

PATENT ASSIGNMENT

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SUBMISSION TYPE:	NEW ASSIGNMENT	APPLICATION NUMBER 10/711150															
NATURE OF CONVEYANCE:	ASSIGNMENT OF ASSIGNOR'S INTEREST																
CONVEYING PARTY DATA																	
<table border="1"><thead><tr><th>Name</th><th>Execution Date</th></tr></thead><tbody><tr><td>James Anderson</td><td>2004-08-09</td></tr><tr><td>Alexander Stoll</td><td>2004-08-20</td></tr><tr><td>Thomas Loch</td><td>2004-08-09</td></tr></tbody></table>						Name	Execution Date	James Anderson	2004-08-09	Alexander Stoll	2004-08-20	Thomas Loch	2004-08-09				
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Ford Motor Company	The American Road		Dearborn	MICHIGAN	48121												
CORRESPONDENCE DATA																	
FAX NUMBER: 3133227162 <i>Correspondence will be sent via US Mail when the fax attempt is unsuccessful.</i> When the customer number has been provided, the Office of Public Records will obtain the correspondence data from the official record on file at the USPTO. CUSTOMER NUMBER: 028395																	
NAME OF PERSON SIGNING:		Frank A. Angileri															
DATE SIGNED:		2004-08-27															
Total Attachments: 3 source=inventorassignment1.tif source=inventorassignment2.tif source=inventorassignment3.tif																	

CH \$40.00 061510 10711150

Please direct all correspondence to:

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

ASSIGNMENT

WHEREAS, THE UNDERSIGNED,

has/have invented certain new and useful improvements in:

Attorney Docket No. **81101894** entitled: MACHINING SYSTEM WITH INTEGRATED CHIP HOPPER

for which I/we intend to make application for Letters Patent of the United States listing the following as inventors: James Anderson, Alexander Stoll, Thomas Loch and

WHEREAS, FORD MOTOR COMPANY, a corporation organized and existing by virtue of the laws of the State of Delaware, having its principal place of business at Dearborn, County of Wayne, and State of Michigan, is desirous of acquiring an interest therein;

NOW, THEREFORE, pursuant to my employment agreement heretofore made with FORD MOTOR COMPANY, or by my contractual obligation, I do sell, assign and transfer unto FORD MOTOR COMPANY the full and exclusive right for the United States of America and for all foreign countries to the said invention, as described in the specification executed by me on the date listed below, preparatory to obtaining Letters Patent of the United States therefor (and I hereby authorize my attorneys to insert the serial number and filing date herein:

Serial No. _____, Filing Date _____), and I hereby request the Commissioner of Patents and Trademarks to issue said Letters Patent to FORD MOTOR COMPANY as the assignee.
Executed by:

SIGNATURE:

Name: James Anderson
Home Address: 22928 Alexandrine Street,
City, State, Zip: Dearborn, MI 48124
Country: United States of America

Date: 8/9/04

Name: Alexander Stoll
Home Address: 480 Pacific Street,
City, State, Zip: Plymouth, MI 48170
Country: United States of America

Date: _____

Name: Thomas Loch
Home Address: 30000 Fox Grove Ct,
City, State, Zip: Farmington Hills, MI 48239
Country: United States of America

Date: _____

Raymond Coppiellie

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Country: United States of America

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Home Address: 480 Pacific Street,
City, State, Zip: Plymouth, MI 48170
Country: United States of America

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Raymond Coppiellie

48334 THL