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OMB No. 0651-0027 (exp. 6/30/20) Tab settings ⇒ ⇒ ⇒ ▼	
	Please record the attached original documents or copy thereof.
Name of conveying party(ies): Michael A. Bland	Name and address of receiving party(ies) Name: Griffin Wheel Co. Internal Address: 200 W. Monroe
Additional name(s) of conveying party(ies) attached? Yes V No	-
3. Nature of conveyance: Assignment Merger Security Agreement Change of Name	Street Address:
Other	City: Chicago State: L Zip: 60606
4-16-04 Execution Date:	Additional name(s) & address(es) attached? Yes Vo
Application number(s) or patent number(s): If this document is being filed together with a new appli	845898 lication, the execution date of the application is:
A. Patent Application No.(s)	B. Patent No.(s)
Additional numbers attached? Yes No	
Name and address of party to whom correspondence concerning document should be mailed:	6. Total number of applications and patents involved:
Name:Edward J. Brosius	7. Total fee (37 CFR 3.41)\$
AMSTED Industries Inc.	✓ Enclosed
205 N. Michigan Ave-44th Floor	Authorized to be charged to deposit account
Street Address:	8. Deposit account number: 01-1780
City: Chicago State: IL Zip: 60601	
DO NOT USE THIS SPACE	
9. Signature.	
Edward J. Brosius	u Ben 4-26-04
Name of Person Signing	Signature Date
Total number of pages including cov	ver sheet, attachments, and documents: [31]

Mail documents to be recorded with required cover sheet information to

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PATENT REEL: 015342 FRAME: 0065

ASSIGNMENT AND AGREEMENT Sole Inventor

WHEREAS, Michael A. Bland, County of Fairfield, State of Ohio, hereinafter called the "Assignor", have invented certain new and useful improvements in A METHOD FOR CASTING OBJECTS WITH AN IMPROVED HUB CORE ASSEMBLY for a full description of which reference is here made to an application for Letters Patent of the United States and identified as attorney's Case No. 6255, executed of even date herewith; and

WHEREAS, AMSTED Industries Incorporated, a corporation organized and existing under the laws of the State of Delaware, having an office and place of business at 205 N. Michigan Avenue, 44th Floor, Chicago, Illinois 60601, hereinafter called the "Assignee", is desirous of acquiring the entire right, title and interest in and to said invention, the application above identified, and in, to and under Letters Patent which may be obtained for said invention, as hereinafter more fully set forth.

NOW, THEREFORE, TO ALL WHOM IT MAY CONCERN, be it known that for and in consideration of the sum of One Dollar (\$1.00), and other valuable and legally sufficient considerations, the receipt of which by the said Assignors from the said Assignee is hereby acknowledged, the said Assignors have sold, assigned and transferred, and by these presents do sell, assign and transfer unto the said Assignee, and its successors, assigns, and legal representatives, the entire right, title and interest for the United States in and to the invention and application herein identified, and any Letters Patent of the United States that may issue for said invention, together with the entire right, title and interest in and to said invention and application for Letters Patent and Letters Patent therefore in all countries

PATENT REEL: 015342 FRAME: 0066 foreign to the United States; to have and to hold for the sole and exclusive use and benefit of the said Assignee, its successors, assigns and legal representatives, to the full end of the term or terms for which any and all of said Letters Patent for said invention may issued.

And the said Assignors do hereby covenant and agree, for themselves and their legal representatives, that they will assist their said Assignee in the prosecution of the application herein identified; in the making and prosecution of any other application for Letters Patent that the said Assignee may elect to make covering the invention herein identified, as hereinbefore set forth; in vesting in the said Assignee like exclusive title in and to all such other applications and Letters Patent; and in the prosecution of any interference which may arise involving said invention, or any application or Letters Patent herein contemplated; and that they will execute and deliver to the said Assignee any and all additional papers which may be requested by the said Assignee to fully carry out the terms of this Assignment.

And the said Assignors do hereby covenant with said Assignee, its successors, assigns and legal representatives that the rights and property herein conveyed are free and clear of any adverse assignment, grant, mortgage, license or other encumbrance, and that they have the full right to convey to the same in manner and form as herein expressed.

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IN TESTIMONY WHEREOF, the said Assignor has hereunto set his hand on this 16th day of April STATE OF ONE IN COUNTY OF Jan MONICA CHAFINS
Notary Public, State of Ohio
My Commission Expires 7/8/08

A Notary Public in and for the County and State aforesaid, do hereby certify that Michael A. Bland, personally known to me to be the same person whose name is subscribed to the foregoing instrument, appeared before me this day in person and acknowledged that he signed, sealed and delivered the said instrument as his free and voluntary act for the uses and purposes therein set forth. IN WITNESS WHEREOF, I have hereunto set my hand and Notarial Seal this 160 140

MONICA CHAFINS
Notary Fullic, State of Chio
My Commission Expires 7/8/08

RECORDED: 04/29/2004

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