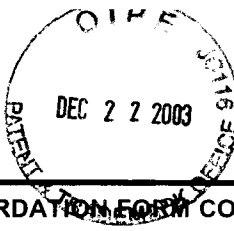


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PTO-1595 (Rev. 10/02)

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1. Name of conveying party(ies):

John J. TOBEN; and Michael C. BORWIG

2. Name and address of receiving party(ies)

Name: MET-COIL SYSTEMS CORPORATION

Internal Address:

Additional name(s) of conveying party(ies) attached? Yes No

3. Nature of conveyance:

- Assignment Merger Security Agreement Change of Name Other

Street Address: 260 North Elm Street

City: Westfield State: MA Zip: 01085

Execution Date: 10/01/2003; and 09/29/2003

Additional name(s) & address(es) attached? Yes No

4. Application number(s) or patent number(s):

If this document is being filed together with a new application, the execution date of the application is:

A. Patent Application No.(s) 10/668,842

B. Patent No.(s)

Additional numbers attached? Yes No

5. Name and address of party to whom correspondence concerning document should be mailed:

Name: Arthur F. Dionne, Esq.

Internal Address:

McCORMICK, PAULDING & HUBER LLP

Street Address: 1350 Main Street, 5th Floor

City: Springfield State: MA Zip: 01103-1406

6. Total number of applications and patents involved: 1

7. Total fee (37 CFR 3.41) \$ 40.00

- Enclosed Authorized to be charged to deposit account

8. Deposit account number:

13-0235

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9. Signature.

Arthur F. Dionne, Esq.

Name of Person Signing

Signature

Dec. 22, 2003 Date

Total number of pages including cover sheet, attachments, and documents: 4

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Mail documents to be recorded with required cover sheet information to: Commissioner of Patents & Trademarks, Box Assignments Washington, D.C. 20231

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ASSIGNMENT

THIS INSTRUMENT OF ASSIGNMENT WITNESSETH THAT:
WHEREAS, we, JOHN J. TOBEN and MICHAEL C. BORWIG

residents of 2571 Otis Road S.E., Cedar Rapids, Iowa 52403; and
1676 Amana Road N.W., Swisher, Iowa 52338

respectively, have invented improvements in

SEAM CLOSING APPARATUS

for which an application for a Letters Patent of the United States was filed on
September 23, 2003, as Application Serial No. 10/668,842, and

WHEREAS, MET-COIL SYSTEMS CORPORATION

a corporation of the State of Delaware

having a place of business at 260 North Elm Street
Westfield, Massachusetts 01085

is desirous of acquiring an interest in said invention, said application and the
Letters Patent to be issued therefor;

NOW, THEREFORE, to all whom it may concern, be it known that for
and in consideration of the sum of ONE DOLLAR to each in hand paid and other
good and valuable consideration, the receipt whereof is hereby acknowledged,
we have sold, assigned and set over, and do hereby sell, assign and set over to
said corporation, its successors or assigns, the entire right, title and interest to
and in said invention in the United States and in all foreign countries, said United
States application for Letters Patent therefor and the Letters Patent when issued;
and we do hereby authorize and request the Commissioner of Patent and
Trademarks to issue the Letters Patent based upon said application to said
corporation as the assignees of our entire right, title and interest to and in the
same, for the sole use and behoof of said corporation, its successors or assigns.

