

PATENT ASSIGNMENT

Electronic Version v1.1

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| SUBMISSION TYPE: | NEW ASSIGNMENT |
| NATURE OF CONVEYANCE: | ASSIGNMENT |
| CONVEYING PARTY DATA | |
| Name | Execution Date |
| Sheng HONG | 11/09/2004 |
| Rosangela PIRRI | 11/02/2004 |
| Brian EDGECOMBE | 12/12/2004 |
| RECEIVING PARTY DATA | |
| Name: | Arkema Inc. |
| Street Address: | 2000 Market Street |
| City: | Philadelphia |
| State/Country: | PENNSYLVANIA |
| Postal Code: | 19103 |
| PROPERTY NUMBERS Total: 1 | |
| Property Type | Number |
| Application Number: | 10980720 |
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| Correspondent Name: | Thomas F. Roland, Esq. Reg. No. 42,110 |
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| Address Line 2: | 2000 Market St. |
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| NAME OF SUBMITTER: | Michele Muller |
| Total Attachments: 2 source=IR3719 NP#page1.tif source=IR3719 NP#page2.tif | |

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PATENT
REEL: 015467 FRAME: 0073

ASSIGNMENT OF INVENTION AND LETTERS PATENT

WHEREAS, we, Sheng HONG, Rosangela PIRRI, and Brian EDGECOMBE have invented certain new and useful improvements in **CORE-SHELL POLYMERS HAVING HYDROPHILIC SHELLS FOR IMPROVED SHELL COVERAGE AND ANTI-BLOCKING PROPERTIES** (Atty. Docket No. IR3719 NP) for which an application for Letters Patent of the United States has been duly executed by each of us on even date herewith.

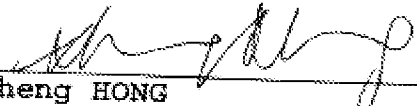
AND WHEREAS, Arkema Inc., a corporation organized under the laws of the Commonwealth of Pennsylvania, and having a place of business at 2000 Market Street, Philadelphia, Pennsylvania, 19103-3222, hereinafter called the assignee, is desirous of acquiring the entire right, title and interest in and to said invention within the United States of America and its territorial possessions and all foreign countries and any United States and foreign Letters Patent that may be granted therefore.

NOW, THIS INDENTURE WITNESSETH, that for good and valuable consideration, the receipt of which is hereby acknowledged, and with the intention of being legally bound hereby, we have assigned and transferred, and do hereby assign and transfer to the said assignee the entire right, title and interest in and to the said invention within the United States of America and its territorial possessions and all foreign countries and in and to any Letters Patent of the United States and foreign countries and all divisions, reissues, continuations, continuations-in-part, and extensions thereof that may be granted therefore and the right to apply for Letters Patent in foreign countries with full benefit of such priorities as may now or hereafter be granted to us by local laws or by treaty, including any international convention for the protection of industrial property, together with the right to extend the protection of said United States Letters Patent to the various territorial possessions now owned or which may be hereafter acquired by the United States of America, all said rights to be held and enjoyed by the assignee for its own use and behalf, and for the use and behalf of its successors or assigns, to the full end of the term for which said Letters Patent may be granted, as fully and entirely as the same would have been held and enjoyed by us if this assignment and sale had not been made. And we do hereby

request and authorize the Commissioner of Patents, U.S.A., to issue said Letters Patent when granted, in accordance with this assignment.

We further covenant and agree with the assignee that we have a full and unencumbered title to the invention herein assigned, which title we warrant unto the assignee, and we further agree that we will, without demanding any further consideration therefore, at the request but at the expense of the assignee, do all lawful and just acts, including the execution and acknowledgment of instruments, that may be or become necessary for obtaining, sustaining or reissuing United States or foreign Letters Patent for the said invention, and for maintaining and perfecting the assignee's right to said invention and Letters Patent, particularly in cases of interference and litigation.

IN TESTIMONY WHEREOF, we have hereunto set our hand on the dates indicated below.


Sheng HONG

11/9/04
Date


Rosangela PIRRI

11/02/04
Date


Brian EDGECOMBE

12/12/04
Date