PECOPPATION FORM SOME	UNUS #03-0109-UNI; J3670(V)
RECORDATION FORM COVER SHEET PATENTS ONLY	U.S. DEPARTMENT OF COMMERCE PATENT & TRADEMARK OFFICE
To the Honorable Commissioner of Patents and Trademarks: Please record the attached original documents or copy thereof.	
NAME OF CONVEYING PARTY(IES):	2. NAME AND ADDRESS OF RECEIVING PARTY(IES):
Adam PEACOCK Kevin John STAMP	NAME: Unilever Home & Personal Care USA, Division of Conopco, Inc.
ADDITIONAL NAME(S) OF CONVEYING PARTY(IES) ATTACHED? YES [] NO [XX]	STREET ADDRESS: 33 Benedict Place CITY: Greenwich STATE: CT ZIP: 06830
	ADDITIONAL NAME(S) & ADDRESS(ES) ATTACHED? YES [] NO [XX]
3. NATURE OF CONVEYANCE:	
[XX] ASSIGNMENT [] SECURITY AGREEMENT [] MERGER [] CHANGE OF NAME [] OTHER	
4. APPLICATION NUMBER(S) OR PATENT NUMBER(S): 10/445,454 FILED: May 27, 2003	
IF THIS DOCUMENT IS BEING FILED TOGETHER WITH A NEW APPLICATION, THE EXECUTION DATE OF THE APPLICATION IS:	
A. PATENT APPLICATION NO.(S): 10/445,454	B. PATENT NO.(S)
ADDITIONAL NUMBERS ATTACHED? [] YES [XX] NO	
5. NAME AND ADDRESS OF PARTY TO WHOM CORRESPONDENCE CONCERNING DOCUMENT SHOULD BE MAILED: UNILEVER PATENT DEPARTMENT, 45 RIVER ROAD, EDGEWATER, NEW JERSEY 07020	
6. TOTAL NUMBER OF APPLICATIONS AND PATENTS INVOLVED: 1	
7. TOTAL FEE (37 CFR 3.41): \$40.00 [] ENCLOSED [XX] AUTHORIZED TO BE CHARGED TO DEPOSIT ACCOUNT [XX] ANY DEFICIENCY OR OVERPAYMENT SHOULD BE CHARGED OR CREDITED TO DEPOSIT ACCOUNT 12-1155.	
DEPOSIT ACCOUNT NUMBER: 12-1155 (Duplicate copy of this page is attached for payment by deposit account)	
DO NOT USE THIS SPACE	
9. STATEMENT AND SIGNATURE:	
TO THE BEST OF MY KNOWLEDGE AND BELIEF, THE FOREGOING INFORMATION IS TRUE AND CORRECT AND ANY ATTACHED COPY IS A TRUE COPY OF THE ORIGINAL DOCUMENT. I FURTHER CERTIFY THAT THIS PAPER IS BEING FACSIMILE TRANSMITTED TO THE PATENT, AND TRADEMARK OFFICE ON THE DATE SHOWN BELOW.	
MILTON L. HONIG, ATTORNEY FOR APPLICANT(S) REGISTRATION NO. 28,617	March 18, 2004
TOTAL NUMBER OF PAGES COMPRISING COVER SHEET, ATTACHMENTS, AND DOCUMENT: 4	
OMB NO. 0651-0011	
DO NOT DETACH THIS PORTION MAIL DOCUMENTS TO BE RECORDED WITH REQUIRED COVER SHEET INFORMATION TO: COMMISSIONER OF PATENTS AND TRADEMARKS, BOX ASSIGNMENTS, WASHINGTON D.C. 20231	
PUBLIC BURDEN REPORTING FOR THIS SAMPLE COVER SHEET IS ESTIMATED TO AVERAGE ABOVE 30 MINUTES PER DOCUMENTS TO BE RECORDED, INCLUDING TIME FOR STIMATE TO THE U.S. PATENT AND TRADEMARK OFFICE, OFFICE OF INFORMATION SYSTEMS, P2-1000C, WASHINGTON, D.C. 20231 AND TO THE OFFICE OF MANAGEMENT AND SUDJECT, PAPERWORK REDUCTION PROJECT (0651-0011), WASHINGTON, D.C. 20231	

PATENT REEL: 014443 FRAME: 0919

ASSIGNMENT

J 3670 (V)

WHEREAS, IME,

Adam PEACOCK of Unilever R&D Port Sunlight, Quarry Road East, Bebington, Wirral, Merseyside CH63 3JW United Kingdom

Kevin John STAMP of Unilever R&D Port Sunlight, Quarry Road East, Bebington, Wirral, Merseyside CH63 3JW United Kingdom

have invented certain improvements in: PROCESS FOR MAKING TUBE BLANKS

(bearing Attorney's Docket Number: J 3670 (V)), which is found in

[Check and complete (a), (b) or (c)]
(a) U.S. patent application executed on
(b) X To comply with 37 CFR 3.21 for recordal of this assignment, I/WE a ASSIGNOR(S) signing below, hereby authorise and request my/our attorney, as named in the Declaration and Power of Attorney to insert below the filing date and application number whe it becomes known.
U.S. application Serial No. 10/445, 454 filed on May 27, 2003
(c) International Application No. PCT//

AND WHEREAS, UNILEVER HOME & PERSONAL CARE USA, DIVISION OF CONOPCO, INC., a corporation of NEW YORK, having a principal place of business at 33 Benedict Place, Greenwich, Connecticut 06830 desires to acquire the entire right title and interest in and to the aforesaid invention, and to said United States application or any reissues, divisions, continuation, or continuation-in-part thereof, and in any Letters Patent which may issue therefrom;

NOW, THEREFORE, in consideration of one dollar (\$1.00) and other good and valuable consideration in hand paid, the receipt and sufficiency of which is hereby acknowledged, I/We, the undersigned, hereby sell, assign and transfer to the aforesaid. UNILEVER HOME & PERSONAL CARE USA, DIVISION OF CONOPCO, INC., its successors and assigns, the entire right, title and interest in and to the said application and invention therein disclosed for the United States, and in and to any and all divisional, continuation, continuation-in-part, reissue or other applications describing said invention or improvements thereon, and in and to any and all Letters Patent of the United States which may issue from said applications or any of them, the same to be held by and for the sole and exclusive use and benefit of the said UNILEVER HOME & PERSONAL CARE USA, DIVISION OF CONOPCO, INC., its successors and assigns.

AND I/We do hereby authorize and request the Commissioner of Patents to issue the said Letters Patent of the United States to said UNILEVER HOME & PERSONAL CARE USA, DIVISION OF CONOPCO, INC., as the ASSIGNEE of the entire right, title and interest in and to the same.

AND I/We do hereby agree to assist said UNILEVER HOME & PERSONAL CARE USA, DIVISION OF CONOPCO, INC.., in the prosecution of any and all said applications and in the prosecution of any and all interferences or other proceedings which may arise involving said invention, and to execute and deliver any powers of attorney, affidavits, assignments,

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applications, reissues, documents, or other written instruments which, in the opinion of counsel for said UNILEVER HOME & PERSONAL CARE USA, DIVISION OF CONOPCO, INC., its successors and assigns, may be necessary in this country fully to secure to said UNILEVER HOME & PERSONAL CARE USA, DIVISION OF CONOPCO, INC., its successors and assigns, any and all said applications, inventions, improvements, Letters Patent, rights, titles, and interests hereby sold, assigned, transferred and conveyed.

In witness whereof, I/we have hereunto set my/our hand

Dated: 4 Jame 2003 (1) Adam Paucol.

Inventor – Adam PEACOCK

Dated: 4 Janu 2003 (2) Nevin John Stam
Inventor - Kevin John STAMF

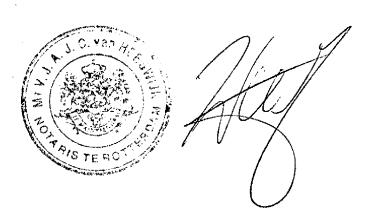
Notarise & Apostille



Seen by me, Willem Hendrik Johannes de Jong, candidate-civil law notary, as a substitute of Victor Joseph Antonius Johannes Clemens van Heeswijk, civil law notary in Rotterdam, the Netherlands, for legalisation of the signatures placed on the attached document of:

- Mr Adam William Peacock, c/o Unilever R&D Port Sunlight, Quarry Road East, Bebington, Wirral, Merseyside, CH63 3JW United Kingdom; and of
- Mr Kevin John Stamp, c/o Unilever R&D Port Sunlight, Quarry Road East, Bebington, Wirral, Merseyside, CH63 3JW United Kingdom.

Rotterdam, 10 July 2003



APOSTILLE

(Convention de la Haye du 5 octobre 1961)

- 1. Country: The NETHERLANDS This public document
- 2. has been signed by mr W.H.J. de Jong
- 3. acting in the capacity of candidate notary
- 4. bears the stempel of mr V.J.A.J.C. van Heeswijk Certified
- 5. at ROTTERDAM 6. on 10-07-2003
- 7. by the clerk of the District Court

(Griffier van de Arrondissementsrechtbank)

- 8. Nº 134610
- 9. Stempel:

10. Signature:

RECORDED: 03/18/2004

PATENT REEL: 014443 FRAME: 0922