

06-09-2004

Express Mail Label No.: EV 377 493 234 US



N FORM COVER SHEET
TENTS ONLY

102762037

Mail Stop Assignment
Recordation Services
Director of the US Patent
and Trademark Office
P.O. Box 1450
Alexandria, VA 22313-1450

June 1, 2004

Atty. Ref.: National Nail C-4

22141 U.S. PTO
10/858236
060104

Please record the attached original document or copy thereof.

Name of Conveying Party(ies): (1) Roger C. BRUINS and (2) Roger A. VANDEN BERG

Name and Address of Receiving Party(ies):
National Nail Corporation
2964 Clydon, S.W.
Grand Rapids, Michigan 49509

Nature of Conveyance:

Assignment Security Agreement Merger License
 Change of Name Other:

Execution Date of Document: (1)-(2) May 27, 2004

If this document is being filed together with a new application, the execution date of the application is: (1)-(2) May 27, 2004

Patent Application Numbers: 10858236 Patent Numbers:
--- ---

Total Number of Applications and Patents Involved: 1. An enclosed check includes the recording fee of \$40.00. The Commissioner is hereby authorized to credit any overpayment, or to charge any additional recording fee required by this paper, to Deposit Account No. 06-1382.

Mail correspondence concerning FLYNN, THIEL, BOUTELL & TANIS, P.C.
the document to: 2026 Rambling Road
Kalamazoo, MI 49008-1631

To the best of my knowledge and belief, the foregoing information is true and correct, and any attached copy is a true copy of the original document.

06/04/2004 AADDF01 00000079 10858236
02 FC:8021 40.00 OP

Respectfully submitted,

for Dale H. Thiel

DHT/jp

FLYNN, THIEL, BOUTELL
& TANIS, P.C.
2026 Rambling Road
Kalamazoo, MI 49008-1631
Phone: (269) 381-1156
Fax: (269) 381-5465

Dale H. Thiel	Reg. No. 24 323
David G. Boutell	Reg. No. 25 072
Ronald J. Tanis	Reg. No. 22 724
Terryence F. Chapman	Reg. No. 32 549
Mark L. Maki	Reg. No. 36 589
Liane L. Churney	Reg. No. 40 694
Brian R. Tumm	Reg. No. 36 328
Steven R. Thiel	Reg. No. 53 685
Sidney B. Williams, Jr.	Reg. No. 24 949

Encl: Assignment
Check
Postal Card

Total number of pages, including cover sheet, attachments and documents 3

120.05/03

PATENT
REEL: 015419 FRAME: 0781

Docket No.: National Nail C-4
Serial No.:
Filing Date:

ASSIGNMENT

WHEREAS, we, (1) Roger C. BRUINS and (2) Roger A. VANDEN BERG hereinafter called "ASSIGNORS", residing at (1) 5996 Summerhill, Hudsonville, Michigan 49426; and (2) 3032 24th Avenue, Jamestown, Michigan 49427

have invented certain new and useful improvements in an invention titled

PROCESS FOR FORMING ELONGATED FLEXIBLE STRIP OF NAILING CAPS

for which an application for United States Letters Patent was signed on even date herewith.

WHEREAS, National Nail Corporation, hereinafter called the "ASSIGNEE", a corporation of the State of Michigan having a place of business at 2964 Clydon, S.W., Grand Rapids, Michigan 49509 is desirous of acquiring the entire right, title and interest in and to said invention and in and to any Letters Patent that may be granted therefor, in the United States and in any and all foreign countries.

NOW, THEREFORE, in view of valuable consideration, including present or past employment by ASSIGNEE, receipt whereof is hereby acknowledged, we, the said ASSIGNORS do hereby assign and transfer unto said ASSIGNEE, its successors and assigns, the full and exclusive right to the said invention in the United States and its territorial possessions and in all foreign countries and the entire right, title and interest in and to any and all Letters Patent which may be granted therefor in the United States and its territorial possessions and in any and all foreign countries and in and to any and all divisions, reissues, continuation and extensions thereof.

We hereby authorize and request the Patent Office Officials in the United States and in any and all foreign countries to issue any and all of said Letters Patent, when granted, to said ASSIGNEE as the assignee of the entire right, title and interest in and to the same, for the sole use and behoof of the said ASSIGNEE, its successors and assigns. Further, we agree that we will communicate to said ASSIGNEE or its representatives any facts known to us respecting said invention, and testify in any legal proceedings, sign all lawful papers, execute all divisional, continuation and reissue applications, execute all necessary assignment papers to cause any and all of said Letters Patent to be issued to said ASSIGNEE, make all rightful oaths or declarations and generally cooperate with said ASSIGNEE, its successors and assigns, to obtain and enforce proper protection for said invention in the United States and in any and all foreign countries. We authorize any of our principal attorneys of record in said application to insert on this Assignment the serial number and filing date of said application, when known.

IN TESTIMONY WHEREOF, we have hereunto set our hands as of the date noted below.

Signed: X [Signature]
Roger C. BRUINS

Date: X 5/27/04

Witnessed
By: X [Signature]

Date: X 5/27/04

Signed: X [Signature]
Roger A. VANDEN BERG

Date: X 5/27/04

Witnessed
By: X [Signature]

Date: X 5/27/04

STATE OF MICHIGAN)
COUNTY OF X Kent) SS.

On this 27th day of May, 2004, personally appeared before me the above-named Roger C. BRUINS and Roger A. VANDEN BERG, to me known and known to me to be the person(s) described in and who executed the foregoing instrument and acknowledged the same to be his/her free act and deed in and for the purposes set forth in said instrument.

X [Signature]

SEAL

Notary Public, in and for
X _____ County, Michigan
My Commission Expires: X _____

ROBERT E. GLEASON
Notary Public, Kent County, Michigan
My Commission Expires Sept. 6, 2005