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FORM PTO-1595
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OMB No. 0651-0011 (exp. 4/94)



U.S. Department of Commerce
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102563998

1. Name of conveying party(ies):
David K. Johansen 9.22-03
Additional name(s) of conveying party(ies) attached?
 Yes No
3. Nature of conveyance:
 Assignment Merger
 Security Agreement Change of Name
 Other
Execution Date: 09/22/2003

2. Name and address of receiving party(ies):
Name: Dukane Corporation
Internal Address: _____
Street Address: 2900 Dukane Drive
City: St. Charles State: IL 60174 Country: U.S.A.
Additional name(s) & address(es) attached? Yes No

22278 U.S. PTO
10/567035



09/22/03

4. Application number(s) or registration number(s): 10667035
If this document is being filed together with a new application, the execution date of the application is: 09/22/2003
A. Patent Application No.(s)
B. Patent No.(s)
Additional numbers attached? Yes No

5. Name and address of party to whom correspondence concerning document should be mailed:
Name: _____
Internal Address: _____
JENKENS & GILCHRIST
Street Address: 225 West Washington, Suite 2600
City: Chicago State: IL Zip: 60606-3418

6. Total number of applications and patents involved: 1
7. Total fee (37 C.F.R. 3.41)----- \$ 40.00
 Enclosed
 Authorized to be charged to deposit account.
8. Deposit account number:
10-0447 (62519-00003USPT)
(Attach duplicate copy of this page if paying by deposit account)

DO NOT USE THIS SPACE

9. Statement and signature.
To the best of my knowledge and belief, the foregoing information is true and correct and any attached copy is a true copy of the original document.
Zachary J. Smolinski September 22, 2003
Name of Person Signing Signature Date
Total number of pages including cover sheet, attachments and document: 3

Mail documents to be recorded with required cover sheet information to:
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CHICAGO 266285v1 62519-00003USPT

PATENT
REEL: 014536 FRAME: 0827

ASSIGNMENT

WHEREAS, I, David K. Johansen, have invented certain new and useful improvements in the following: **MULTIPLE PROBE POWER SYSTEMS AND METHODS FOR ULTRASONIC WELDING** for which I have made application for United States Letters Patent, the said application having been executed by me;

WHEREAS, Dukane Corporation, a corporation organized and existing under the laws of the State of Delaware, having its principal place of business at 2900 Dukane Drive, St. Charles, Illinois 60174 (hereinafter referred to as "ASSIGNEE"), is desirous of acquiring my entire right, title and interest in and to the invention, and in and to the said application and any Letters Patent that may issue thereon;

NOW, THEREFORE, for good and valuable consideration, the receipt and sufficiency of which is hereby acknowledged, I do hereby sell, assign and transfer unto ASSIGNEE, its successors, assigns and legal representatives my entire right, title and interest in and to said invention and in and to said applications and all patents which may be granted therefore, and all provisionals, divisions, reissues, substitutions, continuations, continuation-in-part and extensions thereof; and I hereby authorize and request the Commissioner of Patents and Trademarks to issue all patents for said invention, or patents resulting therefrom, insofar as my interest is concerned, to the said ASSIGNEE of my entire right, title and interest.

I also hereby sell and assign to said ASSIGNEE, its successors, assigns and legal representatives the full and exclusive rights, title and interest to the invention disclosed in said applications throughout the world, including the right to file applications and obtain patents, utility models, industrial models and designs for said invention in its own name throughout the world including all rights of priority, all rights to publish cautionary notices reserving ownership of said invention and all rights to register said invention in appropriate registries; and

I further agree to execute any and all powers of attorney, applications, assignments, declarations, affidavits, and any other papers in connection therewith necessary to perfect such rights, title and interest in ASSIGNEE, its successors, assigns and legal representatives.

I hereby further agree that I will communicate to said ASSIGNEE, or its successors, assigns and legal representatives, any facts known to me respecting any improvements; and, at the expense of said ASSIGNEE, to testify in any legal proceedings, sign all lawful papers, execute all divisional, continuation, continuation-in-part, reissue and substitute applications, make all lawful oaths, and generally do everything possible to vest title in said ASSIGNEE and to aid said ASSIGNEE, its successors, assigns and legal representatives to obtain and enforce proper protection for said invention in all countries.

I further authorize and direct my attorneys to insert below* the serial number and filing date of said application now identified as Case Docket No. 62519-00003USPT as soon as the same shall have been made known to them by the United States Patent Office.

*Serial Number:

Filing Date:

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code, and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

NAMED INVENTOR(S)

1	David K. Johansen		22 SEPT, 2003
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