

05-27-2004



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Attorney Dkt. 71743 CCD

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1. Name of conveying parties

Wade Lee BOWLES
Jack HAMBY
Alexander J. FISCHER
David A. SALEE

5/24/04

Additional name(s) of conveying party(is) attached?
 Yes No

2. Name and address of receiving party(is)
Name: Alcan International Limited

3. Type of Conveyance:

Assignment Merger
 Security Agreement Change of Name
 Other _____

Execution Date: April 22, 22, 22 and May 12, 2004

Street Address: 1188 Sherbrooke Street, West
City/Country Montreal, Quebec, CANADA H3A 3G2
Additional name(s) & address(es) attached?
 Yes No

4. Application number(s) or patent number(s):

If this document is being filed together with a new application, the execution date of the application is: _____

A. Patent Application Serial No. 10/735,076
filed December 11, 2003

B. Patent No.(s)

Additional numbers attached? Yes No

5. Name and address of party to whom correspondence concerning document should be mailed:

Name: CHRISTOPHER C. DUNHAM
Internal Address: _____

Street Address: COOPER & DUNHAM LLP
1185 Ave. of the Americas

City: New York State: N.Y. Zip: 10036

6. Total number of applications and patents involved:

7. Total fee (37 CFR 3.41): \$ 40
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CHRISTOPHER C. DUNHAM Christopher C. Dunham MAY 20, 2004
Name of Person Signing Signature Date
Attorney for Applicants Reg. No. 22,031

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05/26/2004 6TDW11 00000055 033125 10735076

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49669
U.S. ASSIGNMENT
NEW DES/PAT APPLICATION
INDIVIDUAL(S) TO CO/IND

I/WE, Wade Lee BOWLES of 4724 S. Morrow Park Road, Spokane, Washington 99206, U.S.A.:

Jack HAMBY of N. 33011 Milan Road, Chatteroy, Washington 99003, U.S.A.:

Alexander J. FISCHER of 3411 S. Arthur, Spokane, Washington 99203, U.S.A.; and

David A. SALEE of 8611 N. Kelly Court, Spokane, Washington 99208, U.S.A.

(name and address of assignor(s))

in consideration of One Dollar (\$1.00) and other good and valuable consideration, the receipt of which is hereby acknowledged, do hereby sell and assign to:

ALCAN INTERNATIONAL LIMITED of 1188 Sherbrooke Street West, Montreal, Quebec H3A 3G2, CANADA

(name and address of assignee)

hereinafter called the assignee, the entire right, title and interest in and to the invention entitled

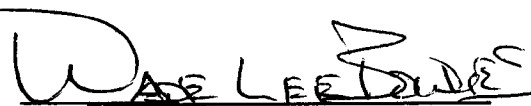
HORIZONTAL CONTINUOUS CASTING OF METALS

as disclosed in the United States patent application executed concurrently herewith, and in and to said United States patent application, and in and to any division, continuation or continuation-in-part of said application, and in and to any and all Letters Patent and reissues and extensions thereof, in and for the United States, Canada, and all other countries, the same to be held and enjoyed by the said assignee, its successors, assigns, or legal representatives to the full ends of the terms for which all Letters Patent therefor may be granted, as fully and entirely as the same would have been held and enjoyed by me/us if this assignment and sale had not been made.

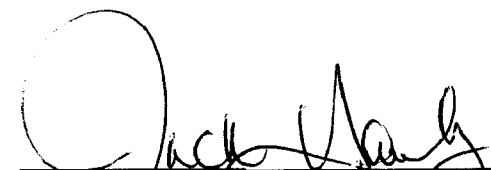
SIGNED at Spokane, Washington, U.S.A.

this _____ day of _____.

Date : 4-22-04
Witness : Betty Kramer
Address : Betty J. Kramer
W. 5410 Lowell
Spokane WA 99208


(signature of assignor)
Wade Lee BOWLES

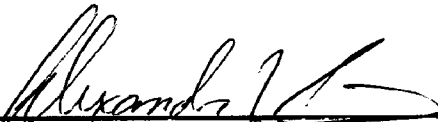
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(signature of assignor)
Jack HAMBY

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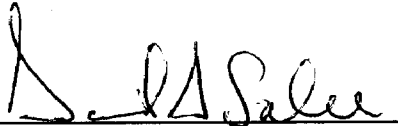
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Page 2

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(signature of assignor)
Alexander J. FISCHER

Date : 5-12-04
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Address : Betty J. Kramer
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Spokane WA 99208



(signature of assignor)
David A. SALEE