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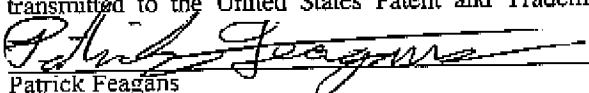
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To the Honorable Commissioner of Patents and Trademarks: Please record the attached original documents or copy thereof.

1. Name of Conveying Party(ies): Hirohisa KIKUYAMA Masahide WAKI Shinji HASHIGUCHI Tetsuo NISHIDA Yasutaka TASHIRO Kenji AOKI Additional name(s) of conveying party(ies) attached? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No	2. Name and address of receiving party(ies) Name: STELLA CHEMIFA KABUSHIKI KAISHA Address: 6-3, Awajimachi 3-chome Chuo-ku, Osaka-shi Osaka 541-0047 JAPAN Additional name(s) and address(es) attached? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No						
3. Nature of Conveyance: <input checked="" type="checkbox"/> Assignment <input type="checkbox"/> Merger <input type="checkbox"/> Security Agreement <input type="checkbox"/> Change of Name <input type="checkbox"/> Other: _____ Execution Date: <u>December 14, 2004, December 13, 2004,</u> <u>December 13, 2004, December 13, 2004, December 13, 2004,</u> <u>and December 21, 2004, respectively</u>	Additional name(s) and address(es) attached? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No						
4. Application number(s) or patent number(s): _____ This document is being filed with a new application, the execution date of the application is: <table style="width:100%;"> <tr> <td style="width:50%;">A. Patent Application No(s). 10/514,192</td> <td style="width:50%;">B. Patent No(s). </td> </tr> </table> Additional numbers attached? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No		A. Patent Application No(s). 10/514,192	B. Patent No(s). 				
A. Patent Application No(s). 10/514,192	B. Patent No(s). 						
5. Name and address of party to whom correspondence concerning document should be mailed: Customer No.: 00466 YOUNG & THOMPSON Second Floor 745 South 23rd Street Arlington, VA 22202 Phone: 703-521-2297 Fax: 703-685-0573	6. Total number of applications and patents involved: <u>1</u> <hr/> 7. Total fee (37 CFR 3.41).....\$ <u>40.00</u> <input type="checkbox"/> Enclosed <input checked="" type="checkbox"/> Authorized to be charged to deposit account <hr/> 8. Deposit Account No. <u>25-0120</u> (Attach duplicate copy of this page if paying by deposit account)						
DO NOT USE THIS SPACE							
9. Statement and signature. <i>To the best of my knowledge and belief, the foregoing information is true and correct and any attached copy is a true copy of the original document.</i> <table style="width:100%;"> <tr> <td style="width:35%;"><u>Benoit Castel</u></td> <td style="width:35%; text-align: center;"></td> <td style="width:30%; text-align: right;"><u>December 29, 2004</u></td> </tr> <tr> <td>Name of Person Signing</td> <td style="text-align: center;">Signature</td> <td style="text-align: right;">Date</td> </tr> </table> Total number of pages including cover sheet, attachments, and documents: <u>3</u>		<u>Benoit Castel</u>		<u>December 29, 2004</u>	Name of Person Signing	Signature	Date
<u>Benoit Castel</u>		<u>December 29, 2004</u>					
Name of Person Signing	Signature	Date					

Certificate of Transmission

I hereby certify that this correspondence is being facsimile transmitted to the United States Patent and Trademark Office on December 29, 2004.


 Patrick Feagans

700141880

PATENT
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ASSIGNMENT

WHEREAS,

Hirohisa KIKUYAMA

Masahide WAKI

Shinji HASHIGUCHI

Tetsuo NISHIDA

Yasutaka TASHIRO

Kenji AOKI

hereafter referred to as "applicant(s)", have invented certain new and useful improvements in
METHOD OF PURIFYING QUATERNARY ALKYLAMMONIUM SALT AND QUATERNARY
ALKYLAMMONIUM SALT

(a) for which an application for a United States patent was filed on
NOVEMBER 12, 2004, Application No. 10/514,192.

(b) for which an application for a United States patent was executed on

WHEREAS, STELLA CHEMIFA KABUSHIKI KAISHA

whose address is 6-3, Awajimachi 3-chome, Chuo-ku, Osaka-shi, Osaka 541-0047, Japan,

hereinafter referred to as "assignee(s)", is desirous of acquiring the entire right, title and interest in and to the same,

NOW, THEREFORE, in consideration of the sum of Ten Dollars (\$10.00), the receipt whereof is acknowledged, and other good and valuable consideration, applicant(s), by these presents, do(es) hereby sell, assign and transfer unto said assignee(s) the full and exclusive right to the said invention in the United States and the entire right, title and interest in and to any and all patents which may be granted therefor in the United States, for its sole use and behoof, and for the use and behoof of its legal representatives, to the full end of the term for which said patents may be granted, as fully and entirely as the same would have been held by applicant(s) had this assignment and sale not been made.

Applicant(s) hereby authorize(s) and request(s) the Commissioner of Patents and Trademarks to issue said United States patents to said assignee(s).

Date Dec 14, 2006

Hirohisa Kikuyama
(signature) Hirohisa KIKUYAMA

(signature) Hirohisa KIKUYAMA

Date Dec. 13, 2004

(signature) Masahide WAKI

(signature) Masahide WAKI

Date Dec. 13, 2004

(signature) Shinji Hashiguchi
(signature) **Shinji HASHIGUCHI**

(signature) Shinji HASHIGUCHI

Date Dec. 13, 2008

(signature) Tetsuo NISHIDA
(signature) Tetsuo NISHIDA

(signature) Tetsuo NISHIDA

Date Dec. 13, 2004

(signature) Yasutaka TASHIRO
(signature) **Yasutaka TASHIRO**

(signature) Yasutaka TASHIRO

Date Dec 21, 2004

Kenji Aoki
(signature) **Kenji AOKI**