Form PTO-1595 RE ((Rev. 10/02)	U.S. DEPARTMENT OF COMMERCE U.S. Patent and Trademark Office
OMB No. 0651-0027 (exp. 6/30/2005) 10260)2826
Tab settings	Please record the attached original documents or copy thereof.
1. Name of conveying party(ies): Joshua C. Liu and Teddy R. Creech	2. Name and address of receiving party(ies) Name:Alcoa Inc Internal Address:
Additional name(s) of conveying party(les) attached? Yes Vo	
3. Nature of conveyance: Assignment Merger Security Agreement Change of Name Other	Street Address: Alcoa Corporate Center 201 Isabella Street
Execution Date: October 28, 2003 and October 15, 2003	City: Pittsburgh State: PA Zip: 15212-5858 Additional name(s) & address(es) attached? Yes No
4. Application number(s) or patent number(s): If this document is being filed together with a new application No.(s) A. Patent Application No.(s)	October 28, 2003 Cation, the execution date of the application is: B. Patent No.(s)
Attorney Docket No. 370041-0005 Additional numbers att 5. Name and address of party to whom correspondence concerning document should be mailed: Name:David P. Maivald, Esq. Internal Address: Eckert Seamans Cherin & Mellott, LLC	6. Total number of applications and patents involved: 7. Total fee (37 CFR 3.41)\$ Enclosed Authorized to be charged to deposit account
Street Address: Alcoa Technical Center 100 Technical Drive City: Alcoa Center State: PA Zip: 15069-0001	8. Deposit account number: 02-2556
DO NOT USE	THIS SPACE
Mall documents to be recorded with	November 10, 2003 Signature Prince of the state of the s

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PATENT REEL: 014694 FRAME: 0079

ASSIGNMENT

In consideration of One Dollar (\$1.00), and other good, and valuable considerations, the receipt of which is hereby acknowledged, and intending to be legally bound hereby, we, **Joshua C. Liu**; of **Murrysville**, in the **County of Westmoreland**, and the **Commonwealth of Pennsylvania**, and **Teddy R. Creech** of **Albemarle**, in the **County of Stanly**, and the **State of North Carolina**, respectively,

Hereby sell, assign and transfer to Alcoa Inc., a corporation of the Commonwealth of Pennsylvania, having a place of business at Pittsburgh, in the County of Allegheny, and Commonwealth of Pennsylvania, its successors, assigns, and legal representatives, our entire right, title and interest, for all countries, in and to any and all improvements which are disclosed and claimed, and any and all improvements which are disclosed but not claimed, in the application for United States Patent, filed herewith, entitled "Caster Roll" (Atty. Docket No. 370041-00005) and in and to said application and all divisional, continuing, substitute, renewal, reissue, and all other applications for Letters Patent which have been or shall be filed on any of said improvements disclosed in said application; and in and to all original and reissued patents which have been or shall be issued on said improvements;

Authorize and request the Commissioner for Patents to issue to said Assignee,
Alcoa Inc., its successors, assigns and legal representatives, in accordance with this assignment, any
and all United States Letters Patent on said improvements, or any of them disclosed in said application;

Agree that, when requested, without charge to but at the expense of said Assignee, its successors, assigns and legal representatives, to carry out in good faith the intent and purpose of this assignment, we will, for all countries execute all divisional, continuing, substitute, renewal, reissue, and all other patent applications on any and all said improvements; execute all rightful oaths and other papers; communicate to said Assignee, its successors, assigns, and representatives, all facts known to us relating to said improvements and the history thereof; testify in all legal proceedings; and generally do everything possible which said Assignee, its successors, assigns or representatives shall consider desirable for aiding in securing, maintaining and enforcing proper patent protection for said improvements, and for vesting title to said improvements and all applications for patents and all patents on said improvements, in said Assignee, its successors, assigns and legal representatives.

1

Covenant with said Assignee, its successors, assigns and legal representatives that we have made to others no assignment, grant, mortgage, license or other agreement affecting the rights and property herein conveyed, and that we have full right to convey the same as herein expressed. Commonwealth of Pennsylvania)) SS. County of Westmoreland Before me this 28th day of October, 2003 personally appeared Joshua C. Liu, to me personally known to be the person who is described in and who executed the above instrument, and he acknowledged to me that he executed the same of his own free will for the purposes therein set forth. Notarial Seal
Janette M. Smith, Notary Public
Upper Burrell Twp., Westmoreland County
Ny Commission Expires Mar. 14, 2005 State of North Carolina) SS. County of Stanly Before me this 15th day of October _____, 2003 personally appeared Teddy R. Creech, to me personally known to be the person who is described in and who executed the above instrument, and he acknowledged to me that he executed the same of his own free will for the purposes therein set forth.

2

RECORDED: 11/10/2003