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General Motors Corporation Legal Staff Mail Code 482-C23-B21 P.O. Box 300 Detroit, MI 48265-3000

30-APR-04

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Attorney Docket No.

GP-302444

Enclosed for recording is Assignment documentation for the following patent application:

(1) Assignor/Inventors:

PEI-CHUNG WANG

ROBIN STEVENSON

(2) Assignce:

GENERAL MOTORS CORPORATION

DETROIT, MICHIGAN

(3) Assignment of patent application.

(4) Application number:

10/779514

If blank, this documentation is filed together with the patent application.

(5) Address correspondence to:

KATHRYN A MARRA

General Motors Corporation

Legal Staff

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P.O. Box 300

Detroit, MI 48265-3000

(6) Number of applications:

Total Fee:

40.00

(7) Date documentation executed:

February 9, 2004

(8) Not applicable

(9) To the best of my knowledge and belief, the information contained on this cover sheet is true and correct and any copy submitted is a true copy of the original document.

Title:

PROJECTION WELD-BONDING SYSTEM AND METHOD

Please charge the \$40.00 assignment recording fee to GENERAL MOTORS CORPORATION Deposit Account

No. 07-0960.

VICKI L. GILBERT

313/665-4711

Total number of pages including cover sheet, attachments and document: 2

Enclosures

PATENT REEL: 014581 FRAME: 0448

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ASSIGNMENT

Pursuant to an agreement with my employer, I formally assign to GENERAL MOTORS CORPORATION, the entire right, title and interest, in all countries, in the improvements set forth in the United States patent application GP-302444 entitled

PROJECTION WELD-BONDING SYSTEM AND METHOD

for which I executed a declaration dated as indicated below. If the patent application has been
filed, I authorize attorney KATHRYN A MARRA to insert the application number and filing
date of said application here in parentheses (10/779,514 filed
<u>09-FEB-04</u>) when known.

Inventor's signature	M Wot	Date 2-9-04
Full name :	PEI-CHUNG WANG	Declaration dated :
Residence:	TROY, MICHIGAN	2-9-04
Inventor's signature	los Ste an	Date DS/DY
Full name:	ROBIN STEVENSON	Declaration dated:
Residence:	BLOOMFIELD, MICHIGAN	26/04

RECORDED: 04/30/2004

PATENT REEL: 014581 FRAME: 0449