R SHEET U.S. DEPARTMENT OF COMMERCE	
Patcht and Trademark Office	
the attached original documents or copy thereof.	
the attached original documents or copy thereof. 1 8 . 6 2 2. Name and address of receiving party(ies)	
Name: Harris Trust and Savings Bank	
Internal Address:	
Street Address: 111 West Monroe Street	
City: Chicago State: L ZIP: 60603	
Additional name(s) & address(as) attached? Yes No	
on, the execution date of the application is:	
B. Patent No.(s)	
See Schedule A attached hereto	
attached? ☐ Yes ☐ No	
6. Total number of applications and patents involved: 9	
7. Total fee (37 CFR 3.41)\$360.00	
7. Total lee (37 OFR 3.41)	
☐ Enclosed	
☐ Authorized to be charged to deposit account	
8. Deposit account number:	
52 /	
(Attach duplicate copy of this page if paying by deposit account)	
SE THIS SPACE	
mation is true and correct and any attached copy is a true copy	
March 10, 2004	

Washington, D.C. 20231

REEL: 015083 FRAME: 0206

SCHEDULE A TO PATENT COLLATERAL AGREEMENT

U.S. PATENT NUMBERS

U.S. PATENT NUMBER	TITLE OF PATENT	DATE ISSUED
6,672,753	Apparatus for plasticating thermoplastics	1/6/04
6,453,713	Deflection dampening apparatus for a roll used to process uniformly flat products	9/24/02
6,488,399	Apparatus for plasticating thermoplastics	12/3/02
6,497,508	Plasticating process, apparatus and screw with mixing	12/24/02
5,246,056	Multi carbide alloy for bimetallic cylindars	9/21/93
5,023,145	Multi carbide alloy for bimetallic cylindars	7/11/91
4,639,143	Extrusion screw	1/27/87
5,567,448	Method for preparing a Feed Screw for processing Plastics	10/22/96
4,679,294	Methond for Making a Trimetallic Cylinder	7/14/87

PATENT REEL: 015083 FRAME: 0207

PATENT COLLATERAL AGREEMENT

This day of March, 2004, New Castle Industries, Inc., a Pennsylvania corporation ("Debtor") with its principal place of business and mailing address at 1399 Countyline Road, New Castle, Pennsylvania 16107, in consideration of ten dollars (\$10.00) and other good and valuable consideration, the receipt and sufficiency of which is hereby acknowledged, assigns, mortgages and pledges to Harris Trust and Savings Bank, an Illinois banking corporation with its mailing address at 111 West Monroe Street, Chicago, Illinois 60603, and its successors and assigns ("Secured Party"), and grants to Secured Party a continuing security interest in, the following property:

- (i) Each patent and patent application listed on Schedule A hereto and all of the inventions described and claimed therein and any and all reissues, continuations, continuations-in-part or extensions thereof; and
- (ii) All proceeds of the foregoing, including without limitation any claim by Debtor against third parties for damages by reason of past, present or future infringement of any patent listed on Schedule A hereto, together with the right to sue for and collect said damages;

to secure performance of all Obligations of Debtor as set out in that certain Security Agreement bearing even date herewith among Debtor, certain other parties and Secured Party (as the same may be amended, modified or restated from time to time, the "Security Agreement").

Debtor does hereby further acknowledge and affirm that the rights and remedies of Secured Party with respect to the assignment, mortgage, pledge and security interest in the patents, patent applications and patent licenses made and granted hereby are more fully set forth in the Security Agreement.

IN WITNESS WHEREOF, Debtor has caused this Patent Collateral Agreement to be duly executed as of the date and year last above written.

1638779.01.04 1585819/DMP

PATENT COLLATERAL AGREEMENT

This 5th day of March, 2004, New Castle Industries, Inc., a Pennsylvania corporation ("Debtor") with its principal place of business and mailing address at 1399 Countyline Road, New Castle, Pennsylvania 16107, in consideration of ten dollars (\$10.00) and other good and valuable consideration, the receipt and sufficiency of which is hereby acknowledged, assigns, mortgages and pledges to Harris Trust and Savings Bank, an Illinois banking corporation with its mailing address at 111 West Monroe Street, Chicago, Illinois 60603, and its successors and assigns ("Secured Party"), and grants to Secured Party a continuing security interest in, the following property:

- Each patent and patent application listed on Schedule A hereto and all of the inventions described and claimed therein and any and all reissues, continuations, continuations-in-part or extensions thereof; and
- All proceeds of the foregoing, including without limitation any claim by Debtor against third parties for damages by reason of past, present or future infringement of any patent listed on Schedule A hereto, together with the right to sue for and collect said damages;

to secure performance of all Obligations of Debtor as set out in that certain Security Agreement bearing even date herewith among Debtor, certain other parties and Secured Party (as the same may be amended, modified or restated from time to time, the "Security Agreement").

Debtor does hereby further acknowledge and affirm that the rights and remedies of Secured Party with respect to the assignment, mortgage, pledge and security interest in the patents, patent applications and patent licenses made and granted hereby are more fully set forth in the Security Agreement.

IN WITNESS WHEREOF, Debtor has caused this Patent Collateral Agreement to be duly executed as of the date and year last above written.

NEW CASTLE INDUSTRIES, INC.

Ву	
Name	
Title _	
HARRIS 7	RUST AND SAVINGS BANK
<	Dagard It Han Co
Ву	1 normer 19 salve
Name	homas G. Karle
Title _	Vice President

1638779.01.04 1585819/DMP

> PATENT REEL: 015083 FRAME: 0209

RECORDED: 03/18/2004