

**General Motors Corporation
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29-APR-04

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Enclosed for recording is Assignment documentation for the following patent application:

- Attorney Docket No. GP-302083
- (1) Assignor/Inventors: ROBIN STEVENSON
PEI-CHUNG WANG
- (2) Assignee: GENERAL MOTORS CORPORATION
DETROIT, MICHIGAN
- (3) Assignment of patent application
- (4) Application number: 10/780481
If blank, this documentation is filed together with the patent application.
- (5) Address correspondence to: KATHRYN A MARRA
General Motors Corporation
Legal Staff
Mail Code 482-C23-B21
P.O. Box 300
Detroit, MI 48265-3000
- (6) Number of applications: 1
Total Fee: 40.00
- (7) Date documentation executed: February 9, 2004
- (8) Not applicable
- (9) To the best of my knowledge and belief, the information contained on this cover sheet is true and correct and any copy submitted is a true copy of the original document.

Title: FRICTION STIR RIVET DRIVE SYSTEM AND STIR RIVETING METHODS

Please charge the \$40.00 assignment recording fee to GENERAL MOTORS CORPORATION Deposit Account No. 07-0960.

Vicki L Gilbert
VICKI L. GILBERT
313/665-4711

Total number of pages including cover sheet, attachments and document: 2

Enclosures

CH \$40.00 070960 10780481

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ASSIGNMENT

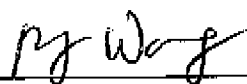
Pursuant to an agreement with my employer, I formally assign to GENERAL MOTORS CORPORATION, the entire right, title and interest, in all countries, in the improvements set forth in the United States patent application GP-302083 entitled

FRICITION STIR RIVET DRIVE SYSTEM AND STIR RIVETING METHODS

for which I executed a declaration dated as indicated below. If the patent application has been filed, I authorize attorney KATHRYN A MARRA to insert the application number and filing date of said application here in parentheses (10/780,481 filed 17-FEB-04) when known.

Inventor's signature  Date 2/9/04

Full name : ROBIN STEVENSON Declaration dated :
Residence : BLOOMFIELD, MICHIGAN 2/9/04

Inventor's signature  Date 2-9-04

Full name : PEI-CHUNG WANG Declaration dated :
Residence : TROY, MICHIGAN 2-9-04