PATENT ASSIGNMENT

Electronic Version v1.1 Stylesheet Version v1.1

SUBMISSION TYPE:	NEW ASSIGNMENT
NATURE OF CONVEYANCE:	ASSIGNMENT

CONVEYING PARTY DATA

Name	Execution Date
Larry B. Simmons	01/21/2005
George P. McCarty	01/17/2005

RECEIVING PARTY DATA

Name:	Crompton Corporation	
Street Address:	Benson Road	
City:	Middlebury	
State/Country:	CONNECTICUT	
Postal Code:	06749	

PROPERTY NUMBERS Total: 1

Property Type	Number
Application Number:	10995605

CORRESPONDENCE DATA

Fax Number: (203)573-2261

Correspondence will be sent via US Mail when the fax attempt is unsuccessful.

Phone: 2035733313

michael_dilworth@cromptoncorp.com Email:

Correspondent Name: **Cromptom Corporation**

Address Line 1: Benson Road

Address Line 4: Middlebury, CONNECTICUT 06749

NAME OF SUBMITTER: Michael P. Dilworth

Total Attachments: 4

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PATENT REEL: 015626 FRAME: 0923

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ASSIGNMENT

We, the undersigned,

LARRY B. SIMMONS, a citizen of the United States of America, residing at Route #3, Box 246D, Washington, West Virginia, and

GEORGE P. McCARTY, a citizen of United States of America, residing at 4696 Shadyside Lane, Morgantown, West Virginia 26508, respectively,

hereby sell, assign and transfer to CROMPTON CORPORATION, a corporation organized under the laws of the State of Delaware of the United States of America with a principal address at Benson Road, Middlebury, Connecticut 06749, U.S.A., its successors, assigns and legal representatives, our entire right, title and interest, in and to any and all improvements which are disclosed in the application for United States Letters Patent which is entitled:

"CLEAR, IMPACT MODIFIED, HEAT RESISTANT POLYVINYL HALIDE COMPOSITIONS"

which	
[]	was executed by me (us) on even date herewith,
[X]	was filed on NOVEMBER 22, 2004 and accorded Serial No. 10/995,605
	This application being transmitted claims the benefit of prior Provisional application Serial Number, filed

and in and to said application and the patent or patents now granted or to be granted thereon in the United States of America and in all countries foreign thereto, together with the right to claim in respect of all foreign countries the priority date of the application filed in the United States of America;

Agree said Assignees may apply for and receive Letters Patent for said improvements in its own name, and that, when requested, without charge to, but at the expense of said Assignee, its successors, assigns and legal representatives, to carry out in good faith the intent and purpose of this assignment, the undersigned will execute all divisional, continuing, substitute, renewal, reissue, and all other patent application on any and all said improvements, execute all rightful oaths, assignments, powers of attorney and other papers, communicate to said Assignee, its successors, assigns, and representatives, all facts known to the undersigned relating to said improvements and

Docket No. 0226-PA

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the history thereof, generally do everything possible which said Assignee, its successors, assigns or representatives shall consider desirable for aiding in securing and maintaining proper patent protection for said improvements and for vesting title to said improvements and all applications for patents and all patents on said improvements, in said Assignee, its successors, assigns and legal representative; and

Covenant with said Assignee, its successors, assigns and legal representatives that no assignment, grant, mortgage license or other agreement affecting the rights and property herein conveyed has been made to others by the undersigned, and that full right to convey the same as herein expressed is possessed by the undersigned.

WITNESS MY (OUR) SIGNATURES.			
Signature of Applicant(s)			
Signature of LARRY B. SIMMONS	Date:		
Signature of GEORGE P. McCARTY Levy M. Cary	Date: January 17, 2005		
Below is for sign	ature of Notary		
On this day of, 2005, personally appeared before me, LARRY B. SIMMONS of Route #3, Box 246D, Washington, West Virginia, U.S.A., to me personally known and personally known to me to be the person described in and who executed the foregoing instrument and he/she acknowledged to me that he/she executed the same as his/her free act and deed.			
(to be notarized)			
On this 17th day of January , 2005, personally appeared before me, GEORGE P. McCARTY, of 4696 Shadyside Lane, Morgantown, West Virginia 26508, U.S.A., to me personally known and personally known to me to be the person described in and who executed the foregoing instrument and he/she acknowledged to me that he/she executed the same as his/her free act and deed.			
(to be notarized)			
OFFICIAL SEAL NOTATIVATURE, STATE OF WEST VARIANA CHERYL L. UNGER CROMPTON CORPORATION 1000 MORGANTOWN INDUSTRIAL PARK MORGANTOWN, WY 26501 MY COMMISSION EXPIRES OCT. 5, 2010			

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ASSIGNMENT

We, the undersigned,

which

LARRY B. SIMMONS, a citizen of the United States of America, residing at Route #3, Box 246D, Washington, West Virginia, and

GEORGE P. McCARTY, a citizen of United States of America, residing at 4696 Shadyside Lane, Morgantown, West Virginia 26508, respectively,

hereby sell, assign and transfer to CROMPTON CORPORATION, a corporation organized under the laws of the State of Delaware of the United States of America with a principal address at Benson Road, Middlebury, Connecticut 06749, U.S.A., its successors, assigns and legal representatives, our entire right, title and interest, in and to any and all improvements which are disclosed in the application for United States Letters Patent which is entitled:

"CLEAR, IMPACT MODIFIED, HEAT RESISTANT POLYVINYL HALIDE COMPOSITIONS"

[]	was executed by me (us) on even date herewith,
[X]	was filed on NOVEMBER 22, 2004 and accorded Serial No. 10/995,605
	This application being transmitted claims the benefit of prior Provisional application Serial Number, filed

and in and to said application and the patent or patents now granted or to be granted thereon in the United States of America and in all countries foreign thereto, together with the right to claim in respect of all foreign countries the priority date of the application filed in the United States of America;

Agree said Assignees may apply for and receive Letters Patent for said improvements in its own name, and that, when requested, without charge to, but at the expense of said Assignee, its successors, assigns and legal representatives, to carry out in good faith the intent and purpose of this assignment, the undersigned will execute all divisional, continuing, substitute, renewal, reissue, and all other patent application on any and all said improvements, execute all rightful oaths, assignments, powers of attorney and other papers, communicate to said Assignee, its successors, assigns, and representatives, all facts known to the undersigned relating to said improvements and

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the history thereof, generally do everything possible which said Assignee, its successors, assigns or representatives shall consider desirable for aiding in securing and maintaining proper patent protection for said improvements and for vesting title to said improvements and all applications for patents and all patents on said improvements, in said Assignee, its successors, assigns and legal representative; and

Covenant with said Assignee, its successors, assigns and legal representatives that no assignment, grant, mortgage license or other agreement affecting the rights and property herein conveyed has been made to others by the undersigned, and that full right to convey the same as herein expressed is possessed by the undersigned.

WITNESS MY (OUR) SIGNATURES.

Signature of Applicant(s)		
Signature of Jany BS immens LARRY B. SIMMONS	Date: 1/21/2005	
Signature of GEORGE P. McCARTY	Date:	
Below is for signature of Notary		
On this _2/5\(\tau\) day of, 2005, personally appeared before me, LARRY B. SIMMONS of Route #3, Box 246D, Washington, West Virginia, U.S.A. , to me personally known and personally known to me to be the person described in and who executed the foregoing instrument and he/she acknowledged to me that he/she executed the same as his/her free act and deed.		
(to be notarized)		
Nita F. Drakatos State of Connecticut Notary Public - # 87563 My Commission Expires: 10/31/2008 Decreased before me, GEORGE P. McCARTY, of 4696 Shadyside Lane, Morgantown, West Virginia 26508, U.S.A., to me personally known and personally known to me to be the person described in and who executed the foregoing instrument and he/she acknowledged to me that he/she executed the same as his/her free act and deed.		
(to be notarized)		

RECORDED: 02/01/2005