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U.S. DEPARTMENT OF COMMERCE
U.S. Patent and Trademark Office

102617801

To the Honorable Commissioner of Patents and Trademarks: Please record the attached original documents or copy thereof.

1. Name of conveying party(ies):
American Roller Holding Company, LLC

12-9-03
Additional name(s) of conveying party(ies) attached? Yes No

2. Name and address of receiving party(ies)
Name: American Roller Company, LLC
Internal Address: _____
Street Address: 1440 13th Avenue
City: Union Grove State: WI Zip: 53182
Additional name(s) & address(es) attached? Yes No

3. Nature of conveyance:
 Assignment Merger
 Security Agreement Change of Name
 Other _____
Execution Date: December 1, 2003

4. Application number(s) or patent number(s):
If this document is being filed together with a new application, the execution date of the application is: _____
A. Patent Application No.(s) 09570250
09740470
Additional numbers attached? Yes No

B. Patent No.(s) _____
see attached Schedule I

5. Name and address of party to whom correspondence concerning document should be mailed:
Name: Goldberg, Kohn, Bell, Black, Rosenbloom & Moritz, Ltd.
Inter Michael L. Whitchurch
Attn: Penelope J.A. Agodoa
Federal Research Company, LLC
1030 15th Street, NW, Suite 920
Washington, DC 20005
202.783.2700
Street address: _____
City: Chicago State: IL Zip: 60603

6. Total number of applications and patents involved: 28
7. Total fee (37 CFR 3.41).....\$ 1120.00
 Enclosed
 Authorized to be charged to deposit account

8. Deposit account number: _____

DO NOT USE THIS SPACE

9. Signature.
Michael L. Whitchurch
Name of Person Signing

Signature
December 1, 2003
Date

Total number of pages including cover sheet, attachments, and documents: 5

Mail documents to be recorded with required cover sheet information to:
Commissioner of Patents & Trademarks, Box Assignments
Washington, D.C. 20231

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PATENT
REEL: 014754 FRAME: 0324

SCHEDULE I TO PATENT ASSIGNMENT

FROM AMERICAN ROLLER HOLDING COMPANY, LLC TO AMERICAN ROLLER COMPANY, LLC

Patent	Patent No.
Elastomeric Covered Roller Having a Thermally Sprayed Bonding Material	09/570,250
Elastomer-Covered Roller Having A Thermally Sprayed Permeable Bonding Material	09/740,470
Stretcher/Expander Roller	4,566,162
Impression Roller for Limiting Charge Distribution	4,513,660
Voltage Applicator for Limiting Charge Distribution in ESA Printing Equipment	4,493,256
Paster Roller	4,756,065
Ceramic Roller for ESA Printing and Coating	5,609,553
Pelletizer Feed Roller	5,175,053
Corona Treatment Roller Electrode	5,169,450
Wound Printing Sleeve	5,256,459
Compressible Roller	5,206,992
Compressible Roller	5,415,612
Charge Donor Roller with Blended Ceramic Layer	5,600,414
Charge Donor Roller with Blended Ceramic Layer	5,707,326
Ceramic Heater Roller and Methods of Making Same	5,616,263
Ceramic Heater Roller and Methods of Making Same	5,869,808
Ceramic Heater Roller with Thermal Regulating Layer	5,408,070
Ceramic Heater Roller With Zone Heating	5,420,395
Foam Reservoir Fluid Transfer Roller and Method of Making Same	5,599,266

Heated Roller with Integral Heat Pipe	5,984,848
High Release Coatings For Printing and Coating Rollers	5,997,456
End Cap Contact Assembly For A Heater Roller	5,990,458
Ceramic Heater Roller With Ground Shield and Fault Detection	6,069,346
Sealed Charging Port and Method of Charging For A Heat Pipe Roller	6,286,836
Ceramic Heater/Fuser Roller with Internal Heater	6,285,006
Convertible Electrode Roller for Corona Treating Systems	6,290,823
Heated Roller Assembly (joint tenant with DNK Machines)	5,821,499
Elastomeric Covered Roller having a Thermally Sprayed Bonding Material	6,616,584

ABANDONED PATENTS

<u>Patent</u>	<u>Patent/Application No.</u>
Stretcher/Expander Roller	06/436,842
Impression Roller for Limiting Charge Distribution	06/584,615
Gap Filler Blanket for Printing Cylinder	06/710,060
Pelletizer Feed Roller	07/906/965
Wound Printing Sleeve	07/695,191
Impression Roller and Method of Preparation	5,178,071
Compressible Roller	08/008,904
Charge Donor Roller with Blended Ceramic Layer	07/973,447
Ceramic Heater Roller and Methods of Making Same	08/003,156
Ceramic Heater Roller and Methods of Making Same	08/171,884
Heater Roller with Integral Heat Pipe	08/783,597

PATENT ASSIGNMENT (US)

WHEREAS, AMERICAN ROLLER HOLDING COMPANY, LLC (the "Assignor"), a limited liability company organized and existing under the laws of the State of Delaware, has adopted and used and is the sole and exclusive owner of the patents and of the applications and registrations therefor listed in Schedule I attached hereto and incorporated herein (all hereinafter collectively referred to as the "Patents");

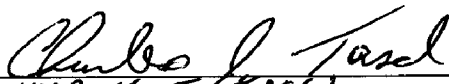
WHEREAS, American Roller Company, LLC ("Assignee"), a limited liability company organized and existing under the laws of the State of Delaware, is acquiring the Patents from Assignor pursuant to that Bill of Sale, Assignment and Assumption Agreement dated as of December 1, 2003, between Assignor and Assignee; and

WHEREAS, Assignor wishes to herein memorialize said assignment, transfer and sale of the Patents to Assignee.

NOW, THEREFORE, TO ALL WHOM IT MAY CONCERN, be it known that for good and valuable and legally sufficient consideration, the receipt and legal sufficiency of which is hereby acknowledged, the Assignor has sold, assigned and transferred and by these presents does sell, assign and transfer unto the Assignee, the entire right, title and interest in and to the Patents, subject to the liens held by LaSalle Business Credit, LLC in the Patents and subject to that certain License Agreement between Assignor and Xerox Corporation dated September 23, 1997 and in and to all of the goodwill of the business appurtenant thereto, together with all claims for damages by reason of infringement of same, with the right to sue for and collect the same for its own use and enjoyment, and for the use and enjoyment of its successors, assigns or other legal representatives.

IN TESTIMONY WHEREOF, the Assignor has caused this assignment to be executed by its duly authorized representative effective this 1ST day of December, 2003.

American Roller Holding Company, LLC

By: 
Name: CHARLES J. TASCH
Title: CEO

CERTIFICATE OF ACKNOWLEDGMENT

STATE OF ILLINOIS)
) SS.
COUNTY OF COOK)

I, MICHAEL LEE WHITCHURCH, a Notary Public in and for the County and State aforesaid, do hereby certify that CHARLES J. TASCH, personally known to me to be the same person whose name is subscribed to the foregoing instrument, appeared before me this day in person and acknowledged that he signed, sealed and delivered the said instrument as a free act and deed on behalf of American Roller Holding Company, LLC, a Delaware limited liability company, with authority to do so.

IN WITNESS WHEREOF, I have hereunto set my hand and Notarial Seal, this 1ST day of December, 2003.



Notary Public

Commission Expires: 8/14/2004

