PATENT ASSIGNMENT

Electronic Version v07 Stylesheet Version v02

SUBMISSION TYPE:	INEW ACCIDITIONE IN	APPLICATION NUMBER
NATURE OF CONVEYANCE:	ASSIGNMENT OF ASSIGNOR'S INTEREST	

CONVEYING PARTY DATA

Name	Execution Date	
Martin Jalove	2004-07-12	
Esteban Suarez	2004-07-12	

RECEIVING PARTY DATA

Name	Street Address	Internal Address	City	State/Country	Postal Code
HPC, Inc.	3999 North 25th Avenue		Schiller Park	ILLINOIS	60176

CORRESPONDENCE DATA

FAX NUMBER: 312-269-8869

Correspondence will be sent via US Mail when the fax attempt is unsuccessful.

When the customer number has been provided, the Office of Public Records will obtain the correspondence data from the

official record on file at the USPTO. CUSTOMER NUMBER: 027717

NAME OF PERSON SIGNING:	Joseph R. Lanser	
DATE SIGNED:	2004-07-12	

Total Attachments: 2 source=assign2.tif source=assign1.tif

CH \$40.00 191351 1071044

PATENT REEL: 014837 FRAME: 0295

ASSIGNEE, its successors and assigns, as and when requested by them, in obtaining and enforcing proper patent, inventor's certificate, utility model and design protection for said invention or inventions and improvements, in the United States and in all other countries.				
**********	*******	**************************************		
Dated: 7/12/04	-	Martin Jalove		
STATE OF ILLINOIS COUNTY OF)) SS)			
On the date indicated above appeared Martin Jalove, personally known to me and by me personally known to be the person who executed the above instrument, who, being duly sworn, acknowledged that he executed the above instrument as his free and voluntary act.				
OFFICIAL SEAL JANET M. POLACEK NOTARY PUBLIC, STATE OF ILLING MY COMMISSION EXPIRES 3-27-20	(Met M Colacell Novary Public		
**********	*****	***********		
Dated: <u>07-12-04</u>	-	Esteban Suarez		
STATE OF ILLINOIS)			
COUNTY OF) SS)			
On the date indicated above appeared Esteban Suarez, personally known to me and by me personally known to be the person who executed the above instrument, who, being duly sworn, acknowledged that he executed the above instrument as his free and voluntary act.				
		Notary Public M Rolacell		
(NOTARY				

CH1 10729680.1

SEAL)

OFFICIAL SEAL
JANET M. POLACEK
NOTARY PUBLIC, STATE OF ILLINOIS
MY COMMISSION EXPIRES 3-27-2008

PATENT REEL: 014837 FRAME: 0296 Title of the Invention: APPARATUS CAPABLE OF POSITIONING A KEY BLANK
RELATIVE TO CUTTING DEVICE IN MULTIPLE OPERATIONAL
MODES

Name of Each Inventor
and Assignor:

Martin Jalove

Esteban Suarez

Date of Execution of
Patent Application:

7/12/64

7/2/64

ASSIGNMENT

We, for good and valuable considerations to us in hand paid, the receipt and sufficiency whereof are hereby acknowledged, have sold, assigned, conveyed and set over, and do hereby sell, assign, convey and set over unto HPC, Inc., a corporation of the State of Illinois, United States of America, having a place of business at 3999 North 25th Avenue, Schiller Park, Illinois (hereinafter "ASSIGNEE"), its successors and assigns, the entire right, title and interest in and to all subject matter invented or designed by us and disclosed in the above-identified application, and any divisions and continuations thereof and in and to all Letters Patent of the United States including any reissues and extensions thereof that may be obtained therefor, and the right, where such right can be legally exercised, in its own name to apply for and obtain Letters Patent, Inventor's Certificates, Utility Models and Designs, in countries foreign to the United States, including the full right to claim for any such application the benefits of the International Convention as fully and entirely as we could have done if the application had been in our names, and the entire interest in any Letters Patent, Inventor's Certificate, Utility Model or Design which may be granted on any such application in such foreign country; and we hereby authorize and request the Commissioner of Patents and Trademarks of the United States, and any official of any country or countries foreign to the United States whose duty it is to issue Letters Patent, Inventor's Certificates, Utility Models or Designs, on applications as aforesaid, to issue any and all Letters Patent, Inventor's Certificates, Utility Models and Designs that may be granted for said invention to ASSIGNEE, its successors and assigns.

We hereby authorize and request an attorney in Seyfarth Shaw to insert here in parentheses the serial number () and the filing date () of said application when know.

And for the above-named considerations, we hereby agree that we will, without additional compensation but without cost to us, promptly communicate to ASSIGNEE, its successors and assigns, any facts known to us respecting said invention whenever requested, and testify in any legal proceedings, sign all lawful papers, execute all divisional, continuing and reissue applications for Letters Patent, Inventor's Certificates, Utility Models and Designs and assignments thereof, make all rightful oaths and generally do everything possible to aid

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RECORDED: 07/12/2004

PATENT REEL: 014837 FRAME: 0297