

8-11-03

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Additional name(s) of conveying party(ies) attached? Yes	No			
3. Nature of conveyance: Assignment Merger Security Agreement Change of No. Other Release of Security Interest	Street Address: 182 W. Oklahoma			
8/4/03 Execution Date:	City: Milwaukee State: WI Zip: 53207 Additional name(s) & address(es) attached? Yes	_		
4. Application number(s) or patent number(s):				
If this document is being filed together with a new	B. Patent No.(s)see attached Exhibit A			
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Sharon S. Patterson Name of Person Signing Signature Signature Date				
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08/12/2003 GTON11 00000044 6095053

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Washington, D.C. 20231

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960.00 OP

PATENT REEL: 014351 FRAME: 0963

EXHIBIT A

Patents

PATENT	FEDERAL REGISTRATION NUMBER	REGISTRATION DATE
Bulk spike loading system	6095053	08/01/00
Suspension apparatus	5893330	04/13/99
Apparatus and method for removing rail anchors	5730060	03/24/98
Fully automatic, multiple operation rail maintenance apparatus	5671679	09/30/97
Apparatus for installing and removing rail clips	5586502	12/24/96
Automatic railway fastener remover	5577447	11/26/96
Rail anchor remover	5546864	08/20/96
Modular railway maintenance system	5465667	11/14/95
Automatic rail fastener applicator	5398616	03/21/95
Mobile apparatus for cutting vegetation	5392593	02/28/95
Hairpin spike pulling tool and machine therefore	5253844	10/19/93
Spike driving machine having pushing and percussive	5191840	03/09/93
Apparatus for cutting vegetation	5174098	12/29/92
Automatic tie plate sorting conveyor	5038914	08/13/91
Automatic tie plate setting machine	4974518	12/04/90
Method and apparatus for automatically setting rail tie plates	4942822	07/24/90
Automatic tie plate sorting conveyor	4909375	03/20/90
Automatic high speed tie plate reorienting mechanism	4907686	03/13/90
Railroad adzer debris removal means	4825919	05/02/89
Spike driving machine	4777885	10/18/88

PATENT REEL: 014351 FRAME: 0964

PATENT	FEDERAL REGISTRATION NUMBER	REGISTRATION DATE
including locking strut for spike driver gun		
Automatic tie plate orientation sensing system	4727989	03/01/88
Spike driving machine including improved rail clamping apparatus	4579061	04/01/86
Dual claw spike puller	4538793	09/03/85
Proportional controller	4256040	03/17/81

RELEASE OF ASSIGNMENT FOR SECURITY OF PATENTS

THIS RELEASE is made as of this 4th day of Acquest , 2003, by M

& I Marshall & Ilsley Bank ("M&I"), in favor of Nordco Inc., a Delaware corporation

("Company").

FOR GOOD AND VALUABLE CONSIDERATION, the receipt and

adequacy of which are hereby acknowledged, M&I hereby unconditionally and expressly

releases, terminates, and extinguishes any and all of its right, title and interest in and to any

and all liens and security interests it may have upon the patents listed on Exhibit A attached

hereto and made a part hereof, which liens and security interests were established under and

pursuant to that certain security document recorded on June 5, 2000 at Reel and Frame

Number 010881/0620, made by Company in favor of M&I

This Release shall be binding upon M&I's legal representatives, assigns and

successors.

M&I MARSHALL & ILSLEY BANK

By:

Name:

Title:

5125.060

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PATENT REEL: 014351 FRAME: 0967

PATENT	FEDERAL REGISTRATION NUMBER	REGISTRATION DATE
including locking strut for		
spike driver gun		
Automatic tie plate	4727989	03/01/88
orientation sensing system		
Spike driving machine	4579061	04/01/86
including improved rail		
clamping apparatus		
Dual claw spike puller	4538793	09/03/85
Proportional controller	4256040	03/17/81

RECORDED: 08/11/2003