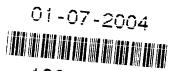
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Page 1 of 1

Patent Numbers: US 6,218,649

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	Application number(s) or Patent number(s): 08/613,789 If this document is being filed together with a new application, the execution date of the application is:					
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•	In consideration of the sum of One Dollar (\$1.00) in hand paid, and other good and valuable consideration, the receipt of which is hereby acknowledged, the undersigned				
inventor(s)	Shigeru ISOYAMA, Takeshi HIRABAYASHI, Hideyuki NIKAIDO, Toshiaki AMAGASA, Nozomu TAMURA,				
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	Junzo NITTA, Shuji AMANUMA				
	hereby sell, assign and transfer to				
Assignee	KAWASAKI STEEL CORPORATION, STEEL DEVELOPMENT & PRODUCTION DIVISION, CHIBA				
Name and Address	WORKS, 1, Kawasaki-cho, Chuo-ku, Chiba-shi, CHIBA 260 JAPAN				
	(hereinafter called the Assignee) the entire right, title, and interest in and to any and all improvements which are disclosed in the Application for United States Letters Patent entitled				
Title of Invention	"METHOD AND APPARATUS JOINING METAL PIECES"				
21, 76,11,0/1					
1	which application was				
Complete	a) executed by the undersigned on the day of				
either	b) filed on the . 8th, day of August , 1995				
u) or b)	Serial No 08/513,789 including any and all United States Letters Patents which may be granted therefore and any and all extensions, divisions, reissues, substitutes, renewals or continuations thereof, and the right to all benefits under the International Convention for the Protection of Industrial Property.				
	It is hereby authorized and requested that the Commissioner of Patents issue any and all of said Letters Patent, when granted, to said Assignee.				
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	Signed at Tokyo, Japan				
<i>-</i>	this .14th day of December				
Inventor(s)	INVENTOR(S):				
Full Signature(s)					
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	Takeshi HIRABAYASHI Vakeshi Hirabayashi				
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ب	WITNESSES:	,
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RECORDED: 01/02/2004