

Form PTO-1595 (Rev. 06/04)  
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### RECORDATION FORM COVER SHEET PATENTS ONLY

To the Director of the U.S. Patent and Trademark Office: Please record the attached documents or the new address(es) below.

**1. Name of conveying party(ies)/Execution Date(s):**  
 1. Robert D. Turnbull  
 Execution Date(s) February 21, 2003  
 Additional name(s) of conveying party(ies) attached?  Yes  No

**2. Name and address of receiving party(ies)**  
 Name: Stolle Machinery, Inc.  
 Internal Address: \_\_\_\_\_  
 Street Address: 9073 Pleasantwood Avenue, N.W.  
 City: North Canton  
 State: Ohio  
 Country: U.S.A. Zip: 44720  
 Additional name(s) & address(es) attached?  Yes  No

**3. Nature of conveyance:**  
 Assignment  Merger  
 Security Agreement  Change of Name  
 Government Interest Assignment  
 Executive Order 9424, Confirmatory License  
 Other Correction to Reel/Frame 014050/0506

**4. Application or patent number(s):**  This document is being filed together with a new application.  
 A. Patent Application No.(s)  
 B. Patent No.(s)  
6,766,677  
 Attorney Docket No. 291448-00039 Additional numbers attached?  Yes  No

**6. Total number of applications and patents involved:** 1  
**7. Total fee (37 CFR 1.21(h) & 3.41) \$ 40.00**  
 Authorized to be charged by credit card  
 Authorized to be charged to deposit account  
 Enclosed  
 None required (government interest not affecting title)

**5. Name and address to whom correspondence concerning document should be mailed:**  
 Name: David P. Maivald  
 Internal Address: Alcoa Technical Center  
 Street Address: 100 Technical Drive  
 City: Alcoa Center  
 State: PA Zip: 15069  
 Phone Number: 724-337-3951  
 Fax Number: 724-337-5959  
 Email Address: david.maivald@alcoa.com

**8. Payment Information**  
 a. Credit Card Last 4 Numbers \_\_\_\_\_  
 Expiration Date \_\_\_\_\_  
 b. Deposit Account Number 02-2556  
 Authorized User Name David P. Maivald

**9. Signature:** David P. Maivald Sept. 15, 2004  
 Signature Date  
 David P. Maivald  
 Name of Person Signing  
 Total number of pages including cover sheet, attachments, and documents: 3

Documents to be recorded (including cover sheet) should be faxed to (703) 306-5995, or mailed to: Mail Stop Assignment Recordation Services, Director of the USPTO, P.O.Box 1450, Alexandria, V.A. 22313-1450

CH \$40.00 022556 6766677

ASSIGNMENT

In consideration of the sum of One Dollar (\$1.00) and other valuable consideration, the receipt of which is hereby acknowledged, I, Robert D. Turnbull of 403 Linway Avenue, N.W., Massillon, Ohio 44606, do hereby sell, assign, transfer and set over unto Stolle Machinery, Inc. located at 9073 Pleasantwood Ave., N.W., North Canton, Ohio 44720, a <sup>Delaware</sup> corporation organized under the laws of the State of ~~Ohio~~, its successors, assigns and other legal representatives, all right, title, and interest in and to improvements entitled Die Curl Assembly upon which an application for United States Letters Patent has been executed by the said Robert D. Turnbull on Feb. 21, 2003, together with all letters patent granted therefor and any reissue, divisional, continuation, reexamination, or substitute applications thereof and any corresponding applications thereof in any foreign country, and I hereby authorize and request the Commissioner of Patents or any equivalent official of any foreign country to issue all patents on said invention to said Stolle Machinery, Inc., and I hereby covenant that I have the full right to convey the interest herein being assigned and that I have not and will not execute any agreement in conflict herewith, and I agree that I will communicate to said Stolle Machinery, Inc. or its representatives any facts known to me respecting said invention, whenever requested, and testify in any legal proceeding, sign all lawful papers, execute all divisional, continuation, reissue, substitute, reexamination and foreign applications, make all rightful oaths and generally do everything possible to aid said Stolle Machinery, Inc., its successors, assigns and other legal representatives, to obtain and enforce proper patent protection for said invention.

IN WITNESS WHEREOF, I have set my hand this 21<sup>st</sup> day of February, 2003.

*Robert D. Turnbull*  
ROBERT D. TURNBULL

STATE OF OHIO )  
COUNTY OF Stark )

SS:

Before me, this 21<sup>st</sup> day of February, 2003, came Robert D. Turnbull to me known to be the person named in the foregoing assignment, and who acknowledged to me in my presence that he executed the same as his free act and deed.

*Sylvia M. Rogers*  
Notary Public

*[Faint notary seal text]*