	Patent and Trademark Office ONLY U. S. Department of Commerce Patent and Trademark Office	
To the Director of the U.S. Patent and Trademark Office: Please record the attached documents or the new address(es) below:		
1. Name of conveying party(ies)/Execution Date(s): Bank of America, N.A. 101 North Tryon Street, NC1-001-15-04 Charlotte, North Carolina 28255	2. Name and Address of receiving party(ies) Name: Spectrum Manufacturing, Inc. Internal Address: Street Address: 140 E. Hintz Road City: Wheeling	
Execution Date(s) June 28, 2004 Additional name(s) of conveying party(ies) attached?Yes _X_No	State: Illinois Country: USA Zip: 60090 Additional name(s) & address(es) attached?Yes _X_No	
Application number(s) or patent number(s): A. Patent Application No(s). Additional numbers attack	This document is being filed together with a new application B. Patent No(s). 5676012 5434381 aed? Yes X No	
Name and address of party to whom correspondence concerning document should be mailed:	6. Total number of applications and patents involved:	
Jessica Cohen, Esq. SKADDEN, ARPS, SLATE, MEAGHER & FLOM LLP Four Times Square New York, New York 10036	7. Total fee (37 CFR 1.21(h) and 3.41) \$80 X All fees and any deficiencies are authorized to be charged to Deposit Account (Our Ref. 217730/1823)	
Tel: (212) 735-3000 Fax: (212) 735-2000 JECOHEN@skadden.com	8. Payment Information Deposit Account No. 19-2385 Authorized user Name: Michael McGuire	
9. Signature. Signature Jessica Cohen Name of Person Signing	August 9, 2004 Date Total number of pages including cover sheet, and documents: 4	

PATENT REEL: 015056 FRAME: 0586

RELEASE OF SECURITY INTEREST IN PATENTS

This RELEASE is given as of this 28 day of June, 2004	by Bank of
America, N.A., a national banking association located at	(the
"Assignor"), in favor of Spectrum Manufacturing, Inc. (the "Assignee")), as follows:

WHEREAS, Assignee entered into (a) an Intellectual Property Security Agreement dated as of May 31, 2000 (as amended through the date hereof, the "Security Agreement") with the Assignor and Medical Device Manufacturing, Inc.; and (b) an Assignment of Patents, Trademarks, Copyrights and Licenses dated as of May 31, 2000 (the "Assignment") and recorded with the U.S. Patent and Trademark Office at Reel 11019/Frame 0697;

WHEREAS, pursuant to said Security Agreement and Assignment, Assignee assigned unto Assignor and granted to Assignor a security interest in and continuing lien upon any and all right, title, and interest of Assignee in and to the patents set forth on Schedule A attached hereto (collectively, the "Patents"), among other collateral; and

WHEREAS, Assignee has satisfied its obligations under the above referenced agreements and Assignor desires to release its security interest in and continuing lien upon the Patents.

NOW, **THEREFORE**, for good and valuable consideration, the receipt and sufficiency of which are hereby acknowledged, Assignor hereby releases its security interest in and lien on the Patents and reassigns any and all interest that it may have in the Patents to Assignee.

All capitalized terms used but not defined herein shall have the respective meanings ascribed to them in the Security Agreement.

[SIGNATURE PAGE FOLLOWS]

MSW - Draft June 28, 2004 - 9:56 AM **PATFNT**

REEL: 015056 FRAME: 0587

IN WITNESS WHEREOF, Assignor has caused this RELEASE to be duly executed by a duly authorized officer as of the date above first written.

ASSIGNOR

Bank of America, N.A.,

11:35

STATE OF) NORTH GARLINA) SS. COUNTY OF) MECKLENISURG

I, a notary public, in and for the county and state aforesaid, do hereby certify that GABRIELA MILLIBRAN personally known to me to be the PRINCIPAL of Bank of America, N.A., appeared before me this day in person and acknowledged that (s)he signed the above and foregoing instrument as his/her free and voluntary act and as the free and voluntary act of said corporation pursuant to authority granted to him/her by the board of directors of said corporation for the uses and purposes therein set forth.

IN WITNESS WHEREOF, I have hereunto set my hand and notarial seal this day of June, 2004.

My commission expires: SEPTEMBER 21, 2008

REEL: 015056 FRAME: 0588

SCHEDULE A

PATENTS

PATENT	Patent No.	Issue Date (Filing Date)
Process for forming endoscopic shaver blade from elongate tube	(App. No.) 5676012	10/14/1997
Apparatus for filtering machining liquid of an electrical discharge	5434381	7/18/1995

REEL: 015056 FRAME: 0589

RECORDED: 08/13/2004