TO: The Commissioner of Patents a Submission Type New New Nesubmission (Non-Recordation) Document ID # Correction of PTO Error Reel # Correction of PTO Error Reel # Correving Party(les) Antonio Alvarez-Vega I Antonio Alvarez-Vega Mark if Additional Names of Conveying Parties Attached Recelving Party Name Address Ad			09-26-4	<u> </u>		
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Application Number(s) or Patent Number(s) Enter either the Patent Application Number or the Patent Number (DO NOT ENTER BOTH numbers for the same property). Patent Application Numbers Patent Application Numbers 10/455,924 If this document is being filed together with a new Patent Application, enter the date the patent application was signed by the first named executing inventor. Patent Cooperation Treaty (PCT) Enter PCT application number only if a U.S. Application Number has not been assigned. PCT PCT PCT PCT Number of Properties Enter the total number of properties in Fee Amount Fee Amount Fee Amount for Properties Listed (37 CFR 3.41) Method of Payment: Enclosed is a check in the amount of Charge Deposit Account No. 12-1216 Authorization to Charge Additional Fees to Deposit Account No. 12-1216: Yes No Statement and Signature To the best of my knowledge and belief, the foregoing information is true and correct and any attached true copy of the original document. Charges to deposit account are authorized, as indicated herein. Pamela J. Ruschau Name of Person Signing Signature September 12, 2003 Name of Person Signing Date //2003 6T0M11 0000208 121216 10455924	Leydig, Voit & M Two Prudential I Chicago, Illinois	Mayer, Ltd. Plaza, Suite 4900 60601-6780	orgae of the attache	d convoyance de	Facsimile: Attorney D	e: (312) 616-5600 : (312) 616-5700 Docket No. 222943
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PATENT REEL: 014520 FRAME: 0826

ASSIGNMENT

WHEREAS, I, Antonio Alvarez-Vega, of Am Hügel 32, 52224, Stolberg, Germany, have invented and own a certain invention entitled:

METHOD AND APPARATUS FOR MACHINING A WORKPIECE, WHEREBY CHIPS ARE REMOVED FROM THE WORKPIECE

for which invention I have executed an application (provisional or non-provisional) for a United States patent, which was filed on June 6, 2003 under Application No. 10/455, 924, and

WHEREAS, Dürr Ecoclean GmbH, of Mühlenstrasse 12, Filderstadt, 70794, Germany (hereinafter referred to as Assignee), is desirous of acquiring the entire right, title, and interest in and under the invention described in the patent application.

Now, Therefore, for good and valuable considerations, the receipt and sufficiency of which are hereby acknowledged, I assign and transfer to the Assignee and the Assignee's legal representatives, successors and assigns the full and exclusive rights in and to the invention in the United States and the entire right, title, and interest in and to the patent application and other such applications (e.g., provisional applications, non-provisional applications, continuations, continuations-in-part, divisionals, reissues, and reexaminations) that may be filed in the United States on the invention, and the patents or extensions thereof, that may issue thereon, and I hereby authorize and request the Commissioner for Patent to issue United States patents to the above-mentioned Assignee agreeably with the terms of this assignment document.

I HEREBY AUTHORIZE the Assignee to insert in this assignment document the filing date and application number of the application if the date and number are unavailable at the time this document is executed.

I HEREBY COVENANT and agree with the Assignee that I will not execute any writing or do any act whatsoever conflicting with the terms of this assignment document set forth herein, and that I will at any time upon request, without further or additional consideration, but at the expense of the Assignee, execute such additional assignments and other writings and do such additional acts as the Assignee may deem necessary or desirable to perfect the Assignee's enjoyment of this assignment, and render all necessary assistance in making application for and obtaining original, continuation, continuation-in-part, divisional, reissued, or reexamined patents of the United States on the invention, and in enforcing any rights or choses in action accruing as a result of such applications or patents, and by executing statements and other affidavits, it being understood that the foregoing covenant and

PATENT REEL: 014520 FRAME: 0827 agreement shall bind, and inure to the benefit of, the assigns and legal representatives of all parties hereto.

IN WITNESS WHEREOF, I have hereunder set my hand on the date shown below.

Date True 27, 2003 Untous Witness Vaice

Date This 27, 2003 Witness Sobile Morghard

RECORDED: 09/22/2003