Fort 1-31		25-2003 ON Atty Docket: 02500.000002				
1 01	To the Director, U.S. Patent and Tradema	al documents or copy thereof.				
1.		558639 receiving party(ies):				
	Toyo Aluminum Co., Ltd. 6-8, Kyutaro-cho 3-chome	Name: Kyowa Hakko Kogyo Co., Ltd.				
	Chuo-ku, Osaka-shi	Foreign Address: 6-1, Ohtemachi 1-chome				
	Osaka 541-0056, Japan	Chiyoda-Ku, Tokyo 100-8185				
	Additional name(s) of conveying party(ies) attached? Yes X No	Japan				
3.	Nature of conveyance: X Assignment	Domestic Address:				
	Execution Date: September 9, 2003	City: State ZIP				
		Additional name(s) & address(es) attached? Yes XNo				
4.	Application number(s) or patent number(s): If this document is being filed together with a new application, A. Patent Application Number: 09/539,701 Filing Date: March 31, 2000 Additional numbers attached?	B. Title of Invention: PRESS-THROUGH PACK, SEALING SHEET FOR PRESS-THROUGH PACK, AND PREPARATION METHOD OF TABLET Yes X No				
5.	Name and address of party to whom correspondence	6. Number of applications and patents involved:				
	concerning document should be mailed:	One				
	Name: Fitzpatrick, Cella, Harper & Scinto					
	30 Rockefeller Plaza	7. Total fee (37 CFR 3.41): \$ 40.00				
	New York, New York 10112-3801	X Enclosed Authorized to be charged to deposit account				
	Telephone No.: (212) 218-2100	8. Deposit account number (for deficiency or excess)				
	Facsimile No.: (212) 218-2200	06-1205				
/24/2	003 6T0H11 00000151 09539701	(Attach duplicate copy of this page if paying by deposit account):				
FC:8021 40.00 OP DO NOT USE		THIS SPACE				
9.	Statement and signature. To the best of my knowledge and belief, the foregoing information true copy of the original document.	on is true and the attached is the original document or is a				
	The copy of the original accument.					
	Lawrence S. Perry	September 17, 2003				
	Name of Person Signing Sign	Date				
ı	Total number of	f pages including cover sheet, attachments, and documents: 2				

ASSIGNMENT

FOR VALUE RECEIVED, Toyo Aluminum Co., Ltd.

a corporation of Japan having a place of business at 6-8, Kyutaro-cho 3-chome, Chuo-ku, Osaka-shi, Osaka 541-0056, Japan (hereinafter called the "Assignor"), which is the owner of inventor's entire right, title and interest, for the United States of America, in and to certain inventions described in an application No. 09/539,701 for Letters Patent of the United States executed by Kunio Ito, Eiji Hayakawa, Shigemitsu Miura, Junichi Miyabe, Toshiyuki Oota and Yoichiro Yotsuya,

hereby sells, assigns, transfers and conveys unto Kyowa Hakko Kogyo Co., Ltd.

a corporation of Japan

having a place of business at 6-1 Ohtemachi 1-chome

Chiyoda-ku, Tokyo 100-8185

its successors, assigns and legal representatives (hereinafter called the "Assignee"), the entire right, title and interest, for the United States, in and to certain inventions relating to PRESS-THROUGH PACK, SEALING SHEET FOR PRESS-THROUGH PACK, AND PREPARATION METHOD OF **TABLET**

and described in Application No. 09/539,701 for Letters Patent of the United States filed by us on March 31, 2000, and currently assigned to Assignor in and to said application, and all divisions, renewals and continuations thereof, and all Letters Patent of the United States which may be granted, thereon, and all reissues and extensions thereof; and Assignor hereby authorizes and requests the Assistant Commissioner of Patents of the United States to issue all Letters Patent upon said inventions to the Assignee or to such nominees as it may designate.

AND Assignor authorizes and empowers the said Assignee or nominees to invoke and claim for any application for patent or other form of protection for said inventions filed by it or them, the benefit of the right of priority provided by the International Convention for the Protection of Industrial Property, as amended, or by any convention which may henceforth be substituted for it, and to invoke and claim such right of priority without further written or oral authorization from Assignor.

AND Assignor hereby consents that a copy of this assignment shall be deemed a full legal and formal equivalent of any assignment, consent to file or like document which may be required in the United States for any purpose and more particularly in proof of the right of said Assignee or nominees to claim the aforesaid benefit of the right of priority provided by the International Convention for the Protection of Industrial Property, as amended, or by any convention which may henceforth be substituted for it.

AND Assignor hereby covenants that Assignor has the full right to convey the entire right, title and interest herein assigned and that Assignor has not executed and will not execute any agreement in conflict herewith.

AND Assignor hereby covenants and agrees that Assignor will communicate to said Assignee or nominees all facts known to Assignor pertaining to said inventions, and testify in all legal proceedings, sign all lawful papers, execute all divisional, continuing and reissue applications, make all rightful oaths and declarations and in general perform all lawful acts necessary or proper to aid said Assignee or nominees in obtaining, maintaining and enforcing all lawful patent protection for said inventions in the United States.

	IN TESTIMONY WHEREOF, I set my hand and seal this	day of	9.	Sept.	, 2003	
Witness:		Assignor:				
		Jun	1	Shi	mizu	L.S
		Title Manug	er	Engir	neeringle Tech	nolaa

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PATENT REEL: 014509 FRAME: 0942

RECORDED: 09/22/2003