CH \$40.00 192385 6244930

Form PTO-1595 RECORDATION FOR (rev 06/04) PATENT	S ONLY
To the Director of the U.S. Patent and Trademark Office: Please r 1. Name of conveying party(ies)/Execution Date(s):	2. Name and Address of receiving party(les)
Nationscredit Commercial Corp.	Name: <u>G&D, Inc. d/b/a/ Star Guide</u>
50 Glenlake Parkway, Ste. 600	Corporation
Atlanta, Georgia 30328	
	Street Address: 5000 Independence Street
Execution Date(s) June 29, 2004 Additional name(s) of conveying party(les) attached? YesX_ No	City: <u>Arvada</u>
3. Nature of conveyance: Assignment Merger	State: <u>Colorado</u>
Security Agreement Change of Name Government Intgerest Assignment Executive Order 9424, Confirmatory License	Country: USA Zip: <u>80002</u>
X Other Release of Security Interest in Patents	Additional name(s) & address(es) attached?Yes <u>X_</u> No
4. Application number(s) or patent number(s):	This document is being filed together with a new application
A. Patent Application No(s).	B. Patent No(s). 6244930
Additional numbers attach	ed?Yes _XNo
Name and address of party to whom corres- pondence concerning document should be mailed:	6. Total number of applications and patents involved:1_
Jessica Cohen, Esg.	7. Total fee (37 CFR 1.21(h) and 3.41) \$40
SKADDEN, ARPS, SLATE, MEAGHER	X All fees and any deficiencies are authorized to be
& FLOM LLP	charged to Deposit Account
Four Times Square	(Our Ref.)
New York, New York 10036	8. Payment Information
Tel: (212) 735-3000 Fax: (212) 735-2000	
	Deposit Account No. 19-2385
JECOHEN@skadden.com	Authorized user Name: Michael McGuire
9. Signature.	<u>August 11, 2004</u>
Signature	Date
	Total number of pages including cover sheet, and documents: 4
Name of Person Signing	

RELEASE OF SECURITY INTEREST IN PATENTS

This RELEASE is given as of this $\frac{12}{24}$ day of June, 2004 by Nationscredit

WHEREAS, Assignee entered into a Patent Security Agreement dated as of July 6, 1999 (as amended through the date hereof, the "<u>Security Agreement</u>") with the Assignor, which is recorded with the U.S. Patent and Trademark Office at Reel 009942/Frame 0023;

WHEREAS, pursuant to the Security Agreement, Assignee granted to Assignor a security interest in and continuing lien upon any and all right, title, and interest of Assignee in and to the patent set forth on <u>Schedule A</u> attached hereto (the "<u>Patent</u>"), among other collateral;

WHEREAS, Star Guide Corporation, which is the record owner of the Patent, is the d/b/a for G&D, Inc.; and

WHEREAS, Assignee has satisfied its obligations under the Security Agreement and Assignor desires to release its security interest in and continuing lien upon the Patent.

NOW, THEREFORE, for good and valuable consideration, the receipt and sufficiency of which are hereby acknowledged, Assignor hereby releases its security interest in and lien on the Patent and reassigns any and all interest that it may have in the Patent to Assignee.

All capitalized terms used but not defined herein shall have the respective meanings ascribed to them in the Security Agreement.

[SIGNATURE PAGE FOLLOWS]

PATENT REEL: 015056 FRAME: 0610

WDE - 30061/0020 - 209709 v1

IN WITNESS WHEREOF, Assignor has caused this RELEASE to be duly executed by a duly authorized officer as of the date above first written.

ASSIGNOR

Nationscredit Commercial Corporation

James W. Ford Managing Director

STATE OF)) SS. COUNTY OF)

I, a notary public, in and for the county and state aforesaid, do hereby certify that $\underline{JAMES(\mu), FORD}$ personally known to me to be the <u>MANAGANE</u> <u>DECTOR</u> of Nationscredit Commercial Corporation appeared before me this day in person and acknowledged that (s)he signed the above and foregoing instrument as his/her free and voluntary act and as the free and voluntary act of said corporation pursuant to authority granted to him/her by the board of directors of said corporation for the uses and purposes therein set forth.

this day of June, 2004.

Notary Public

My commission expires: _____





WDE - \$0061/0020 - 209709 vi

PATENT REEL: 015056 FRAME: 0611

SCHEDULE A

<u>PATENTS</u>

PATENT	Patent No. (App. No.)	Issue Date (Filing Date)
Method and apparatus for centerless grinding	6244930	6/12/2001

WDE - 80061/0020 - 209709 v1

RECORDED: 08/13/2004

PATENT REEL: 015056 FRAME: 0612