_		<u> </u>	8-2004		
	Form PTO-1595 (Rev. 10/02) OMB No. 0651-0027 (exp. 6/30/2005) Tab settings	REC		U.S. DEPARTMENT OF COMMERCE U.S. Patent and Trademark Office	
	To the Honorable Commissioner of	ーー・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・	31502 Please record une amaza ani	ginal documents or copy thereof.	
	Name of conveying party(ies): UBS AG, STAMFORD BRANCH		Name and address of receiving party(ies) Name:THERMAL-GARD, INC. Internal Address:		
8	Additional name(s) of conveying party(es) attached? Yes V No		Attention: Derek J. Murphy, Vice President		
112810	Nature of conveyance: Assignment	Merger Change of Name	Street Address:	N. Walnut Street	
7	4/09/2004 Execution Date:		City: Punxsutawney State: PA Zip: 15767-1368 Additional name(s) & address(es) attached? Yes V No		
				e of the application is:	
	Additional numbers attached? Ves No				
	Name and address of party to w concerning document should be Name: Elizabeth J. Mo	mailed:		ications and patents involved: 41	
	Internal Address:		Enclosed		
	Paul, Weiss, Rifkind, Wharton	& Garrison LLP	Authorized to be	e charged to deposit account	
	Street Address:		8. Deposit account nur	nber:	
	City: New York State: NY Z	ip:10019-6064			
	DO NOT USE THIS SPACE				
04/28/2004 01 FC:8021	9. Signature. 6T0H11 0000057 500706 5144776 160.00 DA Elizabeth J. Moody Name of Person Signing Signature Date				
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Mail documents to be recorded with required cover sheet information to:

Commissioner of Patents & Trademarks, Box Assignments Washington, D.C. 20231

SCHEDULE A

U.S. Patents

<u>Title</u>	U.S. Patent No.
Header Assembly	5,144,776
Locking System for Double-hung Window	6,139,071
Method of Producing a Window Sash	5,379,518
Window Sash and an Associated Method of Making a Window Sash	5,570,548

Doc #:NY6:711764.2

Release of Lien on Patents

This Release of Lien on Patents (the "Release"), dated as of April ___, 2004 is made by UBS AG, STAMFORD BRANCH, in its capacity as collateral agent ("Agent") for the secured parties and the issuing bank pursuant to the Credit Agreement, dated as of February 12, 2004, among the Agent, the lenders party thereto, Ply Gem Industries, Inc., CWD Windows and Doors, Inc. and the guarantors thereto, as amended, amended and restated, supplemented or otherwise modified from time to time, in favor of Thermal-Gard, Inc. ("Grantor").

WHEREAS, Grantor entered into a Security Agreement, dated as of February 12, 2004 (the "Security Agreement") and a Patent U.S. Security Agreement, dated as of February 12, 2004, pursuant to which Grantor granted to the Agent a security interest in and lien on all right, title and interest of the Grantor in certain patents, including the patents and patent applications set forth on Schedule A attached hereto (the "Released Patents") to secure the performance of certain obligations;

WHEREAS, Grantor has requested that the Agent release any and all interest it may have in the Released Patents, and the Agent has agreed to do so.

NOW, THEREFORE, in exchange for good and valuable consideration, the receipt of which is hereby acknowledged, the Agent does hereby release, relinquish and discharge its security interest in, to and under the Released Patents and all of the Grantor's Intellectual Property Collateral as set forth in the Security Agreement.

IN WITNESS WHEREOF, the Agent has caused this Release to be duly executed and delivered by its officer thereunto duly authorized as of the date hereinabove set forth.

Name:

Title:

By:

Robert Reuter

Executive Director

Name: Title:

Lynda Feliciano

Director

Doc #:NY6:711764.2

RECORDED: 04/28/2004

PATENT REEL: 015251 FRAME: 0763