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3. Nature of conveyance:	·
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, ,	City: Abbotsford State: VictoriZIP:3067
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Execution Date: December 8, 2002	Additional name(s) & address(es) attached? Q Yes Q No
4. Application number(s) or patent number(s):	had Cabadula (52 thank)
See accac	hed Schedule (53 items)
If this document is being filed together with a new applicatio	n, the execution date of the application is:
A. Patent Application No.(s)	B. Patent No.(s)
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Name and address of party to whom correspondence concerning document should be mailed:	6. Total number of applications and patents involved:
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SCHEDULE OF PATENTS AND PATENT APPLICATIONS

Patents:

US Patent	Title	Issuance Date	
Number			
4,865,206	Blow molded one-piece bottle September 1:		
4,867,323	Blow molded bottle with improved self	September 19, 1989	
	supporting base		
5,001,935	Method and apparatus for determining the	March 26, 1991	
	environmental stress crack resistance of		
	plastic articles		
5,005,716	Polyester container for hot fill liquids	April 9, 1991	
5,071,015	Blow molded PET container with ribbed		
	base structure		
5,122,327	Blow molding method for making a		
	reversely oriented hot fill container		
5,141,120	Hot fill plastic container with vacuum		
	collapse pinch grip indentations		
5,141,121	Hot fill plastic container with invertible	ible August 25, 1992	
·	vacuum collapse surfaces in the hand grips	,	
5,236,097	Plastic container with improved base	August 17, 1993	
	structure		
5,269,672	Servo stretch assembly for blow molding	December 14, 1993	
	machine		
5,337,909	Hot fill plastic container having a radial	August 16, 1994	
	reinforcement rib		
5,341,946	Hot fill plastic container having reinforced	August 30, 1994	
	pressure absorption panels		

5,381,228	Rapid estimation of the oxygen permeation	January 10, 1995	
	rate of a thin film on a plastic container		
5,431,291	Heat set neck finish with segmented threads	July 11, 1995	
5,458,825	Utilization of blow molding tooling	October 17, 1995	
	manufactured by sterolithography for rapid		
	container prototyping		
5,484,072	Self-standing polyester containers for	January 16, 1996	
	carbonated beverages		
5,529,196	Carbonated beverage container with footed	June 25, 1996	
	base structure		
5,555,706	Method and apparatus for stacking preforms	September 17, 1996	
	for blow molded plastic containers		
5,614,718	Apparatus and method for noninvasive	March 25, 1997	
	assessment of pressurized container		
	properties		
5,618,489	Apparatus and process for blow molding	April 8, 1997	
	containers		
5,768,767	Automatic handle applicator	June 23, 1998	
6,016,932	Hot fill containers with improved top load	January 25, 2000	
	capabilities		
6,139,812	Crystallizing machine	October 31, 2000	
6,223,920	Hot-fillable blow molded container with	May 1, 2001	
	pinch-grip vacuum panels		
6,277,321	Method of forming wide-mouth, heat-set,	August 21, 2001	
	pinch-grip containers		
6,309,613	Crystallizing machine	October 30, 2001	
6,315,967	Crystallizing process November 13, 20		
6,325,235	Receptacle structure and a method of	December 4, 2001	
	packaging a product and more particularly a		

	beverage such as beer by means of the receptacle	
6,413,466	Plastic container having geometry minimizing spherulitic crystallization below the finish and method	July 2, 2002
6,428,735	Method for making a carbonated soft drink bottle with an internal web and hand-grip feature	August 6, 2002
6,485,670	Blow molding method for producing pasteurizable containers	November 26, 2002
6,485,669	Blow molding method for producing pasteurizable containers	November 26, 2002
6,460,714	Pasteurization panels for a plastic container	October 8, 2002

Patent Applications:

Application	Title
Number	
09/530226	
09/856870	
09/937751	
09/997105	Non-rocking, webbed container for carbonated beverages
10/006859	Blow molding method and machine for producing pasteurizable containers
09/989885	Method for making a carbonated soft drink bottle with an internal web and hand-grip feature
09/006859	Blow molding method and machine for producing pasteurizable containers
10/034593	Blow molding method and machine for producing

	pasteurizable containers
09/862032	Hot-fillable, blow molded container
09/775039	Core rod positioning device
10/099506	Plastic container having geometry minimizing spherulitic crystallization below the finish and method
09/822600	Method of providing a thermally-processed commodity within a plastic container
09/504225	Bottle with multiple label panels
09/909135	Apparatus for stabilizing bottle upon demolding
09/909136	Container base structure
09/946971	Container having square and round attributes
09/835203	Process for improving material thickness distribution within a molded bottle and bottle therefrom
10/105685	Process for improving material thickness distribution within a molded bottle and a bottle therefrom
10/023303	Method and closure and container combination for reducing headspace gas
09/609306	Method for producing plastic containers having high crystallinity bases

ASSIGNMENT OF PATENTS AND PATENT APPLICATIONS

WHEREAS, SCHMALBACH-LUBECA AG, a corporation of Germany, having offices in Ratingen, Germany, hereinafter referred to as "patentee", did obtain United Stated Patents listed on the attached Schedule of Patents and Patent Applications; and whereas, patentee has also invented certain new and useful improvements for which applications for United States Patents were filed, said applications also being listed on the attached Schedule of Patents and Patent Applications, and whereas, patentee is now the sole owner of said patents and applications, and.

WHEREAS Amcor Limited, incorporated in Australia, located at 679 Victoria Street, Abbotsford, Victoria 3067, Australia, hereinafter referred to as "assignee" is desirous of acquiring the entire right, title and interest in the same:

NOW, THEREFORE, in consideration of the sum of one dollar (\$1) the receipt whereof is acknowledged, and other good and valuable consideration, Schmalbach-Lubeca, by these presents does sell, assign and transfer unto said assignee the entire right, title and interest in and to the Patents and Patent Applications aforesaid; the same to be held and enjoyed by the said assignee for its own use and behalf, and for its legal representatives and assigns, to the full end of the term for which said Patents are granted, as fully and entirely as the same would have been held by patentee had this assignment and sale not been made.

Executed this _	8	day of	December	
20 <u>02</u> , at	Ratingen			

(Signature)

Schmalbach-Lubeca AG

PATENT RECORDED: 08/01/2003 REEL: 014294 FRAME: 0976