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1	ORM COVER SHEET TS ONLY U. S. Department of Commerce Patent and Trademark Office						
To the Honorable Commissioner of Patents and Trademarks: Please record the attached original documents or copy thereof.							
Name of conveying party(ies):	Name and Address of receiving party(ies)						
Bank of America, N.A. 335 Madison Avenue New York, NY 10017	Krone International Holding Inc. (successor to HMC Patent Holding Co., Inc.) 90 East Halsey Road Parsippany, NJ 07054						
Individual(s) Association General Partnership Limited Partnership CorporationX Other – National Banking Association Additional name(s) of conveying party(les) attached? Yes _X_ No	Individual(s) citizenship						
3. Nature of conveyance: Assignment Merger Security Agreement Change of Name X Other – Release of Security Interest (Patents) Execution Date: May 18, 2004	Association General Partnership Limited Partnership X Corporation - Delaware Other If assignee is not domiciled in the United States, a domestic						
, , , , , , , , , , , , , , , , , , ,	representative designation is attached:Yes _X_ No (Designations must be a separate document from assignment) Additional name(s) & address(es) attached?Yes _X_ No						
4. Application number(s) or patent number(s):							
A. Patent Application No(s).	B. Patent No(s).						
None.	4538921 4517106 4620934						
Additional numbers attac							
Name and address of party to whom correspondence concerning document should be mailed:	6. Total number of applications/patents involved: 3						
Kenneth A. Rubenstein, Esq. SKADDEN, ARPS, SLATE, MEAGHER & FLOM LLP Four Times Square New York, New York 10036	7. Total fee (37 CFR 3.41) \$120 X All fees and any deficiencies are authorized to be charged to Deposit Account (Our Ref. 049900/1)						
	8. Deposit Account No. 19-2385						
DO NOT USE THIS SPACE							
9. Statement and signature. To the best of my knowledge and belief, the foregoing information is true and correct and any attached copy is a true copy of the original document.							
Kenneth A. Rubenstein	<u> Kulendin May 19, 2004</u>						
Name Signature Suite							
Total number of pages including cover sheet, attachments, and document: 5							

RELEASE OF SECURITY INTEREST (PATENTS)

This RELEASE OF SECURITY INTEREST (PATENTS) (this "Release") is granted on this Arthur day of May, 2004 (the "Effective Date"), by Bank of America, N.A., a national banking association, having an office at 335 Madison Avenue, New York, NY 10017, as agent for the lenders (in such capacity as agent, "Assignor"), to Krone International Holding Inc. (successor to HMC Patent Holding Co., Inc.), a Delaware corporation, with its principal office at 90 East Halsey Road, Parsippany, NJ 07054 ("Assignee"), as follows:

WHEREAS, Assignee and Assignor are parties to a Grant of Security (Patents), dated November 10, 2003, which was recorded in the U.S. Patent and Trademark Office, as well as a Security Agreement, dated as of November 10, 2003 (collectively, the "Security Agreement");

WHEREAS, pursuant to the Security Agreement, Assignee granted to Assignor a continuing security interest in, and lien on, all right, title and interest of Assignee in and to the Patents, as defined in the Security Agreement, including, but not limited to the U.S. patents and patent applications listed on Schedule A hereto (the "Collateral"), as security for all Obligations, as defined in the Security Agreement; and

WHEREAS, Assignor desires to release its continuing security interest in, and lien on, all right, title and interest of Assignee in and to the Collateral.

NOW, THEREFORE, for valuable consideration, the receipt and sufficiency of which are hereby acknowledged, Assignor hereby releases its continuing security interest in, and lien on, all right, title and interest of Assignee in and to the Collateral and reassigns, without representation, warranty or recourse, any and all such interests in the Collateral to Assignee.

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IN WITNESS WHEREOF, Assignor has caused this Release to be duly executed by its officer thereunto duly authorized as of the Effective Date.

BANK OF AMERICA, N.A., as Agent

Title: VICE PRESIDENT

STATE OF NEW YORK

SS.:

COUNTY OF NEW YORK)

On this / day of May, 2004, before me personally came EDYUNDO KAHN who is personally known to me to be a Vice President of Bank of America, N.A., a national banking association; who, being duly sworn, did depose and say that she/he is a Vice President of such banking association, the banking association described in and which executed the foregoing instrument; that she/he executed and delivered said instrument pursuant to authority given by the Board of Directors of such banking association, and that she/he acknowledged said instrument to be the free act and deed of said banking association.

HANNELORE-GABRIELA BRAUNSTEIN Notary Public, State of New York No. 01BR6060756 Qualified in Kings County Commission Expires July 2, 200

(PLACE STAMP ABOVE)

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chedule A to Release

(see attached)

NO.103

SCHEDULE A TO RELEASE OF SECURITY

PATENTS

Owner	Title	Jurisdiction	Pat. No. (App. No.)	Issue Date (App. Date)
Krone International Holding Inc. (successor to HMC Patents Holding Co., Inc.)	Apparatus and method for slurrying soda ash	USA	4,538,921	09/03/1985
Krone International Holding Inc. (successor to HMC Patents Holding Co., Inc.)	Soluble surfactant additives for ammonium fluoride/hydrofluoric acid oxide etchant solutions	USA	4,517,106	05/14/1985
Krone International Holding Inc. (successor to HMC Patents Holding Co., Inc.)	Soluble fluorinated cycloalkane sulfonate surfactant additives for NH.sub.4	USA	4,620,934	11/04/1986