application to Assignee,

and each Assignor, therefore, warrants and represents herein that their joint interest merge and

Assignee shall have the entire and full unencumbered right, title and interest therein:

NOW, THEREFORE, for good and valuable consideration, the receipt of which is hereby

acknowledged, we, the undersigned Assignors, have sold, assigned, transferred and set over, and do

hereby sell, assign, transfer and set over to Assignee, free and clear of all liens and encumbrances,

the entire right, title and interest in said Patent Application and all applications, substitutions,

divisionals, continuations and continuations-in-part thereof, and all subsequent United States Letters

Patents which may be granted thereon and all reissues and extensions thereof, and all priority rights

under the International Convention for the Protection of Industrial Property for every member

country, and all other patents and applications for patents (including related rights such as utility-

model registrations, inventor's certificates and the like) heretofore or hereafter filed in any foreign

countries to said invention, and all patents (including all extensions, renewals and reissues thereof)

granted in any foreign countries to said invention; and we hereby authorize and request the United

States Commissioner of Patents and Trademarks, and any officials of foreign countries whose duty

it is to transfer, maintain and issue patents on applications as aforesaid, to transfer, maintain and

issue all patents for said invention, including the said Patent Application, to Assignee in accordance

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Docket No. 3522.19

with the terms of this Assignment;

AND WE HEREBY covenant that we, the undersigned Assignors, have full authority,

right to convey the entire interest herein assigned, and that we have not executed, and will not

execute, any agreement in conflict herewith;

AND WE HEREBY covenant that we, the undersigned Assignors, will execute or procure

any further necessary assurance of title to said Patent Application, and at any time, upon the request

and at the expense of said Assignee, will execute and deliver any and all papers that may be

necessary or desirable to perfect the title to said invention, the Patent Application or any Letters

Patent which may be granted therefore hereinafter in said Assignee, its successors, assigns or other

legal representatives;

AND WE HEREBY further covenant and agree that we, the undersigned Assignors,

without further compensation therefore, will communicate to Assignee any facts known to us

respecting said Patent Application, and upon the request and at the expense of Assignee, will testify

in any legal proceeding, sign all lawful papers, execute any additional, divisional, continuation,

continuations-in-part, substitute or reissue applications for patents for said invention, or any part

thereof, and for the reissue of any Letters Patent to be granted therefore hereafter, and will make all

rightful oaths and generally do everything possible for procuring the same or for aiding Assignee

to obtain and enforce proper patent protection for said invention in all countries, including the United

States.

IN TESTIMONY WHEREOF, we, the Assignors, have hereunto set our hands this

Page 3 of 5

Docket No. 3522.19

ASSIGNEE	ASSIGNORS	S
New Castle Industries, Inc. By: Lino Halled Max. An Authorized Agent	ASSIGNORS Timothy W. Womer Bradley C. Quick George R. Cozzarin By: An Authorized Agent of F.R. Gross, Inc.	
	(corporate seal of	F.R. Gross, Inc.)
STATE OF PENNSYLVANIA)	
COUNTY OF LAWRENCE) ss.)	
	ence to be the pers	
	NOTABY PY	MICH CONTRACTOR
	NOTARY PUBLIC	
		Notarial Seal Lacey J. Fisher, Notary Public Slippery Rock Twp., Lawrence County My Commission Expires June 4, 2006

Member, Pennsylvania Association Of Notaries

Page 4 of 5

STATE OF OHIO)	
) ss.	
COUNTY OF SUMMIT)	
	,	
On this 30 day of www	. 2003, personally an	peared Bradley C. Quick, known to me or
proved to me on the basis of satisfactory evid	lence to be the person whose n	ame is subscribed to the above Assignment
and acknowledge that he executed the same	and that he signs this as a free	act and deed ODL RT858440
	,	03/05/1.3 03/00
KADENIE COMES Notony Dublic		
KAREN E. GRIMES, Notary Public	Baren 6. E	la mi a
STATE OF OHIO	Maren to L	IC
Resident Summit County	NOTARY PUBI	LIC
My Commission Expires Feb. 2, 2005		
STATE OF OHIO)	
) ss.	
COUNTY OF SUMMIT)	
	,	
On this 30 day of have	, 2003, personally appe	ared George R. Cozzarin, known to me or
and acknowledge that he executed the same a	and that he signs this as a free	act and deed. On L Rucy 3/12 b
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		04121138 04166
KAREN E. GRIMES, Notary Public	1	
STATE OF OHIO	Yalut De	* *
Resident Summit County	NOTADY BUDI	IC
My Commission Expires Feb. 2, 2005	NOTARY PUBL	AC
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3.00		
STATE OF OHIO)	
) ss.	
COUNTY OF SUMMIT)	
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On this 30 day of Leexe	, 2003, personally appear	red Levia & Complex
On this 30 day of fuxe known to me to be the person who is an auth	norized officer of F.R. Gross	Inc., the corporation which executed the
foregoing Assignment, signed the same, and a	acknowledged to me that he di	d so sign said Assignment in the name and
on behalf of said Corporation as such officers	s; that the same is the free act a	and deed as such officers, and the free and
corporate act and deed of said Corporation; th	at he is duly authorized thereu	nto by its Board of Directors to execute the
foregoing Assignment; and that the seal affixed	ed to said Assignment, if any,	is the corporate seal of said Corporation.
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		VADENT COMME
		KAREN E. GRIMES, Notary Public
	;	STATE OF OHIO
	:	Resident Summit County
Docket No. 3522.19	Page 5 of 5	My Commission Expires Feb. 2, 2005

RECORDED: 07/02/2003