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:	Form PTO-1595 (Rev. 03/01) OMB No. 0651-0027 (exp. 5/31/2002) Tab settings ⇔ ⇔ ▼ 102744	U.S. DEPARTMENT OF COMMERCE U.S. Patent and Trademark Office
		Please record the attached original documents or copy thereof.
X	Name of conveying party(ies): Roller Bearing Company of America, Inc.	2. Name and address of receiving party(ies) Name: General Electric Capital Corporation, as agent Internal Address:
7	Additional councils of councils and the American Mark and The	# 8 K
1	Additional name(s) of conveying party(ies) attached? Yes No 3. Nature of conveyance:	
4-1	Assignment Merger Security Agreement Change of Name Other_Patent Security Agreement	Street Address: 201 Merritt 7, 6th Floor 65
	6/29/2004 Execution Date:	City: Norwalk State: CT Zip: 06856-5201 Additional name(s) & address(es) attached? Yes No
	A. Patent Application No.(s) See Attached Additional numbers att	B. Patent No.(s) See Attached
	5. Name and address of party to whom correspondence	
!	concerning document should be mailed: Name: Kristin Brozovic Internal Address:	6. Total number of applications and patents involved: 101 7. Total fee (37 CFR 3.41)\$ ✓ Enclosed ✓ Authorized to be charged to deposit account
	Street Address:c/o Latham & Watkins, LLP	8. Deposit account number:
	Sears Tower, Suite 5800, 233 S. Wacker Drive	
	City: Chicago State: IL Zip: 60606	
	DO NOT USE	THIS SPACE
	9. Signature.	
07/09/200	Kristin Brozovic Name of Person Signing A DBYRNE 00000028 5672012 Total number of pages including cove	Signature Date sr sheet, attachments, and documents: 13

01 FC:8021 02 FC:8023

4040.00 Mpl documents to be recorded with required cover sheet information to:
120.00 0P Commissioner of Patents & Trademarks, Box Assignments Commissioner of Patents & Trademarks, Box Assignments Washington, D.C. 20231

REEL: 014836 FRAME: 0672

SCHEDULE I TO PATENT SECURITY AGREEMENT (Roller Bearing Company of America, Inc.)

PATENT REGISTRATIONS

Patent	Number	Issue Date	Place of
			Registration
Cargo Deck Bearing	5672012		USA
Self-Lubricating and Self-Adjusting	60/116279	1/19/99 (filed)	USA
Bearing Insert			
Self-Lubricating Omni-directional Ball	60/141400	6/29/99 (filed)	USA
Transfer Mechanism			
CAM Follwer Assembly	5531137	07/02/96	USA
HUB Mounting Device	4537526	08/27/85	USA
Photoconductive Compositions	4565757	01/21/86	USA
Tungston Halide Light			
Roller Bearing and Method	3558200	01/26/71	USA
Unit Preloaded Roller Bearing	3558201	01/26/71	USA
Cage-and-Roller Combination	3582165	06/01/71	USA
Antifriction Carriage Roller	3586396	06/22/71	USA
Tandem Roller Bearing	3586406	06/22/71	USA
Sealed Self-Aligning Spherical Bushing	4080013	03/21/78	USA
Sealed Self-Aligning Bushing	4109976	08/29/78	USA
Self-Aligning Spherical Bushing Means	4765757	08/23/88	USA
Combination Seal and Thrust Washer for	4113327	09/12/78	USA
Anti-Friction Bearings	1		
Method of making Self Aligning	4161055	07/17/79	USA
Spherical Bearing			
Locking Device for Hydraulic Actuator	4185539	01/29/80	USA
Motion Transfer System	4005614	02/01/77	USA
Antifriction Nylon Member	4076347	02/28/78	USA
Method and Apparatus for Making Same	4450703	05/29/84	USA
Roller Bearing Assembly having	5501533	03/26/96	USA
Improved Axial Retention and Angular			
Clocking			
Force Transferring Elements	4306838	12/22/81	USA
Tolerance Rings	4286894	09/01/81	USA
Friction Type Slip Clutch	4222246	09/16/80	USA
Self-Contained Portable Air-	4272967	06/16/81	USA
Conditioning System			
Sealed Bearing	4080015	03/21/78	USA
Automatic Connector for Underwater Connection	4080025	03/21/78	USA

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Patent	Number	Issue Date	Place of
Salf Contained Doutable Air	4272067	06/16/81	Registration
Self-Contained Portable Air-	4272967	00/10/81	USA
Conditioning System	4019791	04/26/77	USA
Ball Bearing Retention Construction			
Split-Inner-Ring Ball Bearing with Lubrication Structure	4334720	06/15/82	USA
Roller Having Retaining End Plate and	3752543	08/14/71	USA
Seal	3732343	06/14//1	USA
Making Corrugated Elastic Shims	3633398		USA
Corrugated Elastic Shims Corrugated Elastic Shim and Shaft and	3776653	12/04/74	USA
Hub	3770033	12/04/74	USA
	3080639	03/12/63	USA
Method for Producing Windows in	3080039	03/12/03	USA
Cages Ball and Socket Bearing	3174811	03/23/65	USA
Keyed Segmented Race Rings	31/4811	03/23/63	USA
Method for Fracturing Sockets for BL	3127664	04/07/64	USA
Bushings Self-General Grand	2162477	12/20/64	TICA
Self Contained Cage	3163477	12/29/64	USA
Tandem Roller Bearing	3382016	05/08/68	USA
Self-Aligning Bushing SA Type	3395951	08/06/68	USA
Eccentrically Adjustable Roller	3467450	09/16/69	USA
Self-Aligning Plain Bearing (snap on	3464747	09/02/69	USA
wings)	0.5010.60	0.6/04/54	7.70
	3581363	06/01/71	USA
	3588209	01/28/71	USA
	3626742	12/14/71	USA
	3633398	01/11/72	USA
Cage and Roller Bearing Combination	3626565		USA
with Support Mandrel	00/00000	0.4/0.0/0.0 (61.1)	1 7 7 0
An Inproved Spherical Plain Bearing and Method of Manufacturing Thereof	09/288260	04/08/99 (filed)	USA
P.G. Thrust Collar	4097167 A	06/27/78	USA
P.G. SCD Model	4304502	12/08/81	USA
P.G. Thru-Bolt	4367053	01/04/83	USA
P.G. Variations	3368834	02/13/68	USA
P.G. Variations	3501183	03/17/70	USA
P.G. B.S. Model	3638974	02/01/72	USA
Pitchlign Bearing	2765203	10/02/56	USA
Pitchlign Bearing	2884288	05/28/59	USA
Sealed Self-Aligning Plain Bearing	3588200	06/28/71	USA
Method of Making a Cage for a Roller	3353246	11/21/67	USA
Bearing Bearing		12,22,37	
Cage Type Roller Bearings and Method	2765202	10/02/56	USA

Patent	Number	Issue Date	Place of Registration
Cam Follower Assembly RBC Roller	Application #217874	07/12/88 (filed)	USA
Improved spherical plain bearing and	6287011	09/11/01	USA
novel method of manufacture	61.46471	11/14/00	TICA
Spherical bearing manufacture for heavy load applications	6146471	11/14/00	USA
Self aligning bushing inner race lock	3953141	04/27/76	USA
Self-Adjusting Spherical Bearing Assembly	3915518	10/28/75	USA
Bearing having a Self-Lubricating Liner and Method for making	3932008	01/13/76	USA
Control for Three-Phase A.C. Motor	3932771	01/13/76	USA
Spherical Bearing with Slotted Key	3934954	01/27/76	USA
Method of Manufacturing a Spherical Bearing	3940836	03/02/76	USA
Spherical Bearing having Adjustable Key	3960416	06/01/76	USA
Method of Manufacturing Spherical Bearings	3969803	07/20/76	USA
Self-Aligning Bearing Assembly with Preloading Braking Member	3989320	11/02/76	USA
Self-Aligning Bearing Assembly with Spacing Biased Segmented Inner Race Member	3989321	11/02/76	USA
Spherical Bearing Assembly	3989322	11/02/76	USA
Spherical Bearing and Parts Therefore	3992066	11/16/76	USA
Bearing Assembly with Deformable Inner Member	3993369	11/23/76	USA
Keyed Bearing with Inserts	3998504	12/21/76	USA
Spherical Bearing Assembly	4005514	02/01/77	USA
Self-Aligning Bearing with a Split Inner Member	4024616	05/24/77	USA
Self-Adjusting Spherical Bearing	4030783	06/21/77	USA
Method of Manufacturing a self-	4038733	08/02/77	USA
Aligning Bearing with a Deformable Inner Member	1000700	00,02,77	
Spherical Bearing with Slotted Key	4059317	11/22/77	USA
Spherical Bearing Assembly with Insert Member	4076343	02/28/77	USA
Self-Adjusting Bearing	4077681	03/07/78	USA
Method of Manufacturing Bearing	4079490	03/21/78	USA
Method of making s Self-Lubricating Beaking	4080233	03/21/78	USA

Patent	Number	Issue Date	Place of
			Registration
Beaking Assembly and Liner	4111499	09/0578	USA
Vibration Damping in Machine Element	4139245	02/13/79	USA
Bearings	i		
Self-Aligning Bearing with Preloading	4196503	04/08/80	USA
Braking Member			
Method of Manufacturing Spherical	4202082	05/13/80	USA
Bearings and Parts thereof			
Method of Manufacturing a Spherical	4242784	01/06/81	USA
Bearing			
Spherical Bearing Assembly	4251122	02/17/81	USA
Bearings with Felted Teflon Liners	4277118	07/07/81	USA
Wear Resistant Bearing	4335924	06/22/82	USA
Loading Balls through Resilient Cages in	4584748	04/29/86	USA
Linear Bearings			
Bearings with Felted Teflon Liners and	4674164	06/23/87	USA
Method for making same			
Linear Bearing Assembly	4894897	01/23/190	USA
Three Piece Rod End	5087131	02/11/92	USA
Self-Aligning Bearing with a Split Inner	4053190	10/11/77	USA
Member			
Spherical Plain Bearing with Spread	09/876552		USA
Lock Dual Sealing Means			
Bearing Assembly for Mounting to Shaft	6334713 B1	1/1/02	USA
e.g. Wheel Axle			
Self Aligning Plastic Lined Bearing	3528710		USA

PATENT SECURITY AGREEMENT

PATENT SECURITY AGREEMENT, dated as of June 29, 2004 by ROLLER BEARING COMPANY OF AMERICA, INC., a Delaware corporation ("Grantor"), in favor of GENERAL ELECTRIC CAPITAL CORPORATION, a Delaware corporation, in its capacity as SCIL Agent for SCIL Lenders.

WITNESSETH:

WHEREAS, pursuant to that certain SCIL Credit Agreement dated as of the date hereof by and among Grantor, the Persons named therein as Credit Parties, SCIL Agent and the Persons signatory thereto from time to time as SCIL Lenders (including all annexes, exhibits or schedules thereto, as from time to time amended, restated, supplemented or otherwise modified, the "Credit Agreement"), SCIL Lenders have agreed to make the second collateralized institutional loan to Borrower (the "SCIL");

WHEREAS, SCIL Agent and SCIL Lenders are willing to make the SCIL as provided for in the Credit Agreement, but only upon the condition, among others, that Grantor shall have executed and delivered to SCIL Agent, for itself and the ratable benefit of SCIL Lenders, that certain Security Agreement dated as of the date herewith (including all annexes, exhibits or schedules thereto, as from time to time amended, restated, supplemented or otherwise modified, the "Security Agreement");

WHEREAS, pursuant to the Security Agreement, Grantor is required to execute and deliver to SCIL Agent, for itself and the ratable benefit of SCIL Lenders, this Patent Security Agreement;

NOW, THEREFORE, in consideration of the premises and mutual covenants herein contained and for other good and valuable consideration, the receipt and sufficiency of which are hereby acknowledged, Grantor hereby agrees as follows:

- 1 <u>DEFINED TERMS</u>. All capitalized terms used but not otherwise defined herein have the meanings given to them in <u>Annex A</u> thereto to the Credit Agreement.
- GRANT OF SECURITY INTEREST IN PATENT COLLATERAL.

 Grantor hereby grants to SCIL Agent, on behalf of itself and SCIL Lenders, a continuing security interest in all of Grantor's right, title and interest in, to and under the following, whether presently existing or hereafter created or acquired (collectively, the "Patent Collateral"):
 - (a) all of its Patents and Patent Licenses to which it is a party including those referred to on <u>Schedule I</u> hereto;
 - (b) all reissues, continuations or extensions of the foregoing; and
 - (c) all products and proceeds of the foregoing, including, without limitation, any claim by Grantor against third parties for past, present or future infringement or dilution of any Patent or any Patent licensed under any Patent License.

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- 3 <u>SECURITY AGREEMENT</u>. The security interests granted pursuant to this Patent Security Agreement are granted in conjunction with the security interests granted to SCIL Agent, on behalf of itself and SCIL Lenders, pursuant to the Security Agreement. Grantor hereby acknowledges and affirms that the rights and remedies of SCIL Agent with respect to the security interest in the Patent Collateral made and granted hereby are more fully set forth in the Security Agreement, the terms and provisions of which are incorporated by reference herein as if fully set forth herein.
- 4 <u>SUBORDINATION</u>. The security interest granted hereunder to SCIL Agent on behalf of itself and SCIL Lenders and the rights of such parties in respect thereof shall be subordinated to the Senior Lien to the extent provided in the Intercreditor Agreement.
- 5 <u>PERFORMANCE</u>. Notwithstanding anything herein to the contrary, Grantor shall not be required to perform any covenant or obligation under this Patent Security Agreement to the extent that compliance with such covenant or performance of such act would conflict with the terms of any agreement of Grantor in favor of Senior Agent until the "Termination Date" under and as defined in the Senior Credit Agreement shall have occurred.

[signature page follows]

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IN WITNESS WHEREOF, Grantor has caused this Patent Security Agreement to be executed and delivered by its duly authorized officer as of the date first set forth above.

ROLLER BEARING COMPANY OF AMERICA, INC., as Grantor

By:	1)//	میہسیر	~~	
Name:_	MINTE	- 10.	1361	GER XI
Title:	UPF	CFS		

ACCEPTED AND ACKNOWLEDGED BY:

GENERAL ELECTRIC CAPITAL CORPORATION, as SCIL Agent

By:		 	
Name:			
Title:			

[Signature page to SCIL Patent Security Agreement-Roller Bearing Company of America, Inc.]

IN WITNESS WHEREOF, Grantor has caused this Patent Security Agreement to be executed and delivered by its duly authorized officer as of the date first set forth above.

ROLLER BEARING COMPANY OF AMERICA, INC., as Grantor

By:		
Name:		
Title:		

ACCEPTED AND ACKNOWLEDGED BY:

GENERAL ELECTRIC CAPITAL CORPORATION,

as SCIL Agent

Name: Scott J. Lorimer

Title: Duly Authorized Signatory

[Signature page to SCIL Patent Security Agreement-Roller Bearing Company of America, Inc.]

SCHEDULE I TO PATENT SECURITY AGREEMENT (Roller Bearing Company of America, Inc.)

PATENT REGISTRATIONS

Patent	Number	Issue Date	Place of Registration
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Bearing Insert			
Self-Lubricating Omni-directional Ball	60/141400	6/29/99 (filed)	USA
Transfer Mechanism			
CAM Follwer Assembly	5531137	07/02/96	USA
HUB Mounting Device	4537526	08/27/85	USA
Photoconductive Compositions	4565757	01/21/86	USA
Tungston Halide Light			
Roller Bearing and Method	3558200	01/26/71	USA
Unit Preloaded Roller Bearing	3558201	01/26/71	USA
Cage-and-Roller Combination	3582165	06/01/71	USA
Antifriction Carriage Roller	3586396	06/22/71	USA
Tandem Roller Bearing	3586406	06/22/71	USA
Sealed Self-Aligning Spherical Bushing	4080013	03/21/78	USA
Sealed Self-Aligning Bushing	4109976	08/29/78	USA
Self-Aligning Spherical Bushing Means	4765757	08/23/88	USA
Combination Seal and Thrust Washer for	4113327	09/12/78	USA
Anti-Friction Bearings			
Method of making Self Aligning	4161055	07/17/79	USA
Spherical Bearing			
Locking Device for Hydraulic Actuator	4185539	01/29/80	USA
Motion Transfer System	4005614	02/01/77	USA
Antifriction Nylon Member	4076347	02/28/78	USA
Method and Apparatus for Making Same	4450703	05/29/84	USA
Roller Bearing Assembly having	5501533	03/26/96	USA
Improved Axial Retention and Angular			
Clocking			
Force Transferring Elements	4306838	12/22/81	USA
Tolerance Rings	4286894	09/01/81	USA
Friction Type Slip Clutch	4222246	09/16/80	USA
Self-Contained Portable Air-	4272967	06/16/81	USA
Conditioning System			
Sealed Bearing	4080015	03/21/78	USA
Automatic Connector for Underwater Connection	4080025	03/21/78	USA

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Patent	Number	Issue Date	Place of Registration
Self-Contained Portable Air- Conditioning System	4272967	06/16/81	USA
Ball Bearing Retention Construction	4019791	04/26/77	USA
Split-Inner-Ring Ball Bearing with Lubrication Structure	4334720	06/15/82	USA
Roller Having Retaining End Plate and Seal	3752543	08/14/71	USA
Making Corrugated Elastic Shims	3633398		USA
Corrugated Elastic Shim and Shaft and Hub	3776653	12/04/74	USA
Method for Producing Windows in Cages	3080639	03/12/63	USA
Ball and Socket Bearing	3174811	03/23/65	USA
Keyed Segmented Race Rings	3140130	07/07/64	USA
Method for Fracturing Sockets for BL Bushings	3127664	04/07/64	USA
Self Contained Cage	3163477	12/29/64	USA
Tandem Roller Bearing	3382016	05/08/68	USA
Self-Aligning Bushing SA Type	3395951	08/06/68	USA
Eccentrically Adjustable Roller	3467450	09/16/69	USA
Self-Aligning Plain Bearing (snap on wings)	3464747	09/02/69	USA
	3581363	06/01/71	USA
	3588209	01/28/71	USA
	3626742	12/14/71	USA
	3633398	01/11/72	USA
Cage and Roller Bearing Combination with Support Mandrel	3626565		USA
An Inproved Spherical Plain Bearing and Method of Manufacturing Thereof	09/288260	04/08/99 (filed)	USA
P.G. Thrust Collar	4097167 A	06/27/78	USA
P.G. SCD Model	4304502	12/08/81	USA
P.G. Thru-Bolt	4367053	01/04/83	USA
P.G. Variations	3368834	02/13/68	USA
P.G. Variations	3501183	03/17/70	USA
P.G. B.S. Model	3638974	02/01/72	USA
Pitchlign Bearing	2765203	10/02/56	USA
Pitchlign Bearing	2884288	05/28/59	USA
Sealed Self-Aligning Plain Bearing	3588200	06/28/71	USA
Method of Making a Cage for a Roller Bearing	3353246	11/21/67	USA
Cage Type Roller Bearings and Method of Assembling Rollers therin	2765202	10/02/56	USA

Patent	Number	Issue Date	Place of Registration
Cam Follower Assembly RBC Roller	Application #217874	07/12/88 (filed)	USA
Improved spherical plain bearing and	6287011	09/11/01	USA
novel method of manufacture		1111100	T T C A
Spherical bearing manufacture for heavy load applications	6146471	11/14/00	USA
Self aligning bushing inner race lock	3953141	04/27/76	USA
Self-Adjusting Spherical Bearing Assembly	3915518	10/28/75	USA
Bearing having a Self-Lubricating Liner and Method for making	3932008	01/13/76	USA
Control for Three-Phase A.C. Motor	3932771	01/13/76	USA
Spherical Bearing with Slotted Key	3934954	01/27/76	USA
Method of Manufacturing a Spherical Bearing	3940836	03/02/76	USA
Spherical Bearing having Adjustable Key	3960416	06/01/76	USA
Method of Manufacturing Spherical Bearings	3969803	07/20/76	USA
Self-Aligning Bearing Assembly with Preloading Braking Member	3989320	11/02/76	USA
Self-Aligning Bearing Assembly with Spacing Biased Segmented Inner Race Member	3989321	11/02/76	USA
Spherical Bearing Assembly	3989322	11/02/76	USA
Spherical Bearing and Parts Therefore	3992066	11/16/76	USA
Bearing Assembly with Deformable Inner Member	3993369	11/23/76	USA
Keyed Bearing with Inserts	3998504	12/21/76	USA
Spherical Bearing Assembly	4005514	02/01/77	USA
Self-Aligning Bearing with a Split Inner Member	4024616	05/24/77	USA
Self-Adjusting Spherical Bearing	4030783	06/21/77	USA
Method of Manufacturing a self- Aligning Bearing with a Deformable	4038733	08/02/77	USA
Inner Member	1050015	11/00/55	7.70
Spherical Bearing with Slotted Key	4059317	11/22/77	USA
Spherical Bearing Assembly with Insert Member	4076343	02/28/77	USA
Self-Adjusting Bearing	4077681	03/07/78	USA
Method of Manufacturing Bearing	4079490	03/21/78	USA
Method of making s Self-Lubricating Beaking	4080233	03/21/78	USA

Patent	Number	Issue Date	Place of
			Registration
Beaking Assembly and Liner	4111499	09/0578	USA
Vibration Damping in Machine Element	4139245	02/13/79	USA
Bearings			
Self-Aligning Bearing with Preloading	4196503	04/08/80	USA
Braking Member			
Method of Manufacturing Spherical	4202082	05/13/80	USA
Bearings and Parts thereof			
Method of Manufacturing a Spherical	4242784	01/06/81	USA
Bearing			
Spherical Bearing Assembly	4251122	02/17/81	USA
Bearings with Felted Teflon Liners	4277118	07/07/81	USA
Wear Resistant Bearing	4335924	06/22/82	USA
Loading Balls through Resilient Cages in	4584748	04/29/86	USA
Linear Bearings	_		
Bearings with Felted Teflon Liners and	4674164	06/23/87	USA
Method for making same			
Linear Bearing Assembly	4894897	01/23/190	USA
Three Piece Rod End	5087131	02/11/92	USA
Self-Aligning Bearing with a Split Inner	4053190	10/11/77	USA
Member			
Spherical Plain Bearing with Spread	09/876552		USA
Lock Dual Sealing Means			
Bearing Assembly for Mounting to Shaft	6334713 B1	1/1/02	USA
e.g. Wheel Axle			
Self Aligning Plastic Lined Bearing	3528710		USA

RECORDED: 07/08/2004