Electronic Version v1.1 Stylesheet Version v1.1

SUBMISSION TYPE: **NEW ASSIGNMENT** NATURE OF CONVEYANCE: Release of security interest recorded under Reel 009507-0497

CONVEYING PARTY DATA

Name	Execution Date
Harris Trust and Savings Bank	07/26/2004

RECEIVING PARTY DATA

Name:	HK Systems, Inc.	
Street Address:	2855 South James Drive	
City:	New Berlin	
State/Country:	WISCONSIN	
Postal Code:	53151	

PROPERTY NUMBERS Total: 10

Property Type	Number
Patent Number:	5934864
Patent Number:	5590758
Patent Number:	5746305
Patent Number:	5701722
Patent Number:	5875878
Patent Number:	5868549
Patent Number:	5878844
Patent Number:	6089819
Patent Number:	6125765
Patent Number:	6126383

CORRESPONDENCE DATA

Fax Number: (414)297-4900

Correspondence will be sent via US Mail when the fax attempt is unsuccessful.

Email: PTOmailmilwaukee@foley.com

Correspondent Name: Richard J. McKenna

PATENT

500006437 **REEL: 015083 FRAME: 0772**

Address Line 1: 777 East Wisconsin Avenue
Address Line 2: Foley & Lardner LLP
Address Line 4: Milwaukee, WISCONSIN 53202

NAME OF SUBMITTER: Richard J. McKenna

Total Attachments: 3
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PATENT REEL: 015083 FRAME: 0773

RELEASE AND REASSIGNMENT OF PATENTS

THIS RELEASE AND REASSIGNMENT dated July <u>26</u>, 2004 by Harris Trust and Savings Bank as hereinafter described;

WITNESSETH:

WHEREAS, Harris Trust and Savings Bank, an Illinois banking corporation with its mailing address at 111 West Monroe Street, Chicago, Illinois 60603, as Agent (the "Assignee"), and HK Systems, Inc., a Wisconsin corporation with its mailing address at 2855 South James Drive, New Berlin, Wisconsin 53151, (the "Assignor") are parties to the following certain Patent Collateral Agreement:

 Patent Collateral Agreement dated October 9, 1998, which was recorded in the United States Patent and Trademark Office on October 21, 1998 at Reel 009507, Frame 0497

pursuant to which the Assignor granted security interests in and collateral assignments of certain patents listed on Schedule A attached hereto and certain other property (collectively the "Patents"); and

WHEREAS, the Assignor has requested that the Assignee release its security interests in the Patents and reassign the same to the Assignor;

Now, Therefore, for good and valuable consideration, receipt and sufficiency of which are hereby acknowledged:

The Assignee hereby releases its security interests in and collateral assignment of, and reassigns, grants and conveys to the Assignor, without any representation, warranty, recourse or undertaking by the Assignee, all of its right, title and interest, if any, in and to:

- (i) Each Patent and each Patent Application listed on Schedule A attached hereto and made a part hereof, including without limitation all renewals thereof, all proceeds thereof (such as, by way of example, license royalties and proceeds of infringement suits), the right to sue for past, present and future infringements thereof, and all rights corresponding thereto throughout the world;
 - (ii) The goodwill of the business to which each of the Patents relates.

001.1672585.1

IN WITNESS WHEREOF, the Assignee has caused this Release and Reassignment to be duly executed by its duly authorized officer as of the day and year first above written.

HARRIS TRUST AND SAVINGS BANK, AS AGENT

Title: Managing Director

001.1672585.1

PATENT

REEL: 015083 FRAME: 0775

Schedule A

Patent	Patent No.	USPTO Owner of Record
Case picking system	5934864	HK Systems, Inc.
Slat sorter	5590758	HK Systems, Inc.
Slat sorter	5746305	HK Systems, Inc.
Apparatus and method for palletizing and wrapping a load	5701722	HK Systems, Inc.
Roller shaft mounting for sound and motion	5875878	HK Systems, Inc.
Palletizer with air assisted slide plate assembly and	5868549	HK Systems, Inc.
indexing pallet hoist Ball screw joint for an automated guided vehicle	5878844	HK Systems, Inc.
Method and apparatus for palletizing and depalletizing layers of articles on stackable pallets	6089819	HK Systems, Inc.
Rail incorporating elevation change in method for its production	6125765	HK Systems, Inc.
Apparatus for the in-line turning of selected articles	6126383	HK Systems, Inc.

001.1672585.1

PATENT REEL: 015083 FRAME: 0776

RECORDED: 09/08/2004