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**FINANCE SECTION**

To the Honorable Commissioner of Patents and Trademarks:  
Please record the attached original documents or copy thereof

1. Name of Conveying Party(ies):  
Jürgen Madsak, Ulrich Citrich and Eduard Kirchner  
Additional name(s) of conveying party(ies) attached? ☐ Yes  
☒ No

2. Name and address of receiving party(ies)  
Name: Nelson Bolzenschweiss - Technik GmbH & Co. KG  
Internal Address: \_\_\_\_\_

3. Nature of conveyance:  
☒ Assignment ☐ Merger ☐ Other  
☐ Security Agt. ☐ Change of Name  
Execution Date: 2-24-04 & 2-25-04

Address: Flurstrasse 7 -19, 58285 Gevelsberg, GERMANY  
Additional name(s) & address(es) attached: ☐ Yes ☒ No

4. If this document is being filed together with a new application, the execution date is: \_\_\_\_\_

Application number(s) or patent number(s):

A. Patent Application No.(s)

B. Patent No(s).

10/477,875

Additional numbers attached: ☐ Yes ☒ No

5. Name and address of party to whom correspondence concerning document should be mailed:

Name: Gregory D. DeGrazia

HOWARD & HOWARD ATTORNEYS, P.C.

Internal Address: The Pinehurst Office Center, Suite #101

Street Address: 39400 Woodward Avenue

City: Bloomfield Hills State: MI Zip: 48304-5151

6. Total no. of applications and patents involved 1

7. Total fee (37 CFR 3.41) \$ 40.00  
☒ Enclosed  
☐ Authorized to be charged to deposit account

8. Deposit account number: 08-2789

(Attach duplicate copy of this page if paying by deposit account)

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9. Statement and signature. *To the best of my knowledge and belief, the foregoing information is true and correct and any attached copy is a true copy of the original document.*

10. Gregory D. DeGrazia  
Signature

Gregory D. DeGrazia, Reg. No. 48,944  
Name

March 26, 2004  
Date

Total number of pages including cover sheet, attachments and document: 4

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**PATENT**  
**REEL: 015142 FRAME: 0839**

**ASSIGNMENT**  
**(Joint Inventors)**

WHEREAS, We, **Jürgen Madsak, Ulrich Citrich and Eduard Kirchner**, hereinafter referred to as Assignors), residing respectively at **Pastor-Hellweg-Straße 29a, 58339 Breckerfeld, Germany, Balzerholz 14, 58285 Gevelsberg, Germany, and St. Dennis Strasse 5, 77656 Offenburg, Germany**, have invented new and useful improvements in:

**METHOD FOR MONITORING A WELDING PROCESS DURING THE  
WELDING OF STUDS AND DEVICE FOR CARRYING OUT SAID METHOD**

which is set forth in an application for Letters Patent filed on November 14, 2003 in the United States having Serial No. 10/477,875, and Attorney Docket No. 60,483-054.

AND WHEREAS, **Nelson Bolzenschweiss - Technik GmbH & Co. KG** (hereinafter referred to as Assignee), of **Flurstrasse 7-19, 58285 Gevelsberg, Germany** is desirous of acquiring the entire right, title and interest in and to said invention and said application for Letters Patent of the United States, and in and to any Letters Patent or Patents, United States or foreign, to be obtained therefor and thereon:

NOW, THEREFORE, be it known by all whom it may concern, that for and in consideration of One Dollar (\$1.00) and other good and valuable consideration, the receipt of which is hereby acknowledged, the Assignors have assigned, sold and set over, and by these presents assign, sell and set over unto the Assignee, its successors, legal representatives and assigns, for the territory of the United States of America and all foreign countries, the entire right, title and interest in and to said invention, said application for Letters Patent, including the right to file foreign patent applications corresponding to said application, and the right to claim the priority date of said United States patent application and any legal equivalents thereof, and any and all Letters Patent or Patents in the United States of America and all foreign countries which may be granted therefor and thereon, and to any and all divisions, continuations, and continuations-in-part of said application, or re-issues or extensions of said Letters Patent or Patents prepared and executed by Assignors on even date herewith, the same to be held and enjoyed by the Assignee, as fully and entirely as the same would have been held by the Assignors had this Assignment and sale not been made.

AND the Assignors hereby covenant and agree that the Assignors will at any time upon the request and at the expense of the Assignee execute and deliver any and all papers and do all lawful acts that may be necessary or desirable to perfect the title to said invention and to obtain Letters Patent therefor, and the Assignors hereby authorize and request the Commissioner of Patents to issue said Letters Patent to the said Assignee in accordance with this Agreement.

25.02.04

Date

  
Name **Jürgen MADSAK**

24.02.2004

Date

  
Name **Ulrich CITRICH**

24.2.04

Date

  
Name **Eduard KIRCHNER**

**Please address all correspondence and telephone calls and, upon recordation, please return this document to:**

**Gregory D. DeGrazia  
HOWARD & HOWARD ATTORNEYS, P.C.  
The Pinehurst Office Center, Suite #101  
39400 Woodward Avenue  
Bloomfield Hills, Michigan 48304-5151  
(248) 723-0325**

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